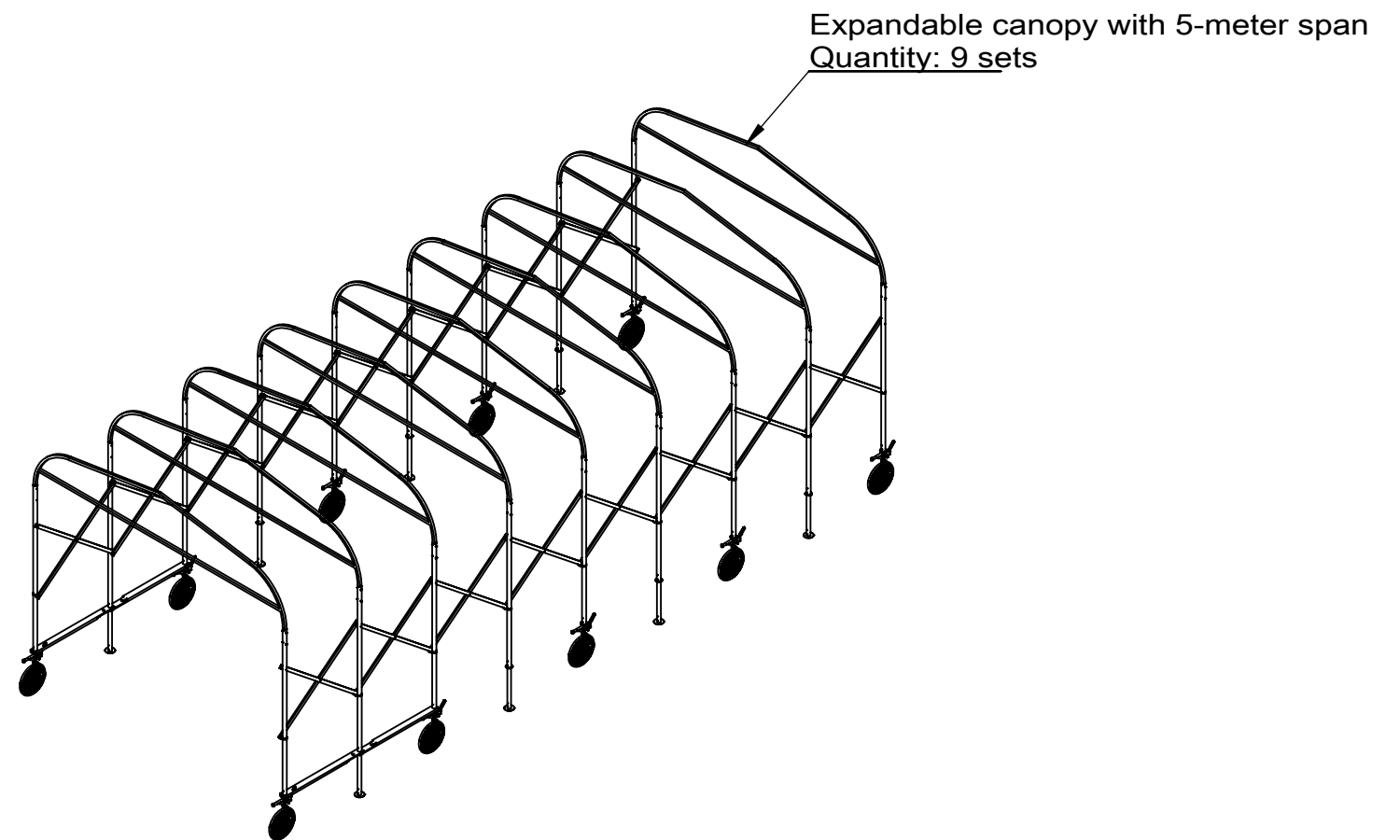
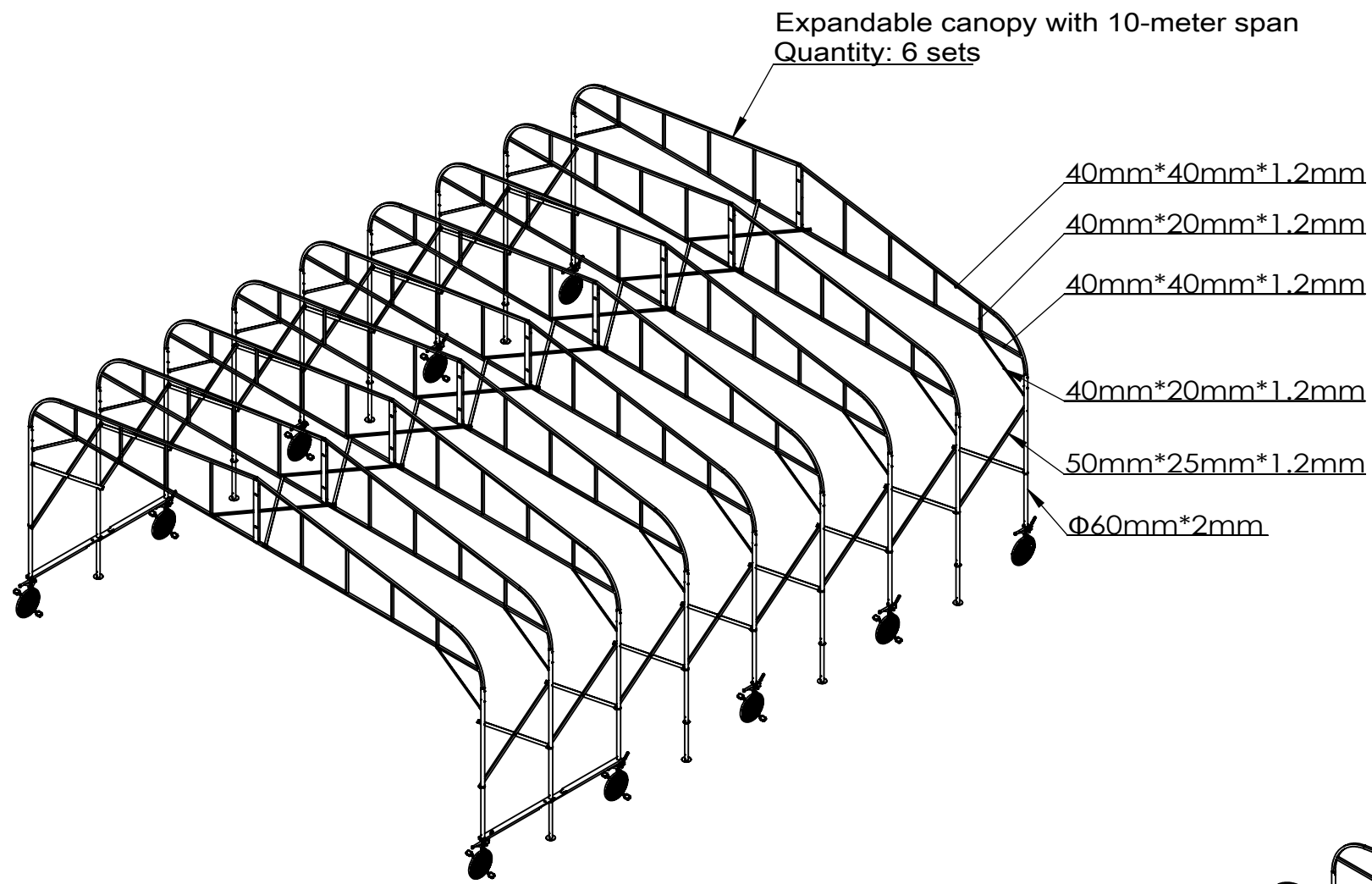


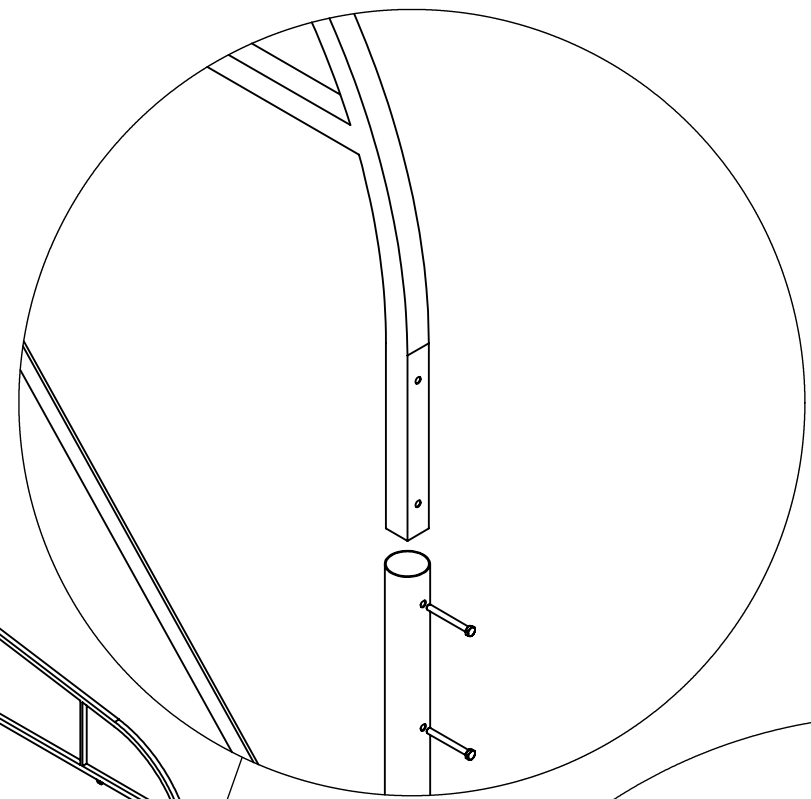
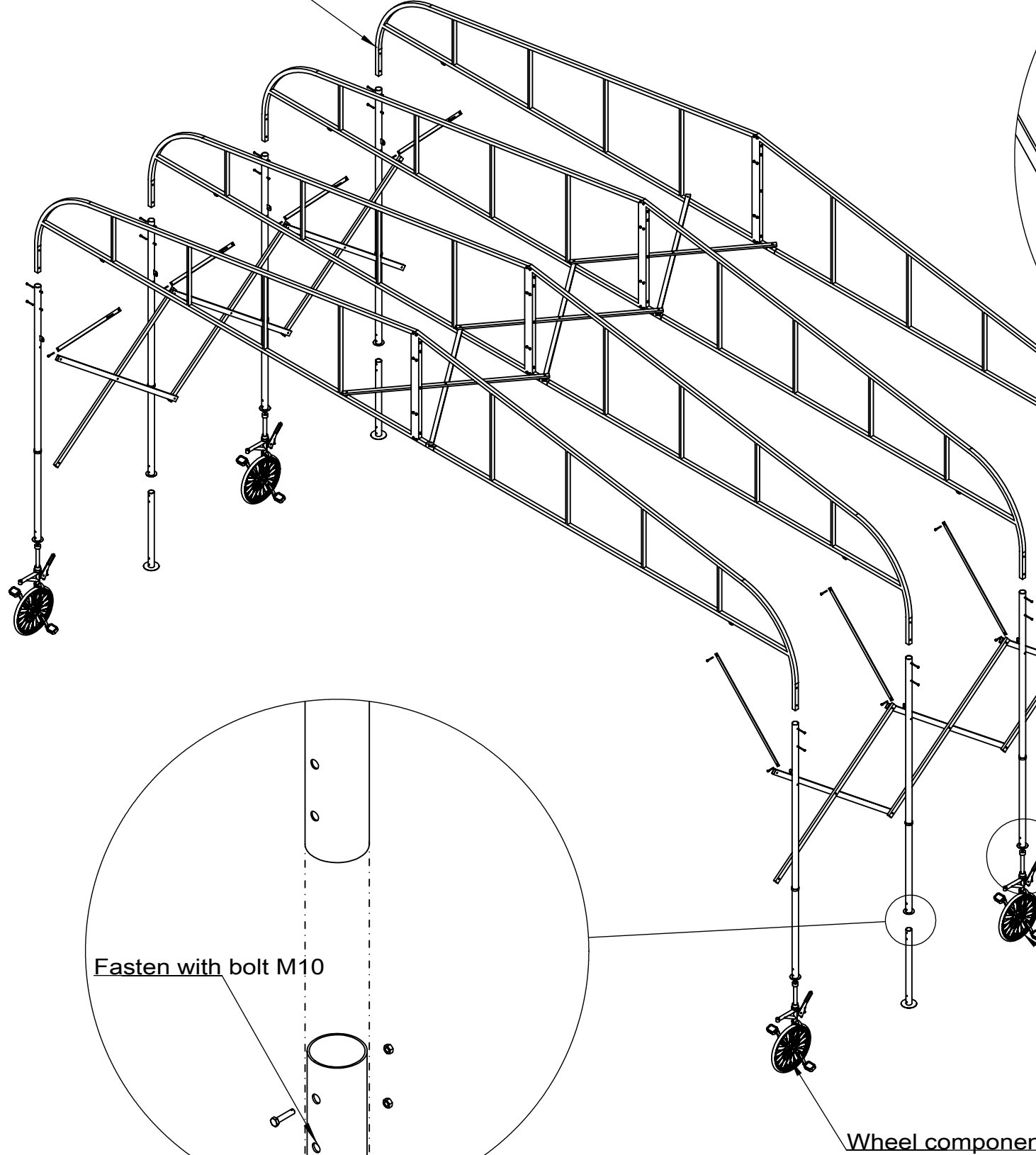
People's Canopy by People's Industrial Design Office

Shop Drawings

2015/07/10

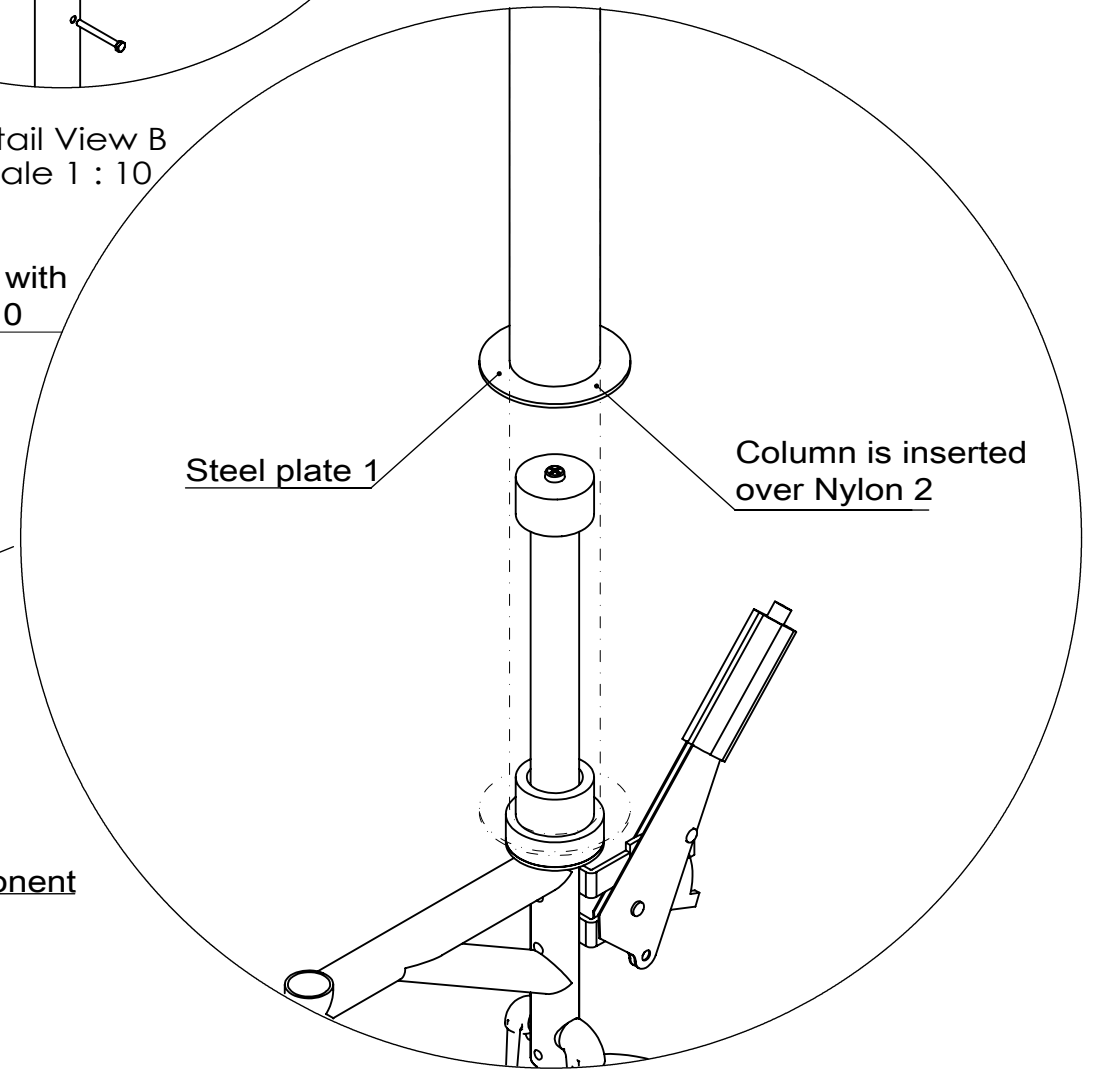
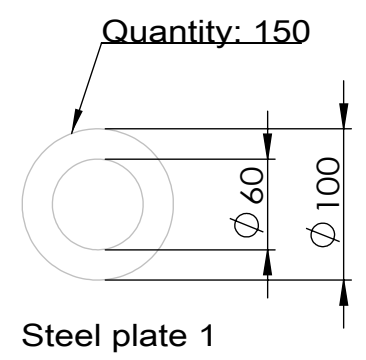


Fasten with bolt m10

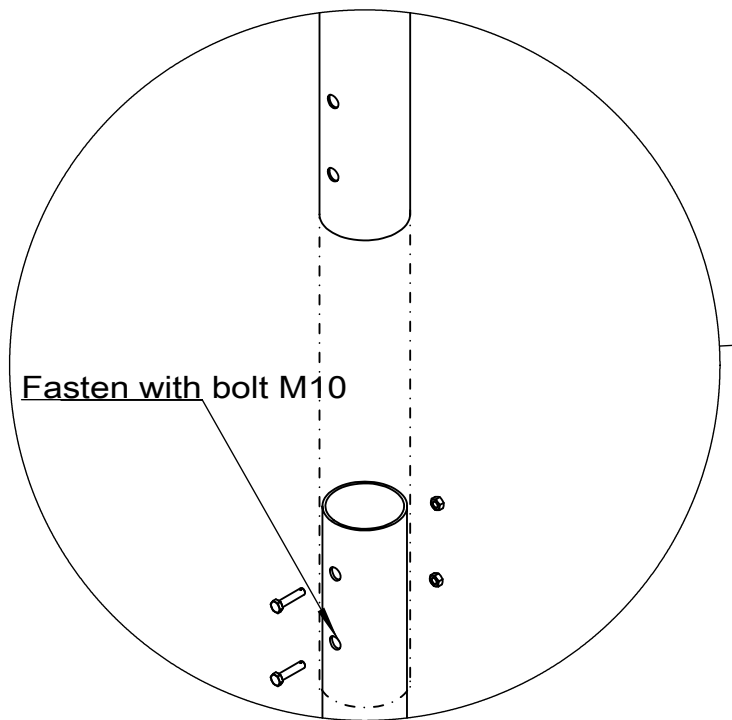


Detail View B
Scale 1 : 10

Fasten with bolt m10



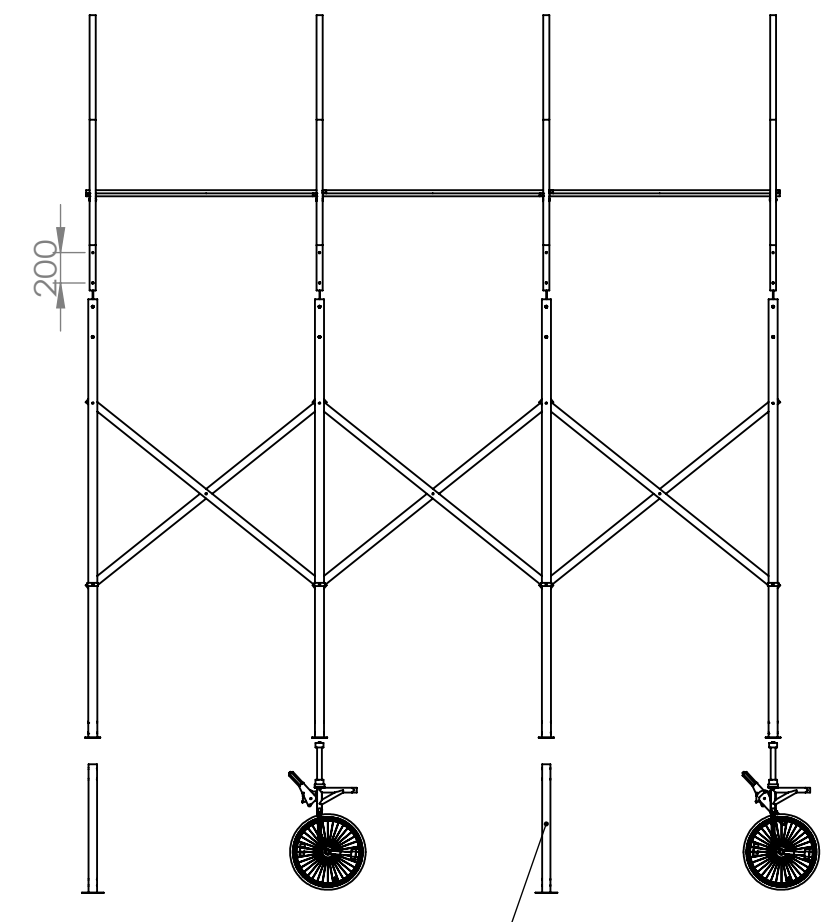
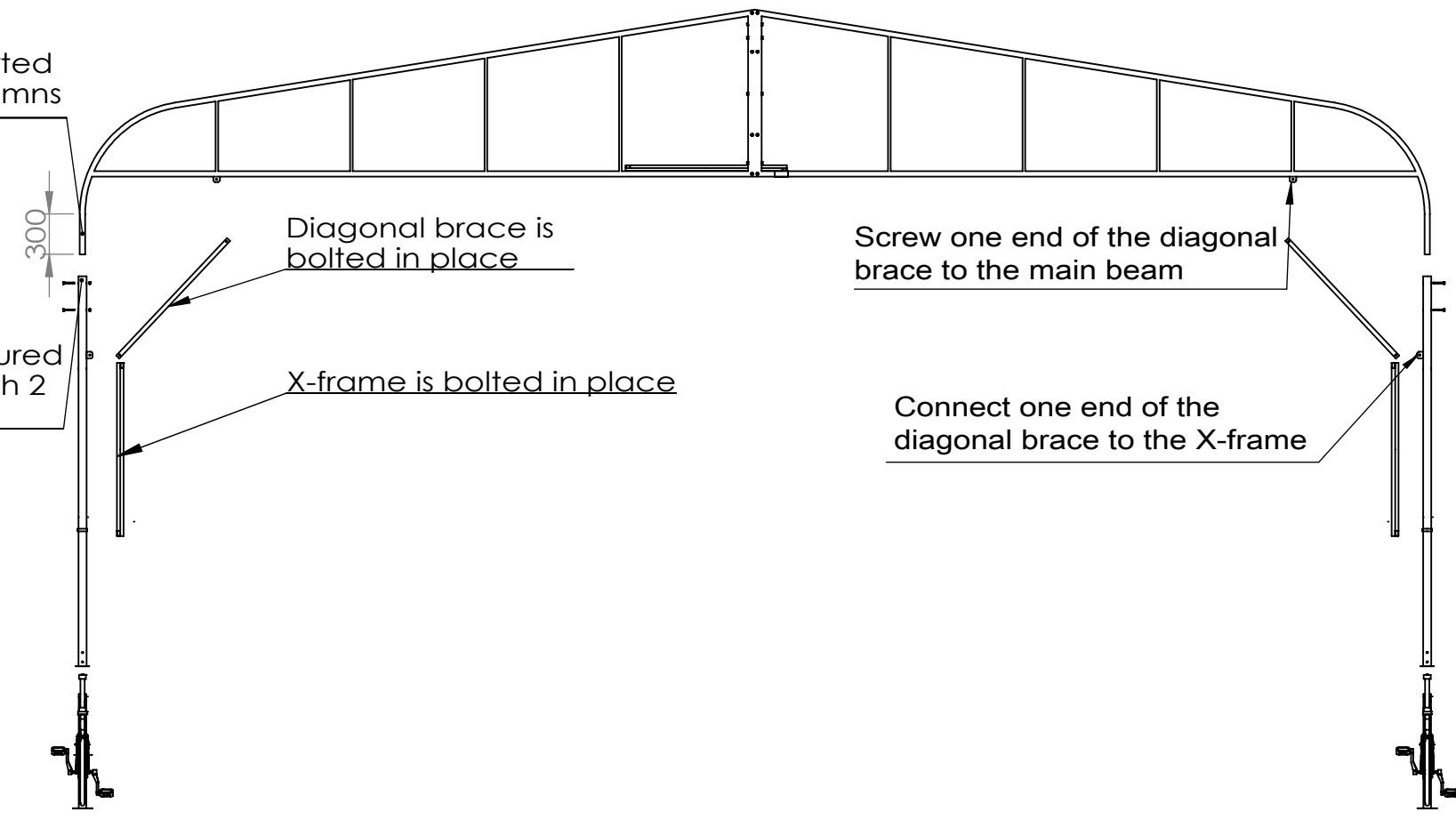
Detail View C
Scale 1 : 5



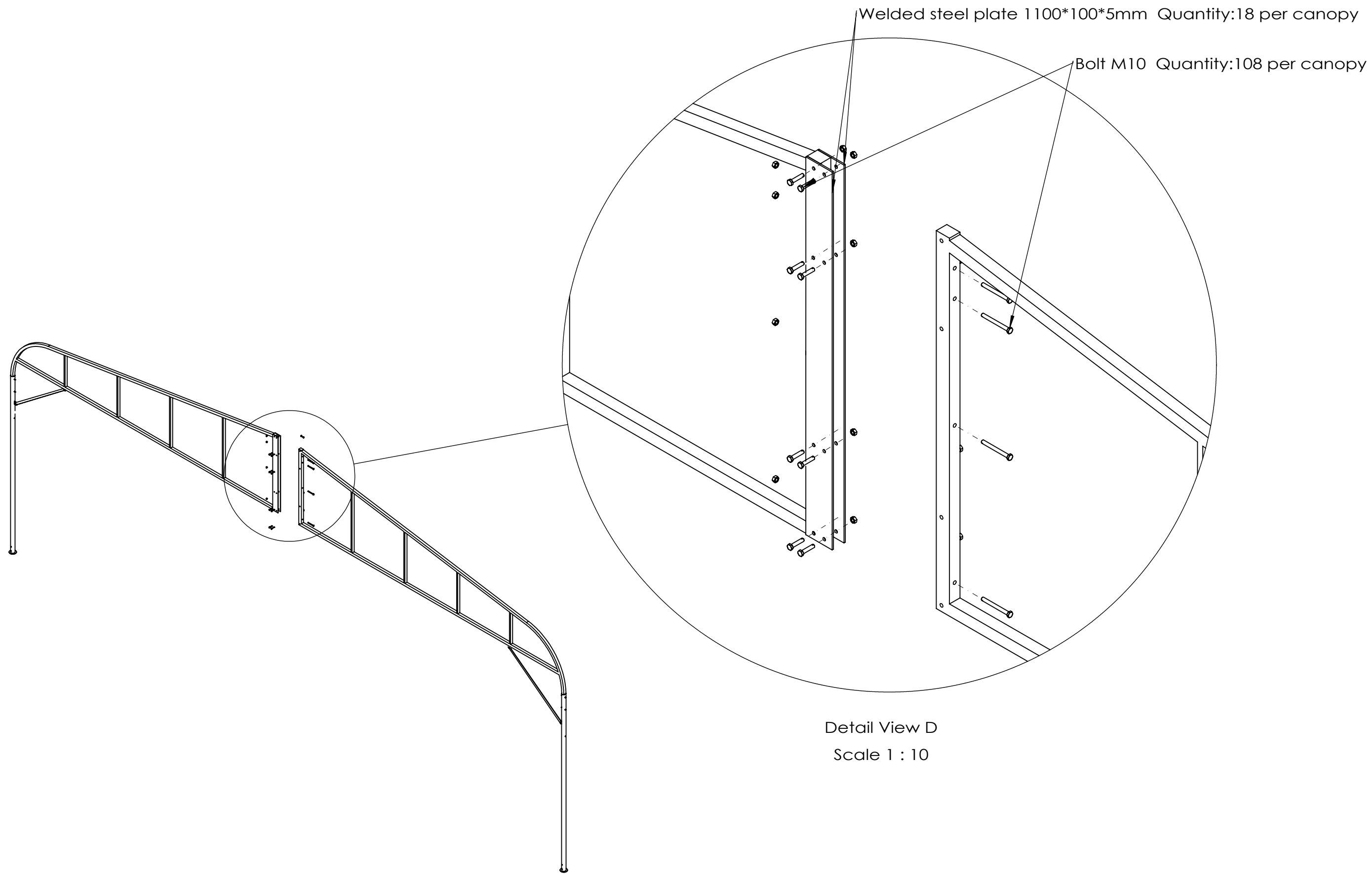
Detail View A
Scale 1 : 5

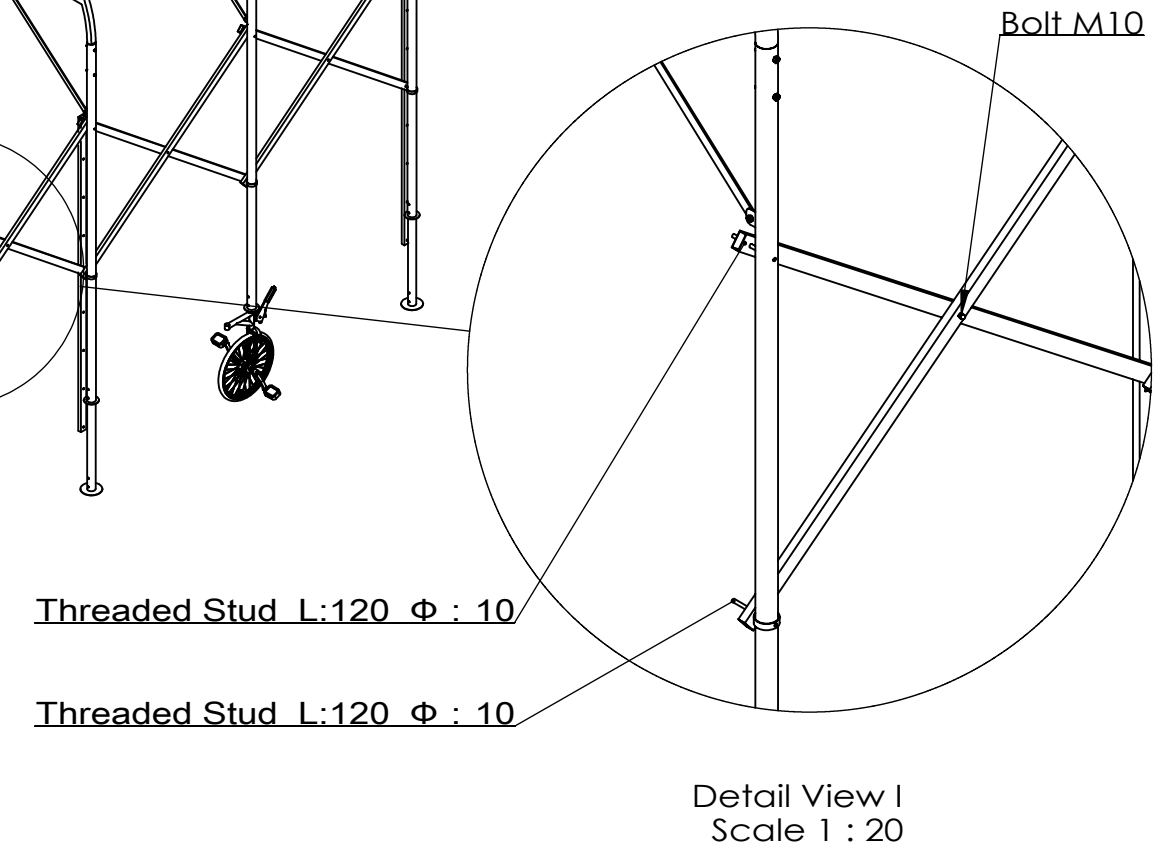
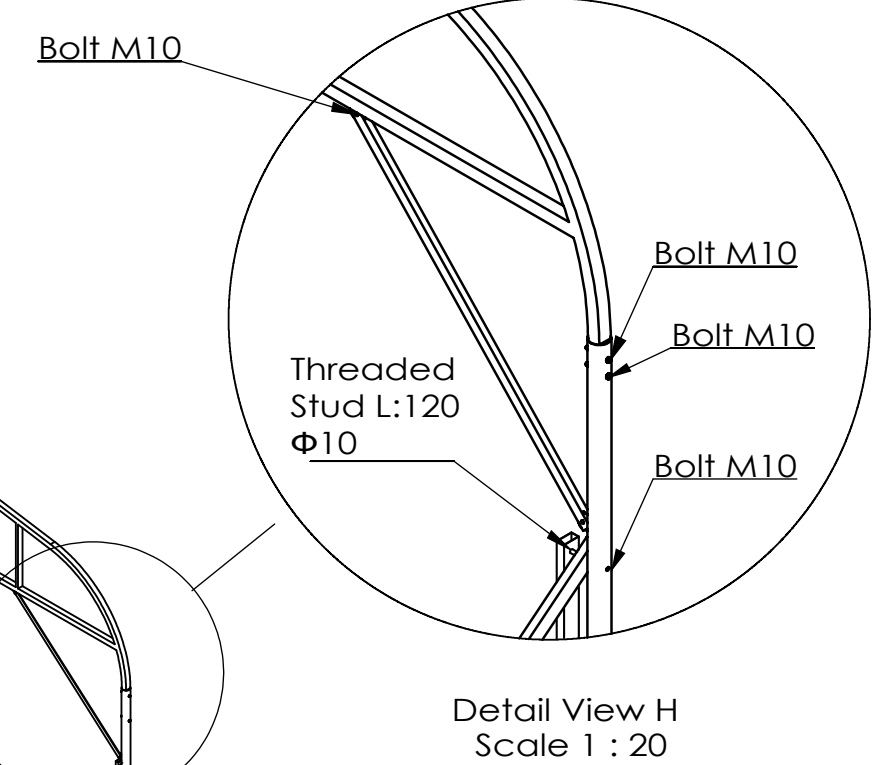
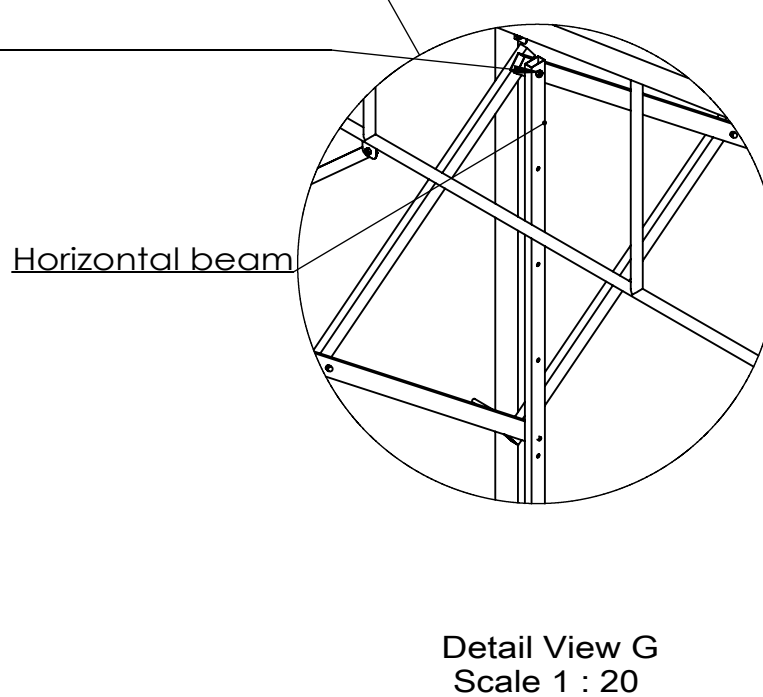
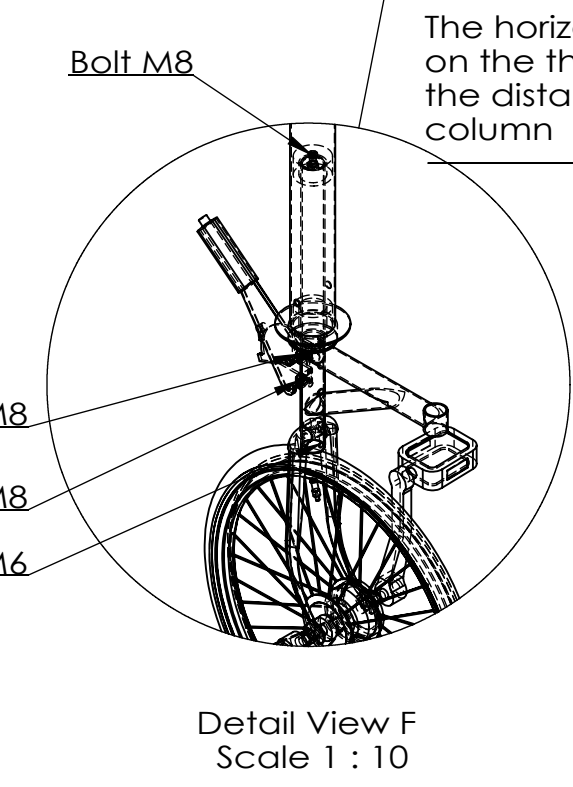
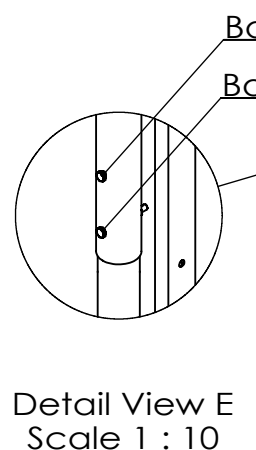
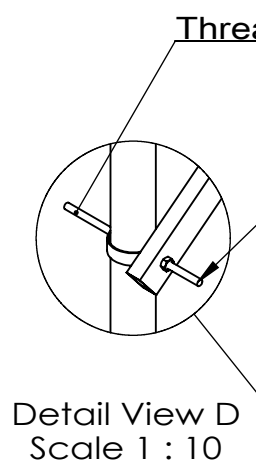
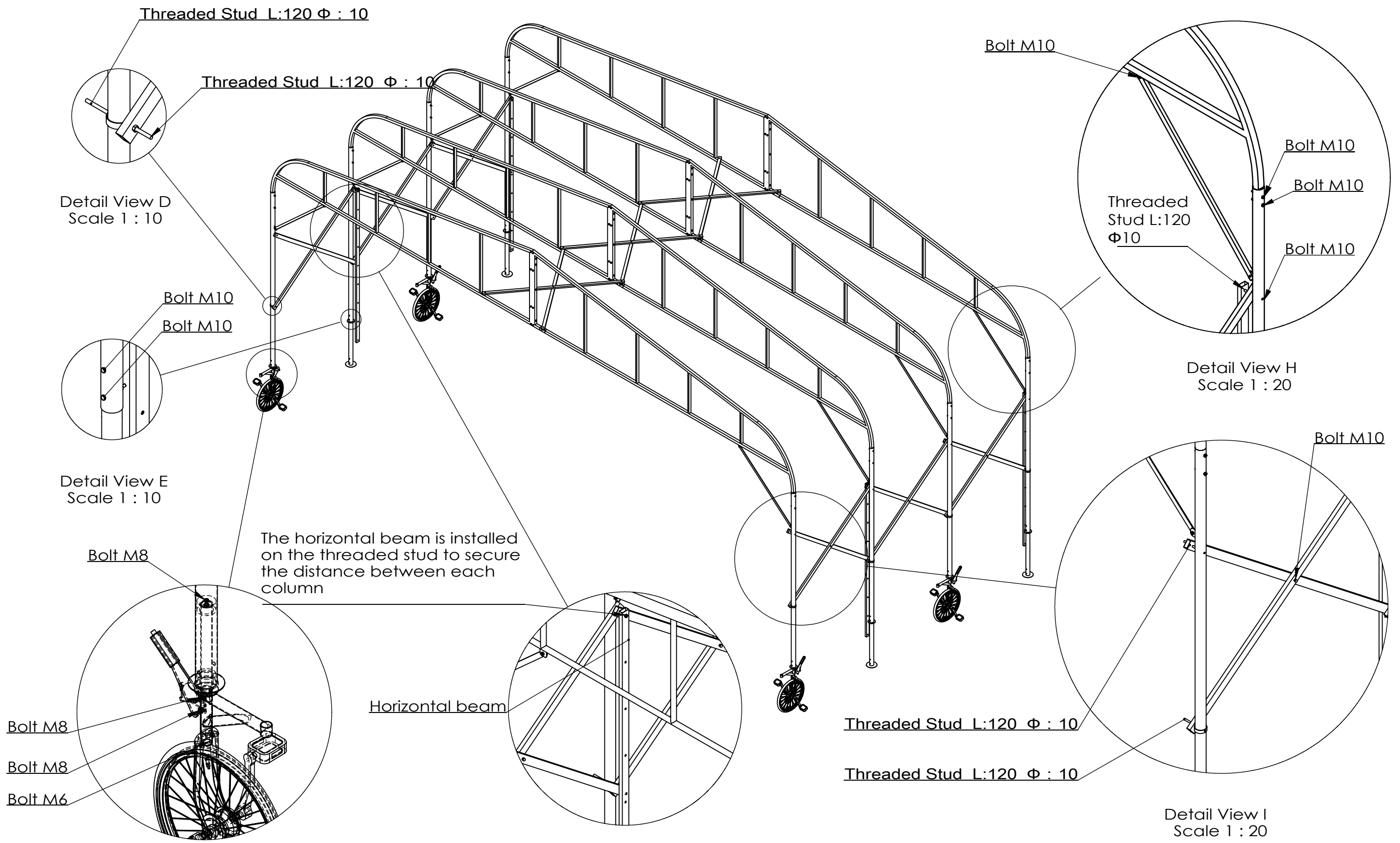
Truss structure is inserted 300mm into the columns

Truss structure is secured into the columns with 2 bolts.

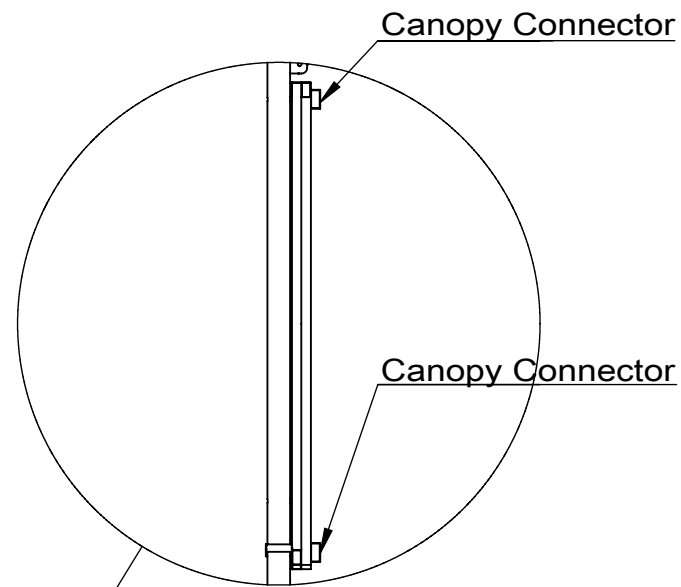
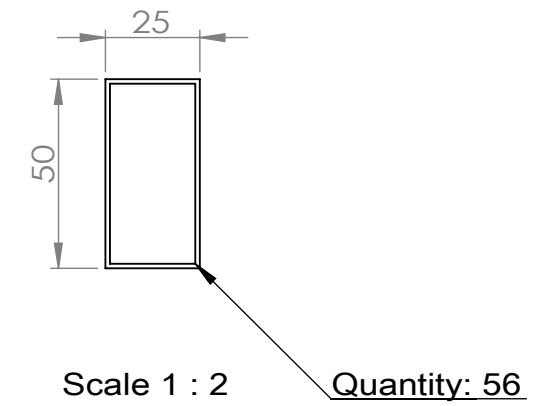
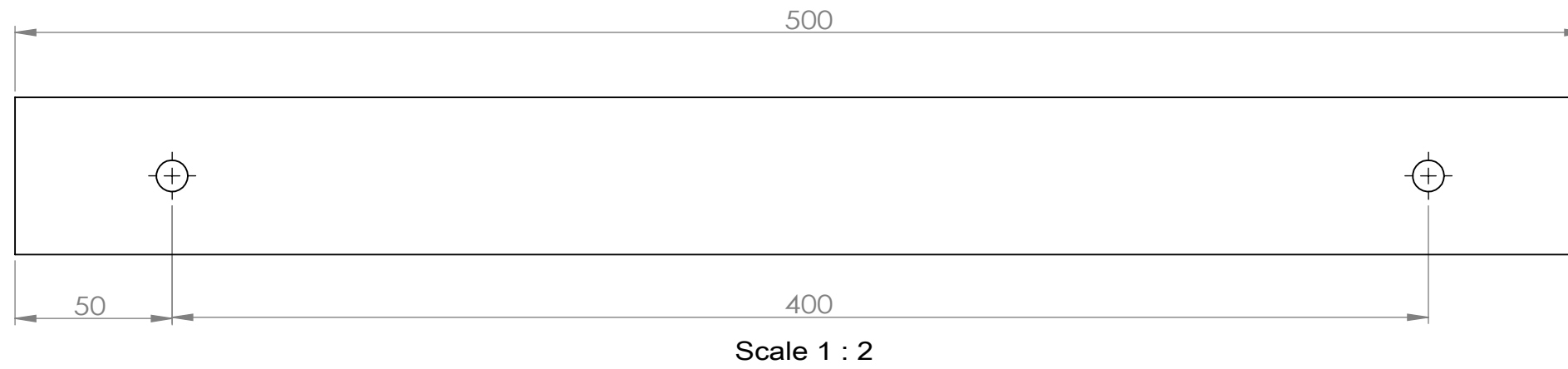


Support leg is secured into the column with two bolts

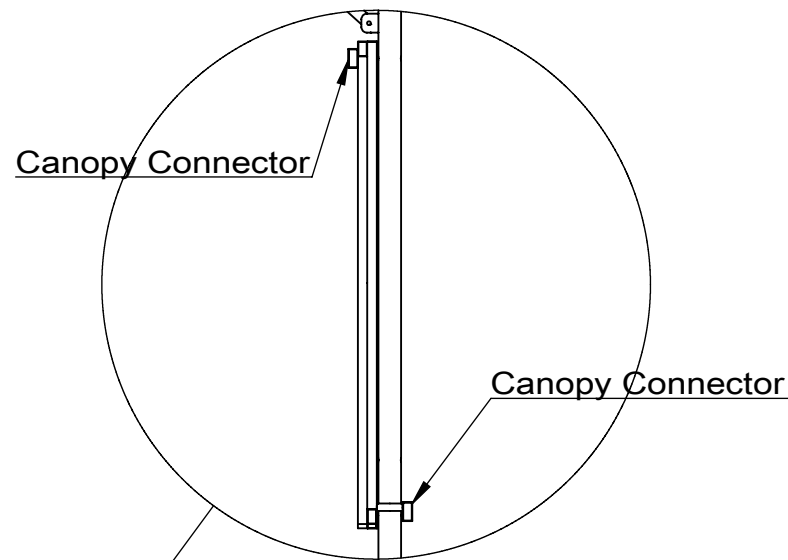




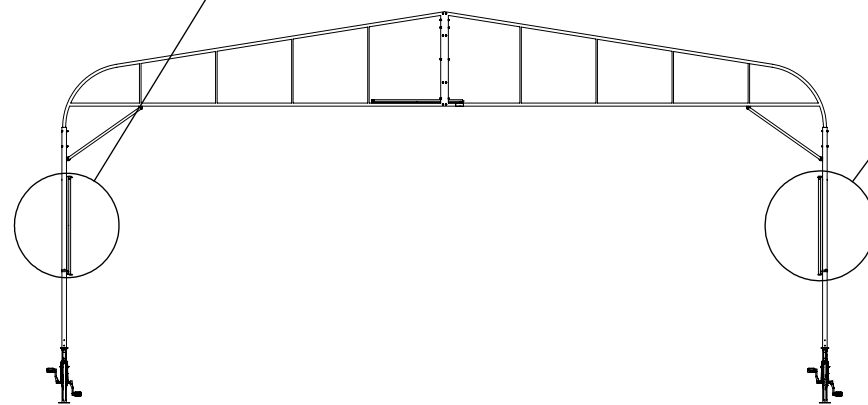
Note: each canopy has four horizontal beams



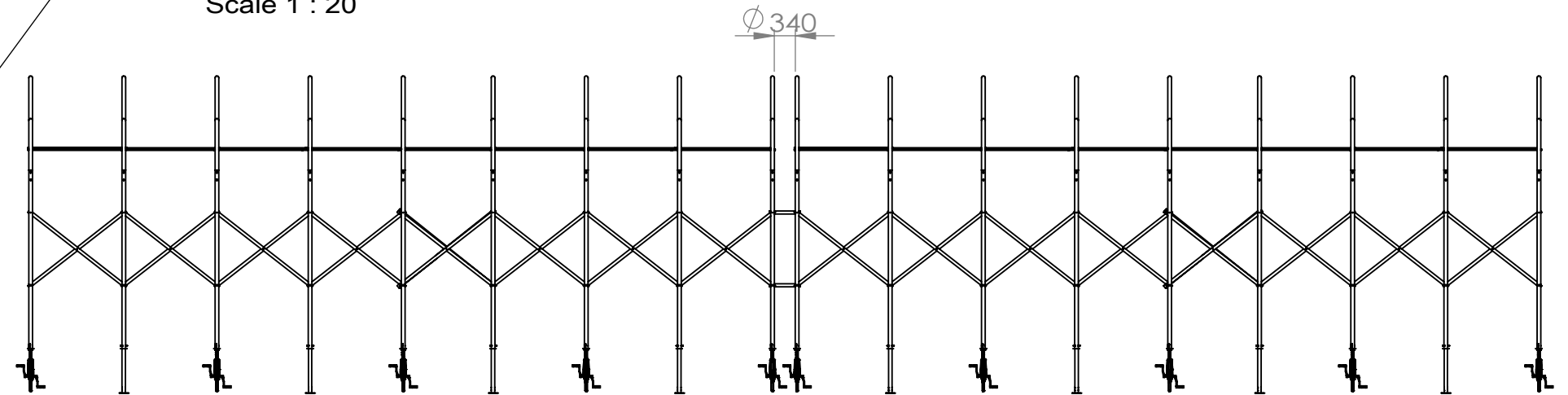
Detail View J
Scale 1 : 20



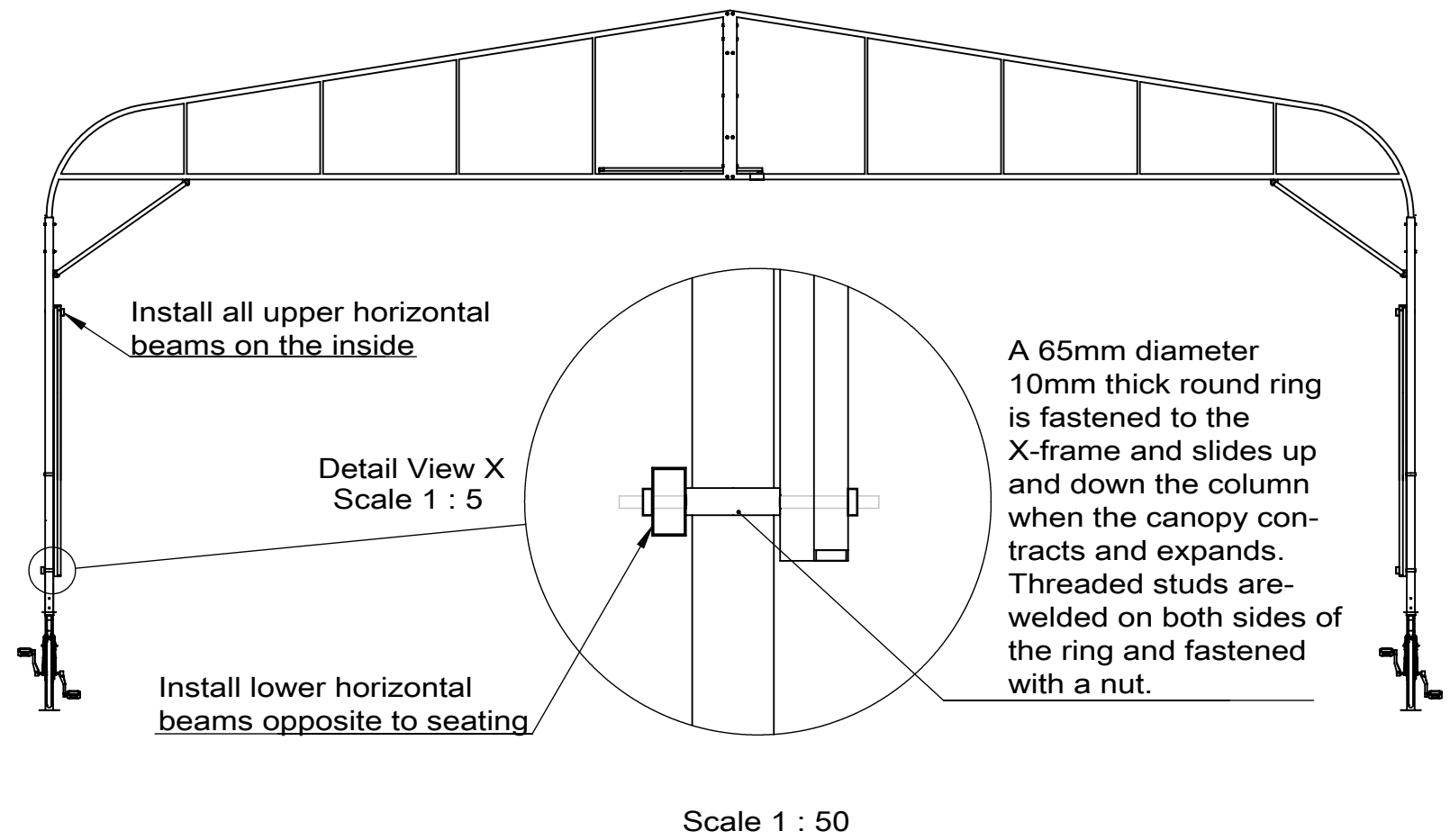
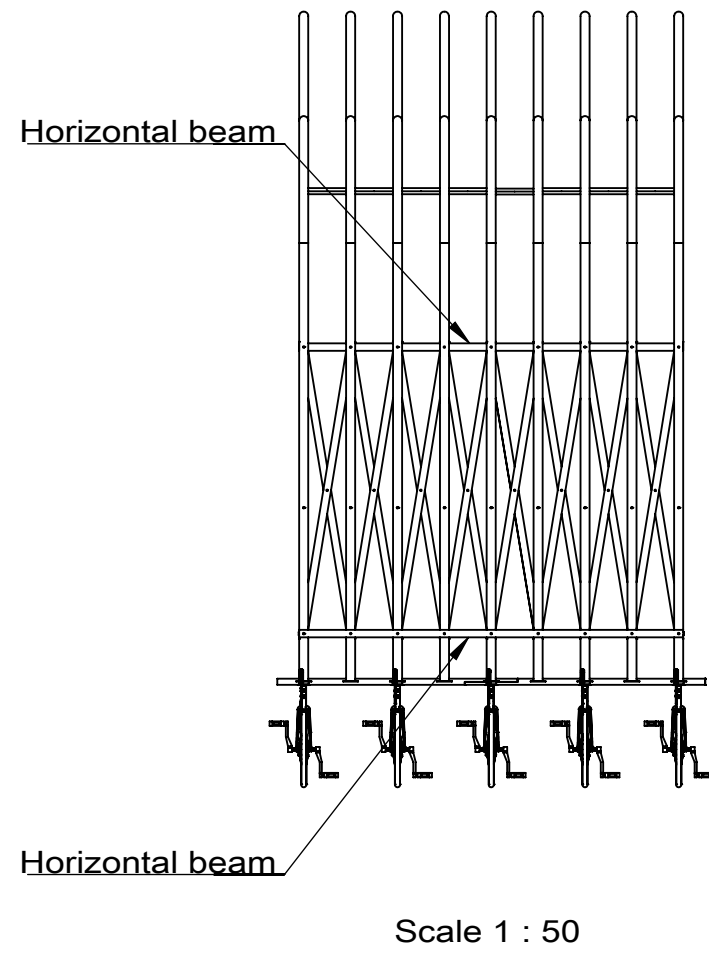
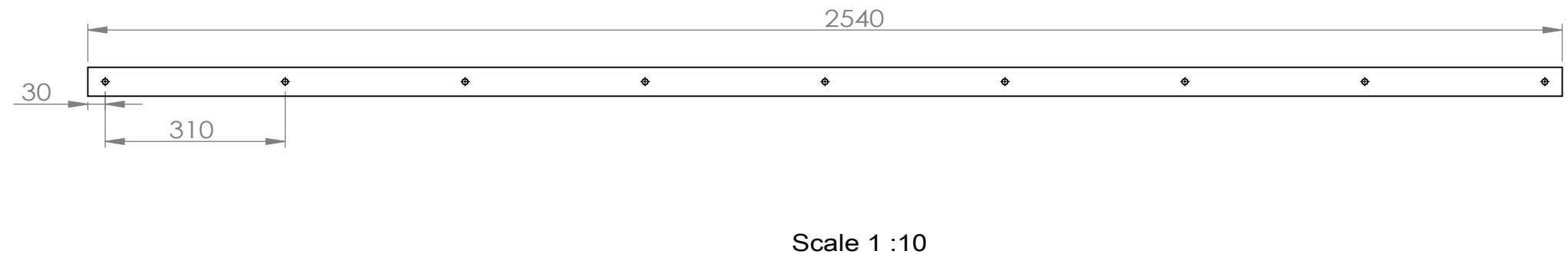
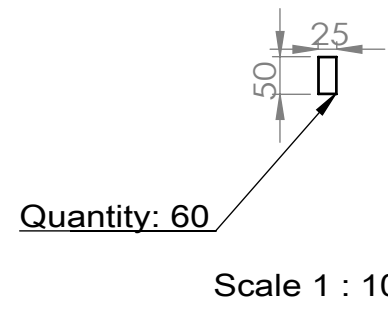
Detail View K
Scale 1 : 20

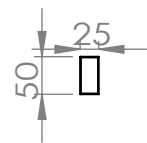


Scale 1 : 100

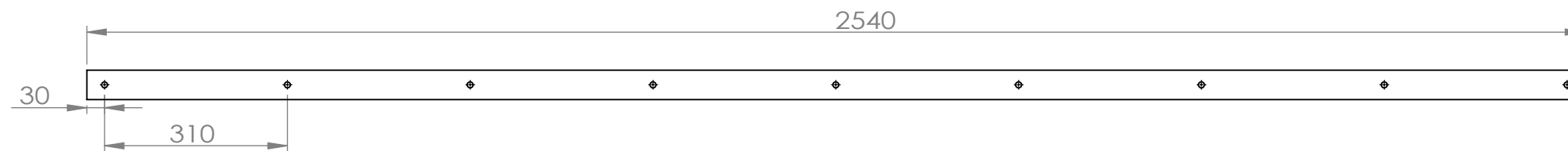


Scale 1 : 100

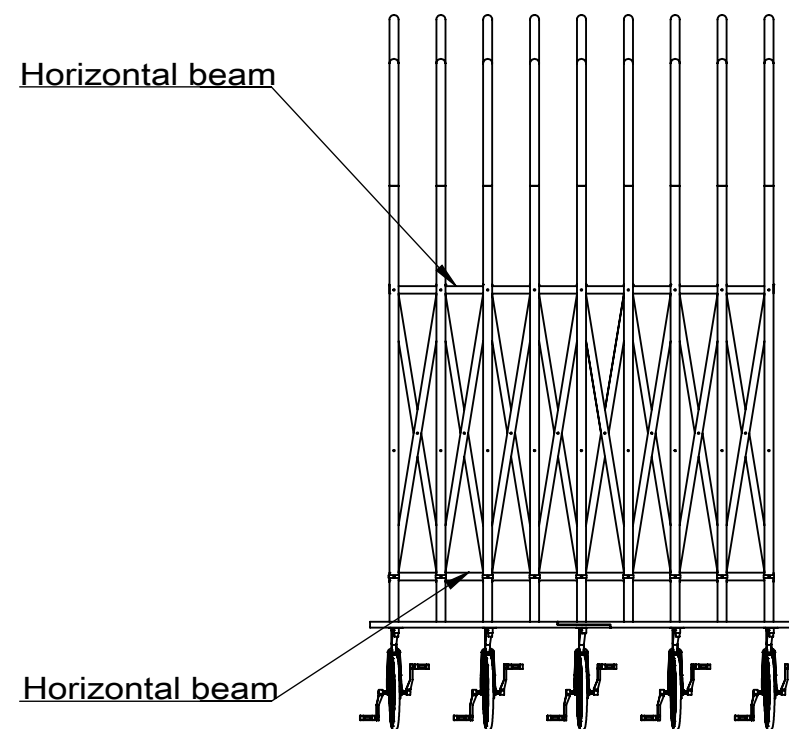




Scale 1 : 10

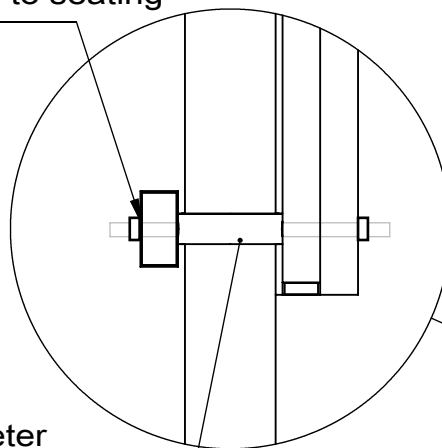


Scale 1 : 10



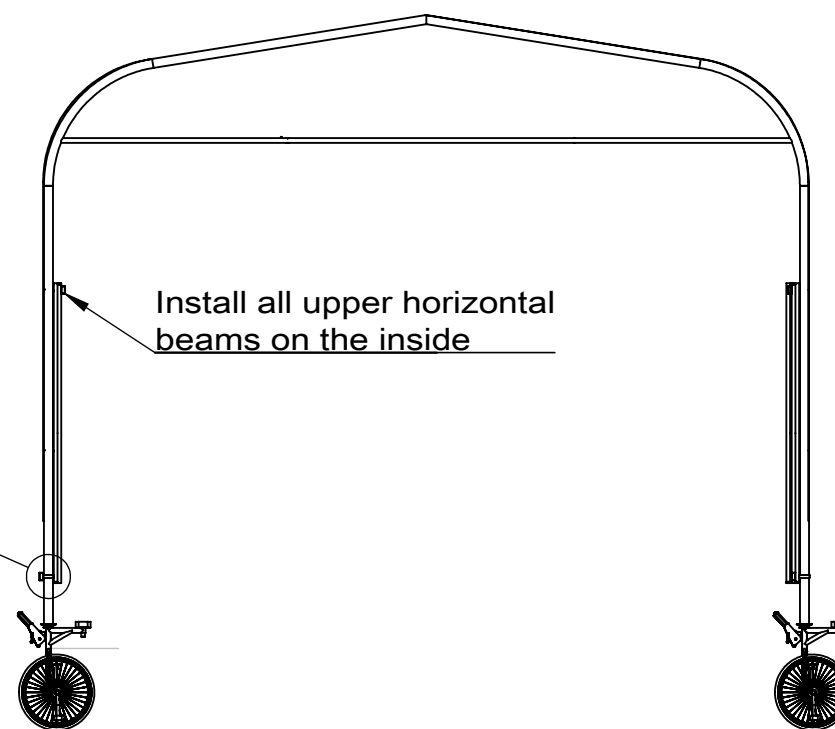
Scale 1 : 50

Install lower horizontal beams opposite to seating

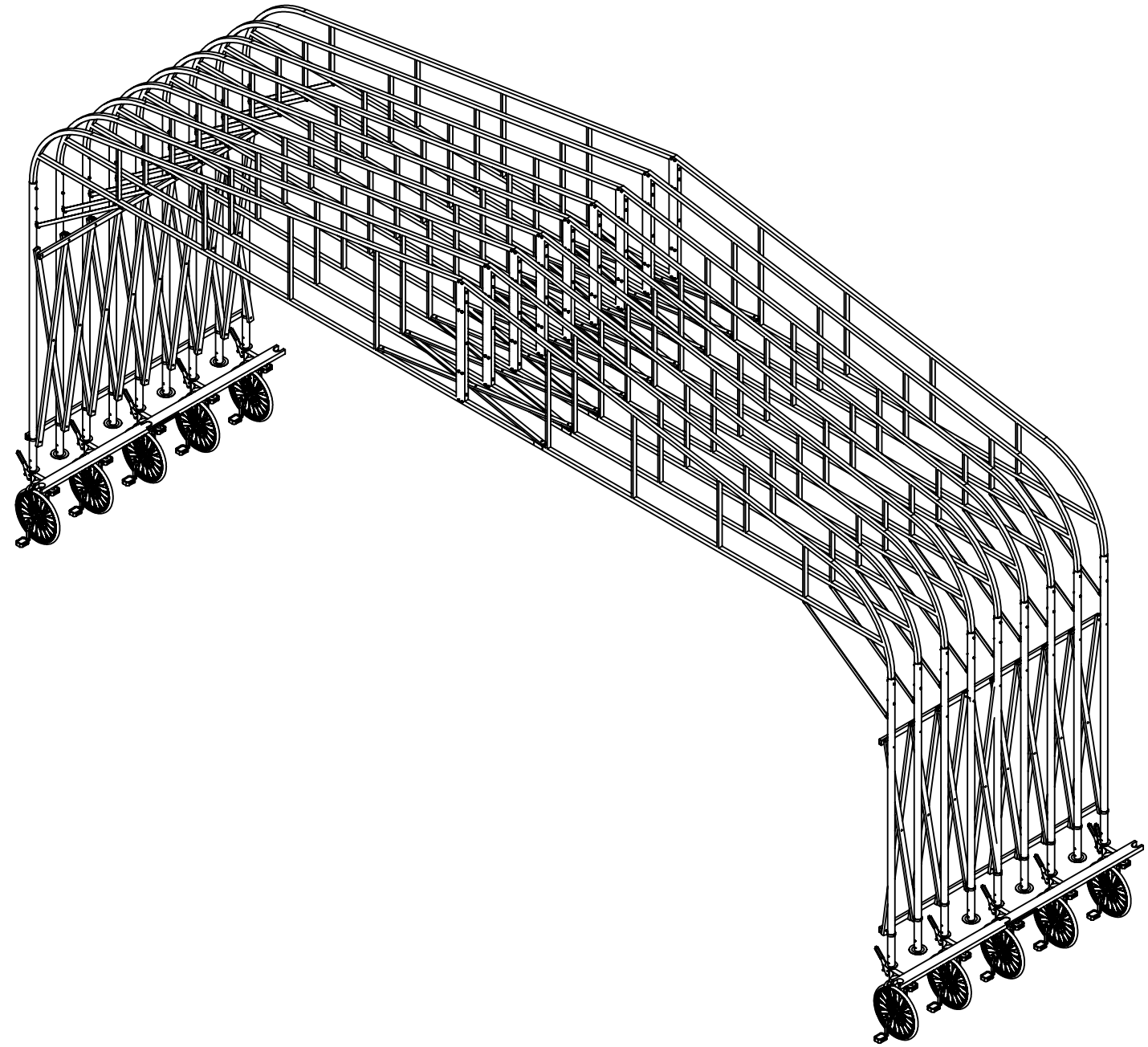
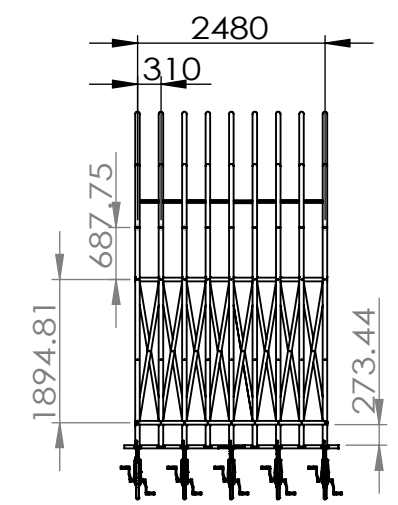
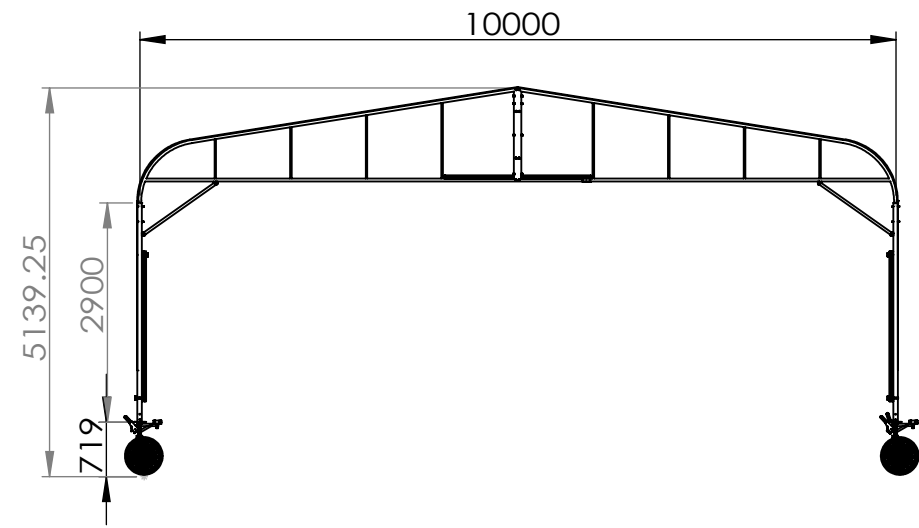


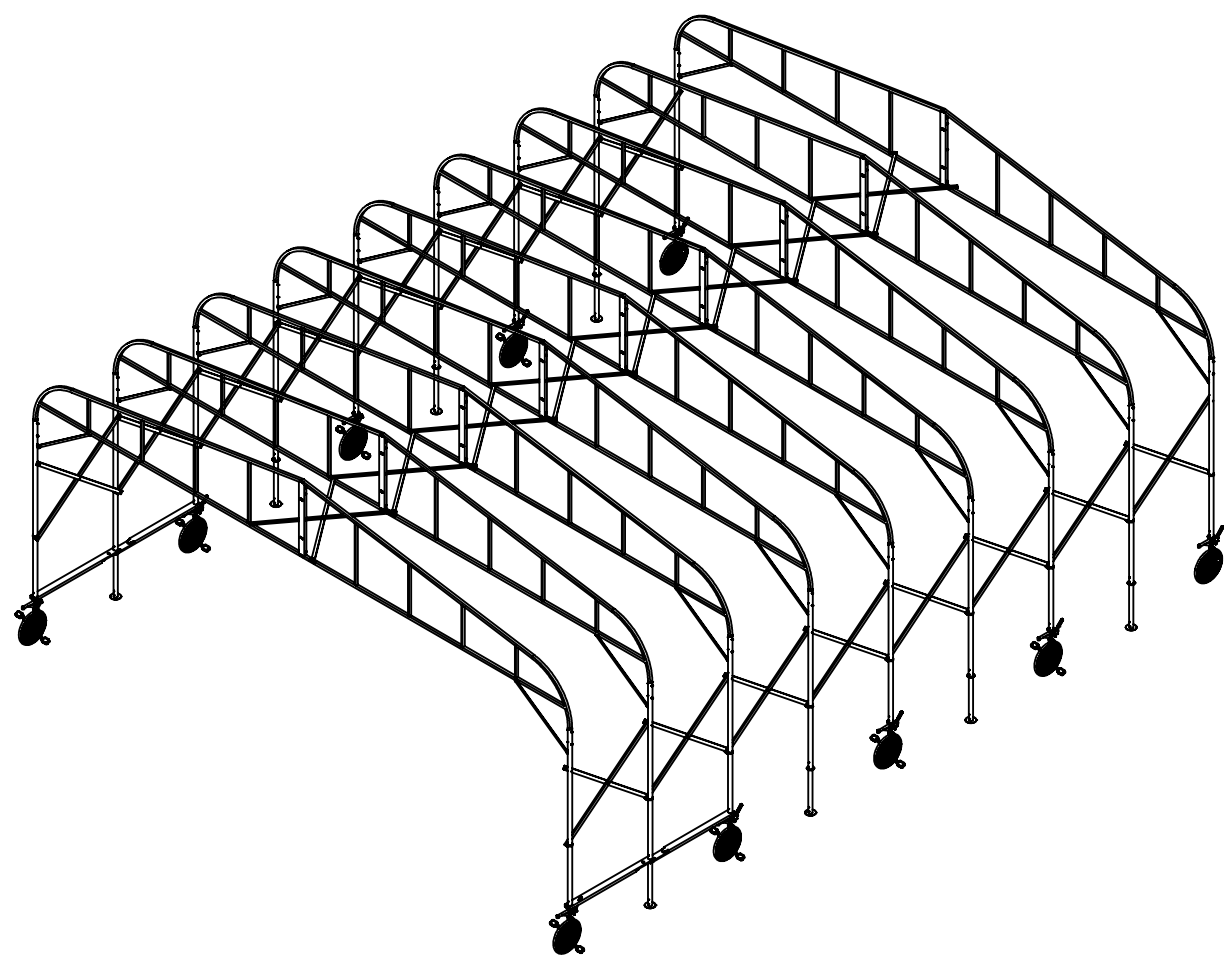
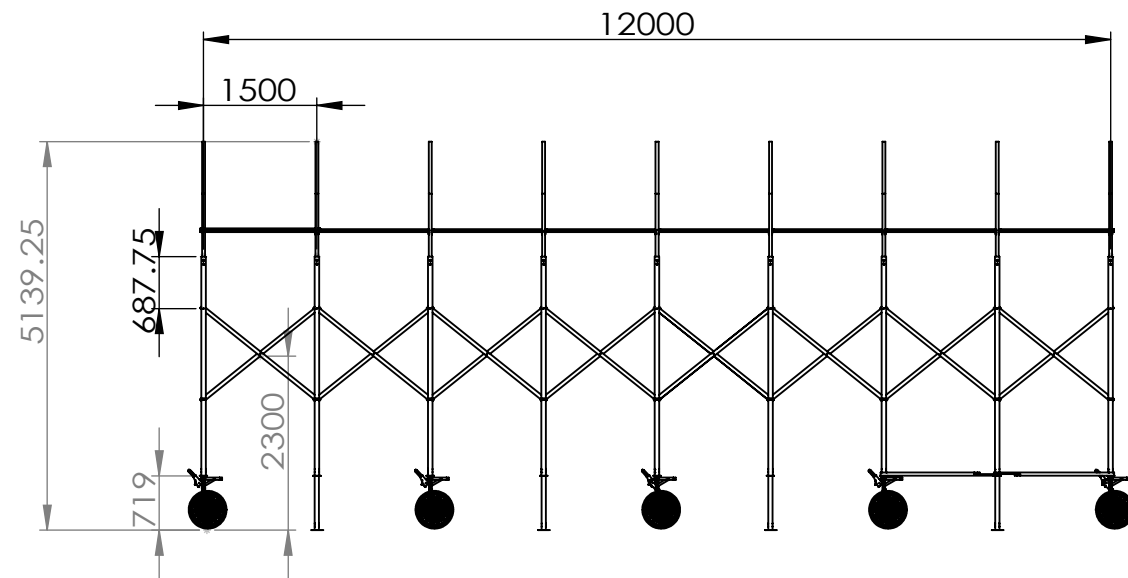
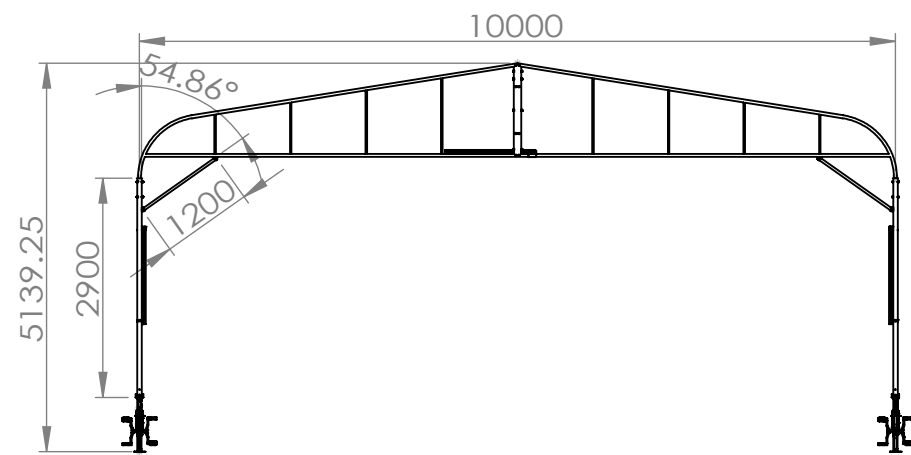
Detail view L
Scale 1 : 5

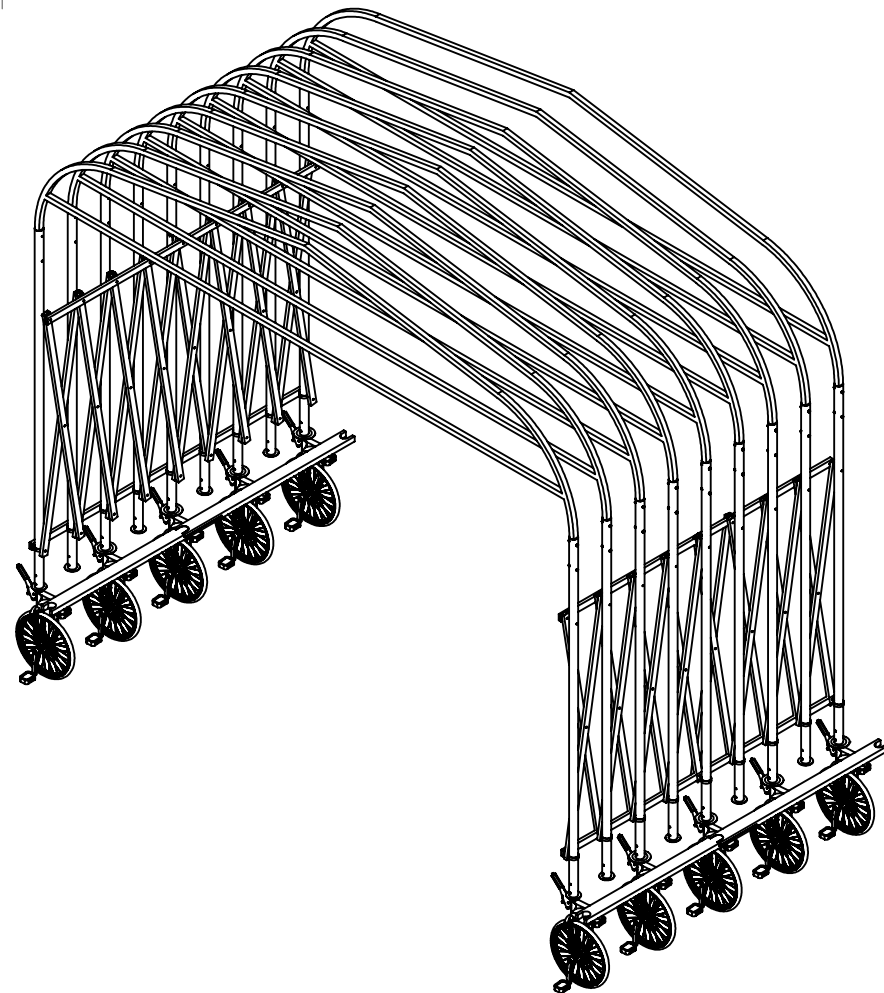
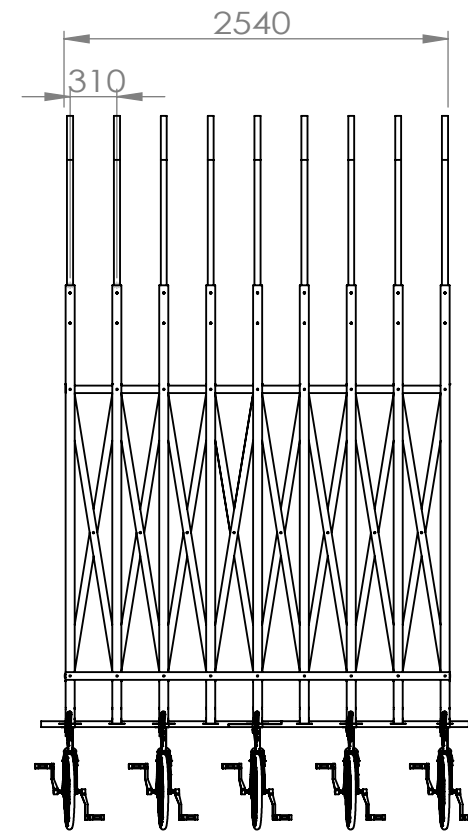
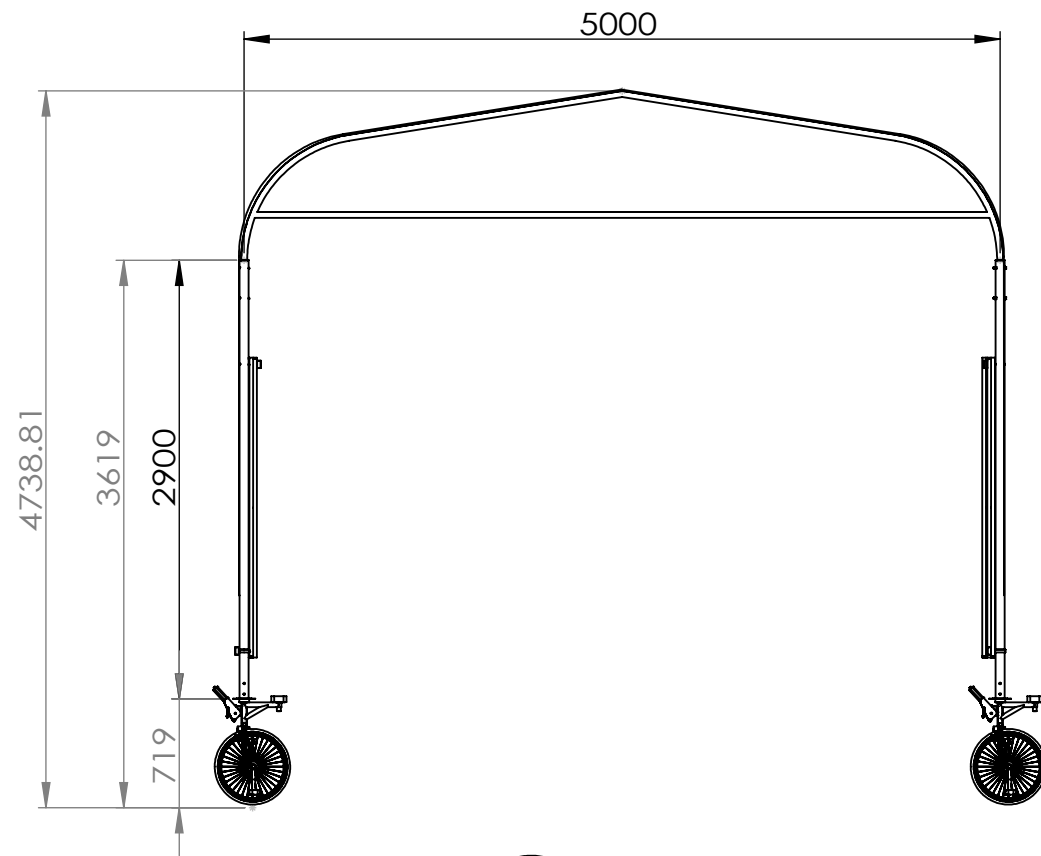
A 65mm diameter 10mm thick round ring is fastened to the X-frame and slides up and down the column when the canopy contracts and expands. Threaded studs are welded on both sides of the ring and fastened with a nut.

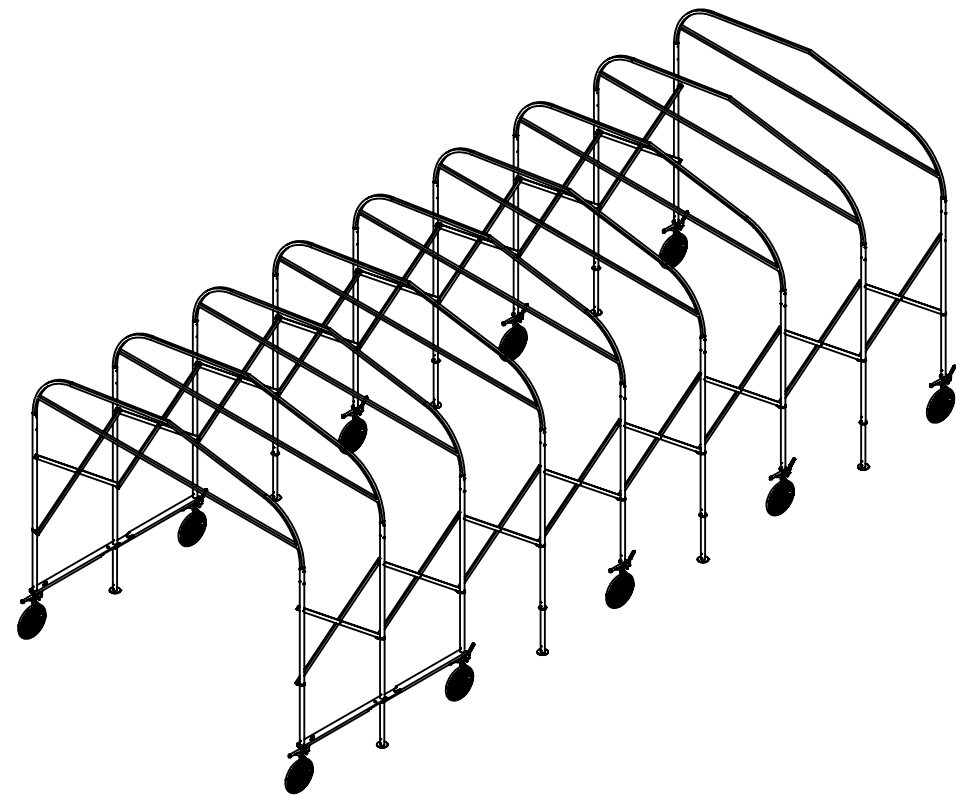
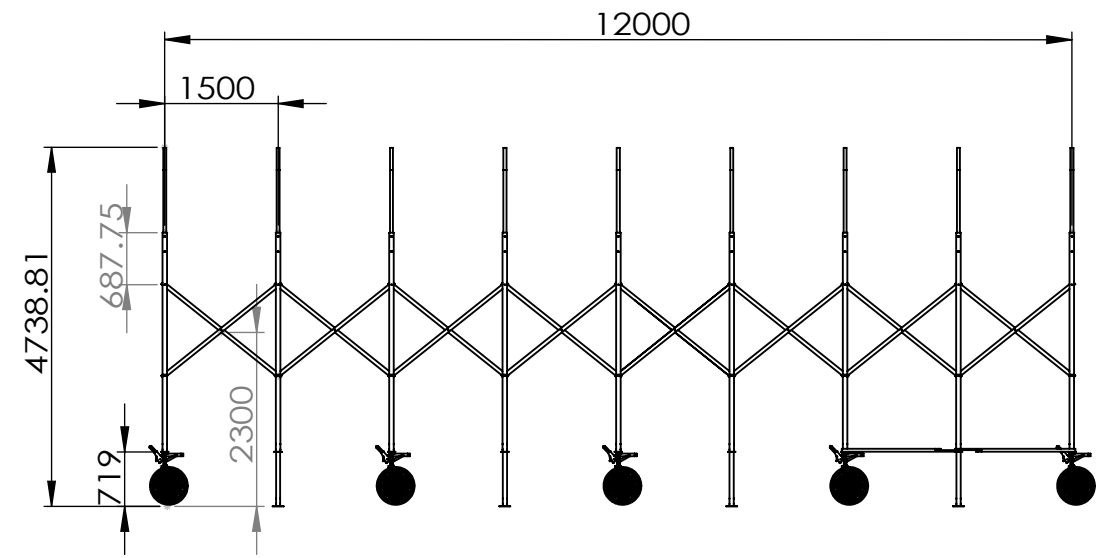
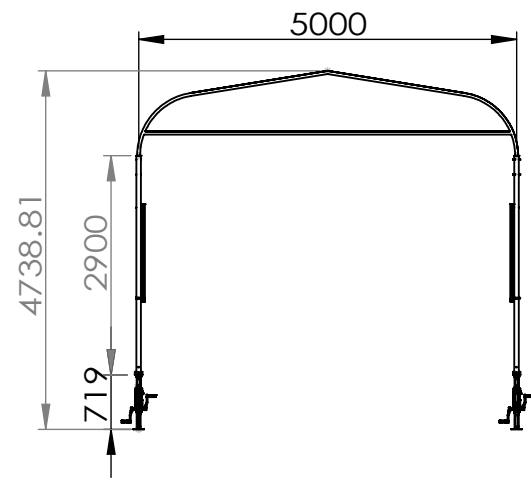


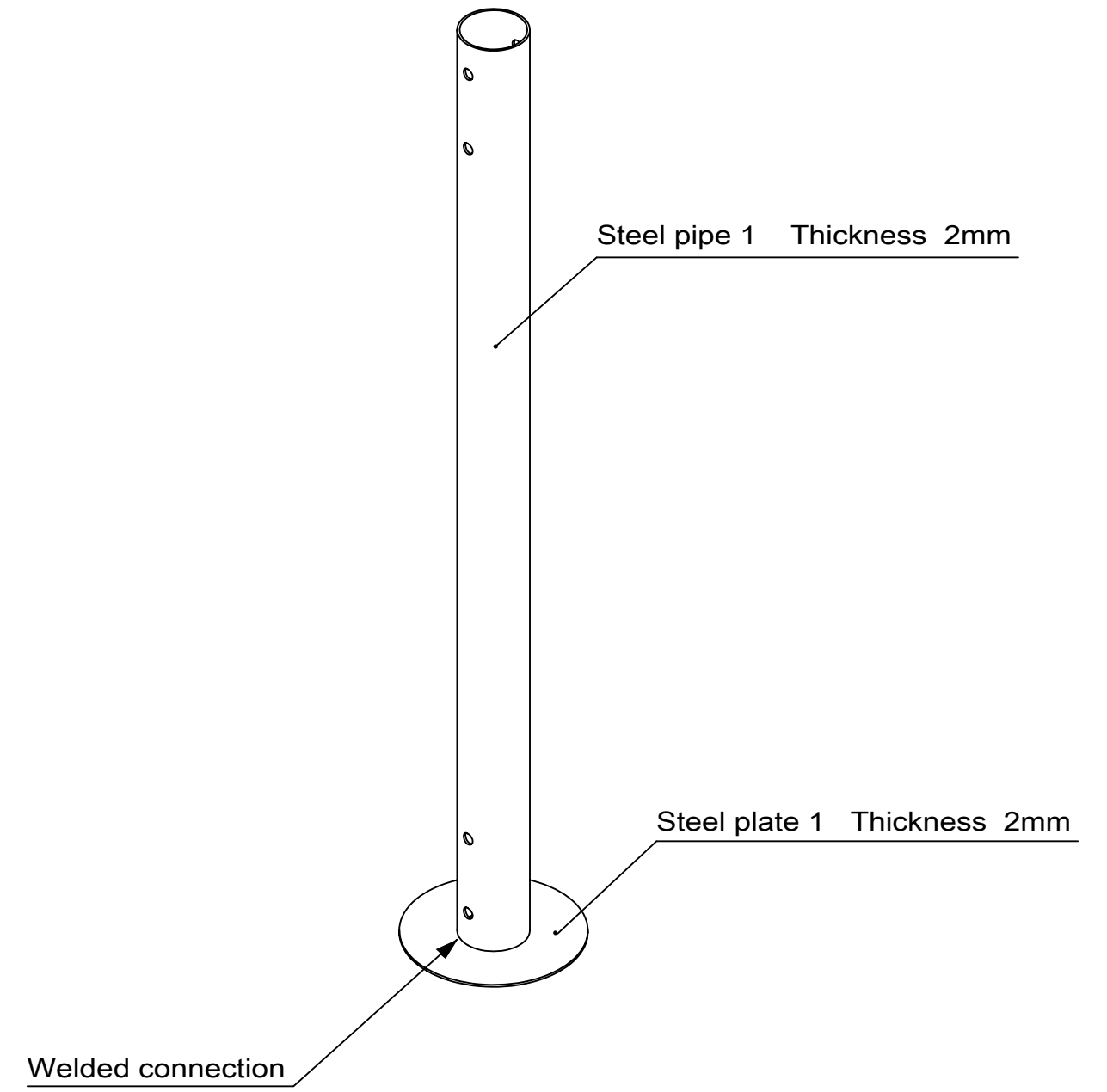
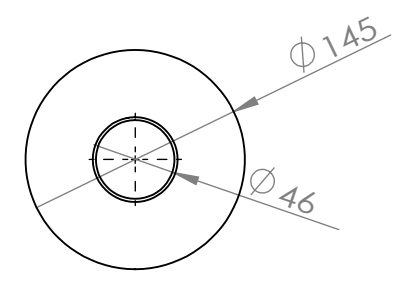
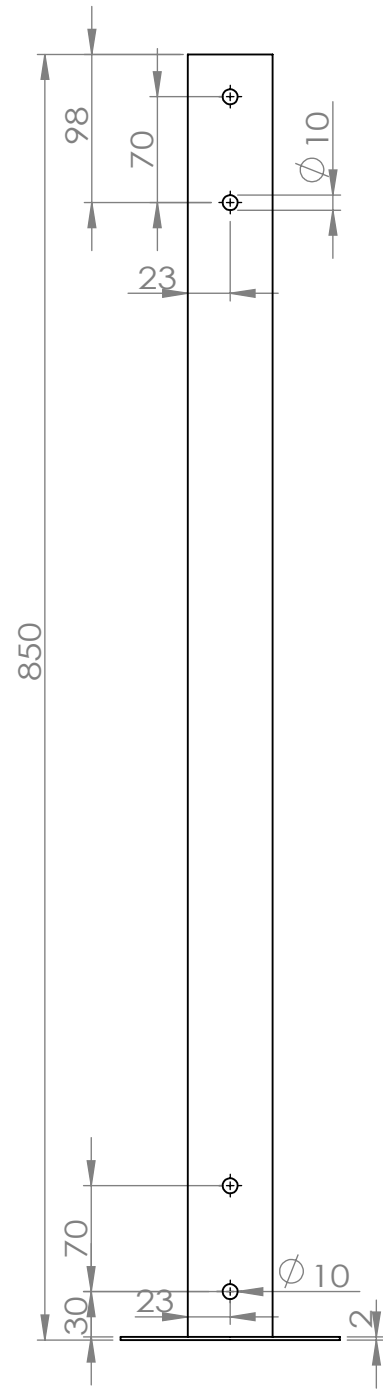
Scale 1 : 50



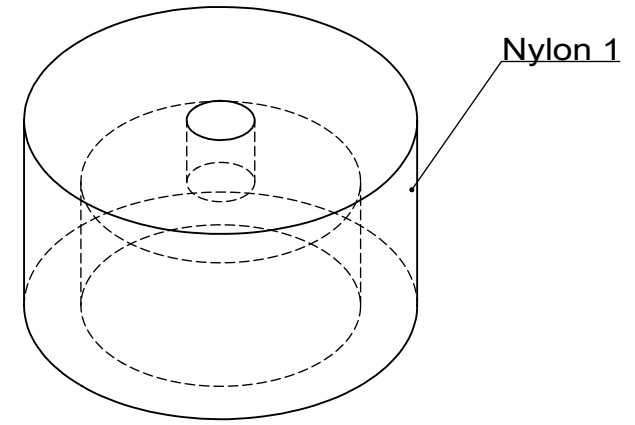
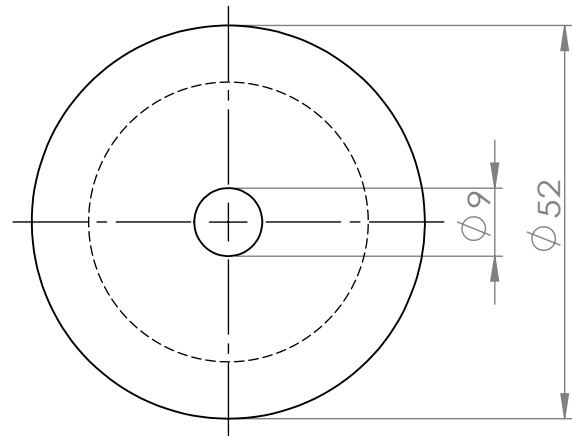
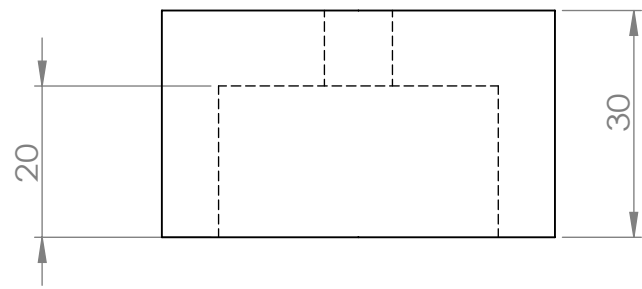
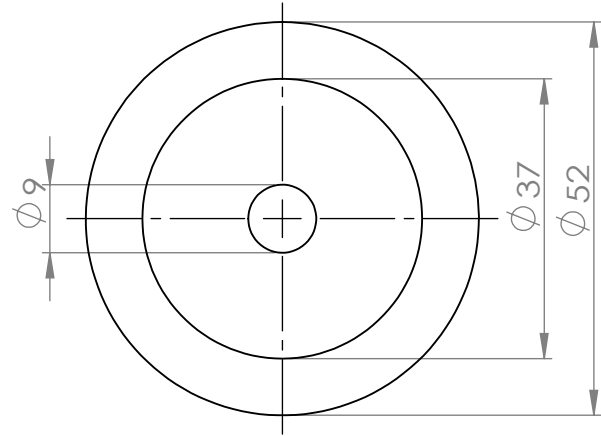


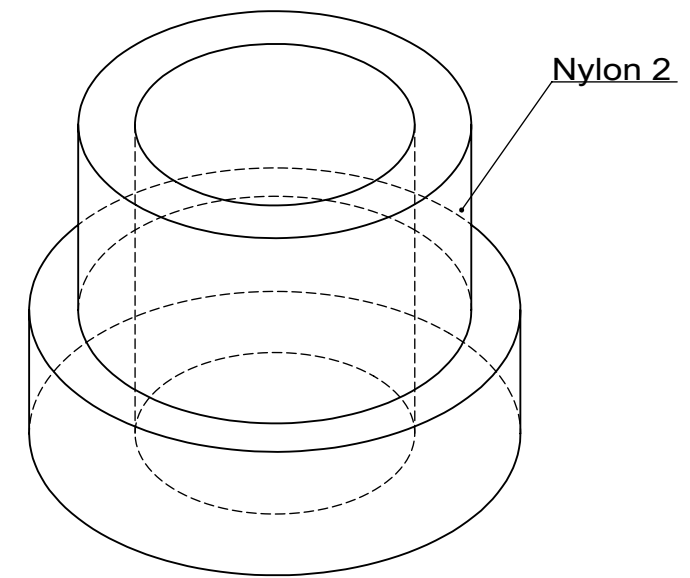
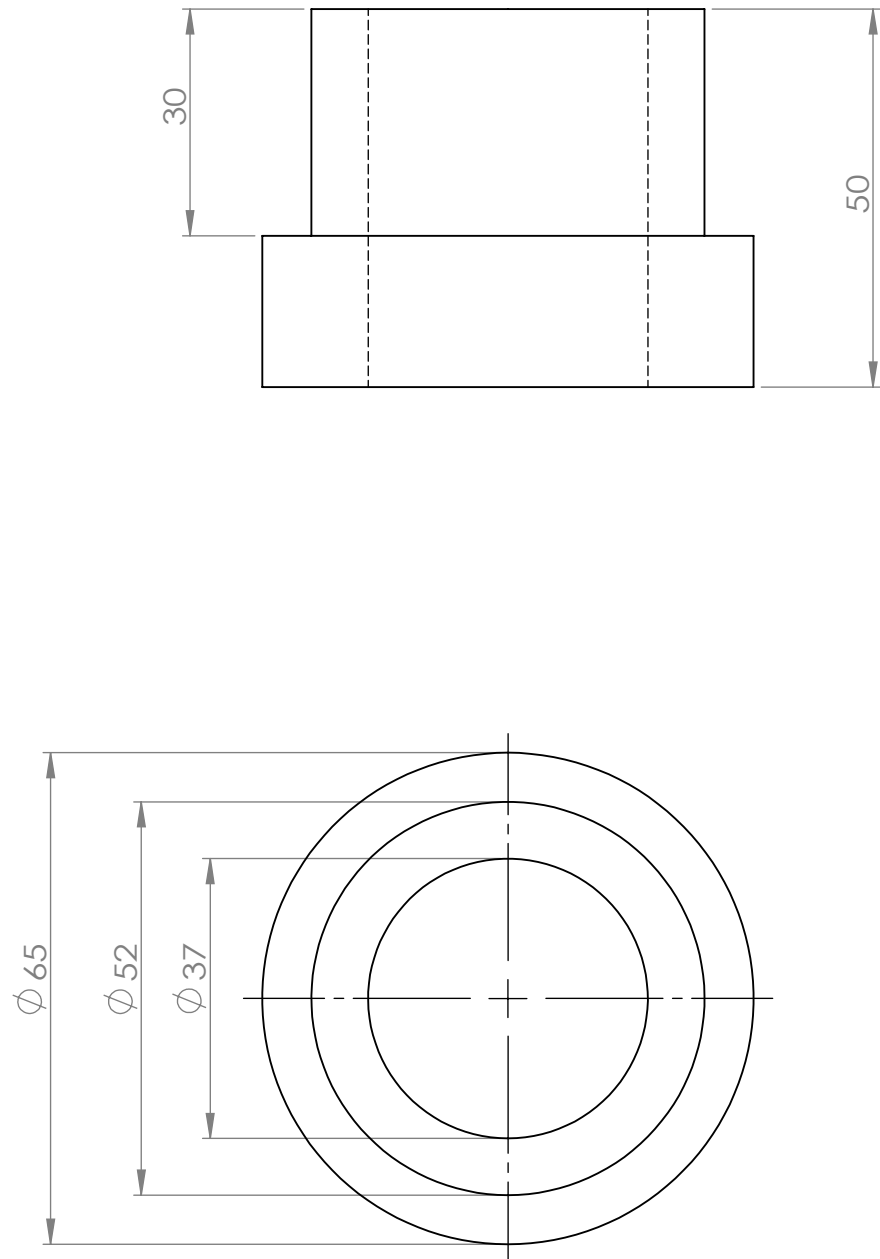




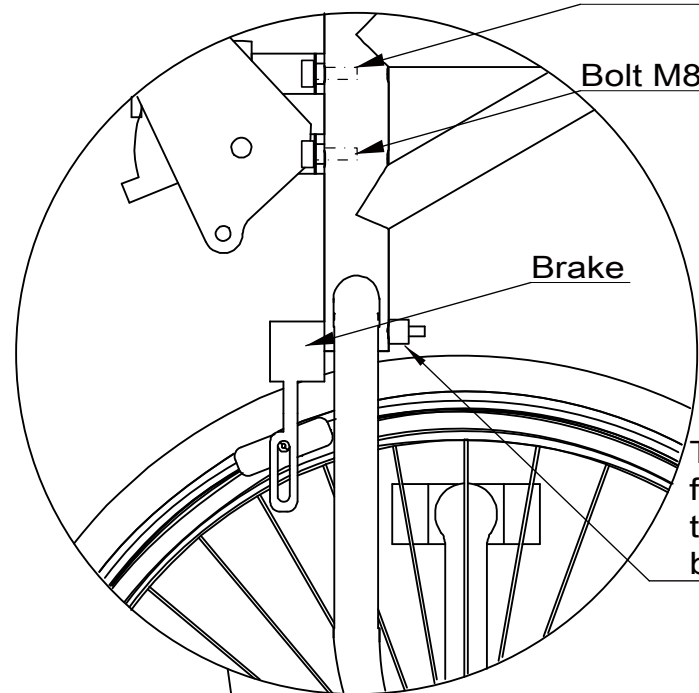


 产品 People's Industrial Design Office		Drawing 10	
Canopy accessory—stands	Quantity 120	Scale 1:5	2015/07/10





The hand brake is fastened on the front fork by two M8 bolts

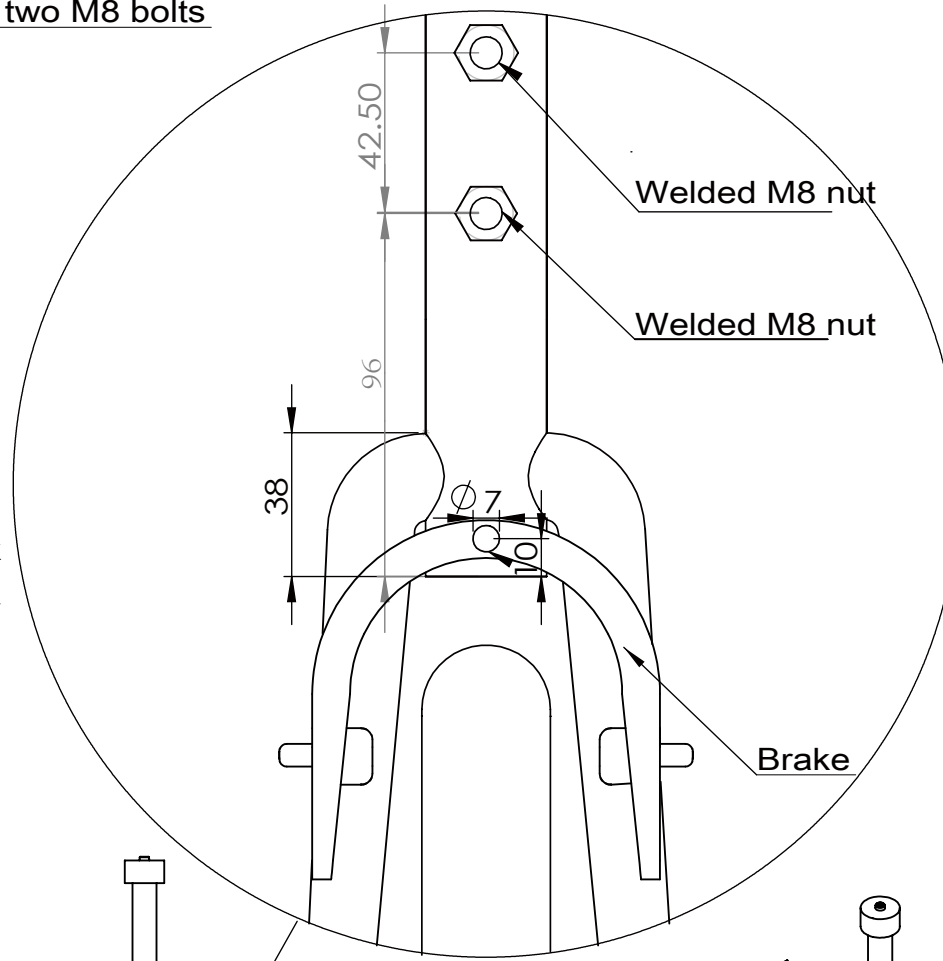


Bolt M8

Brake

The brake is fastened on the front fork by a M6 nut

Detail View M
Scale 1 : 2
230

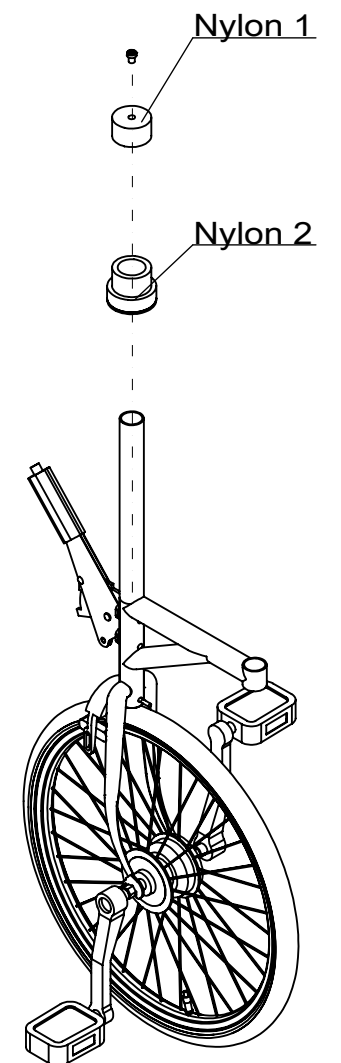
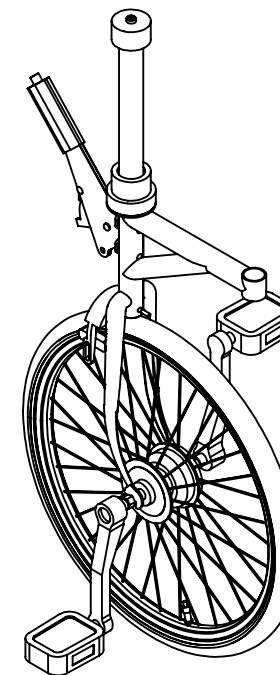
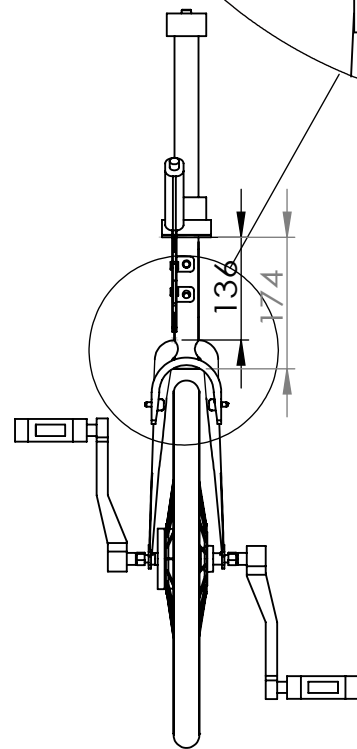
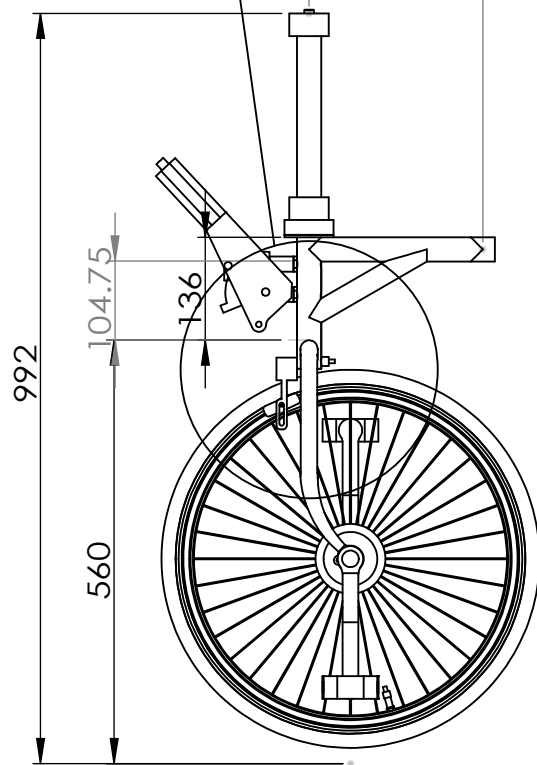


Welded M8 nut

Welded M8 nut

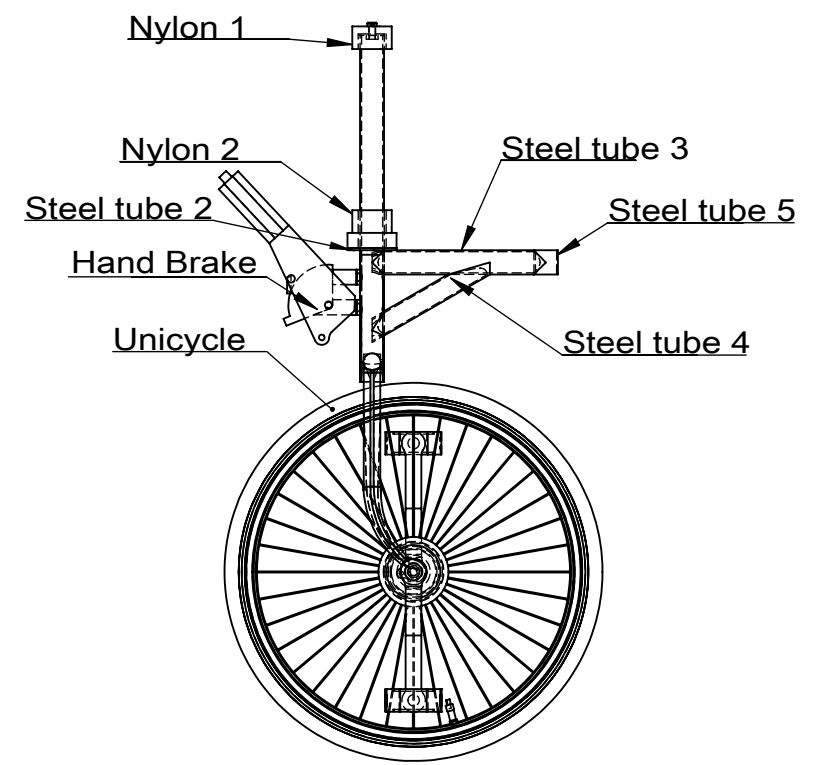
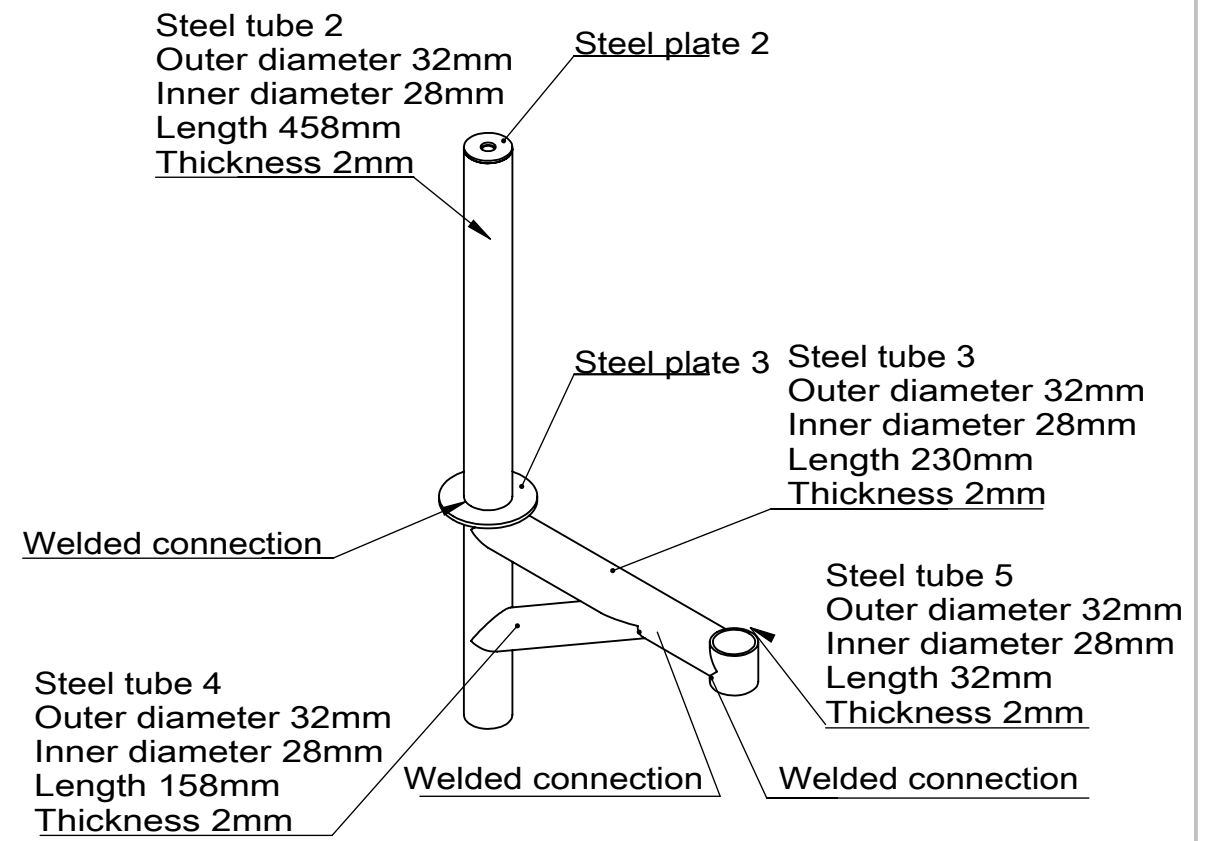
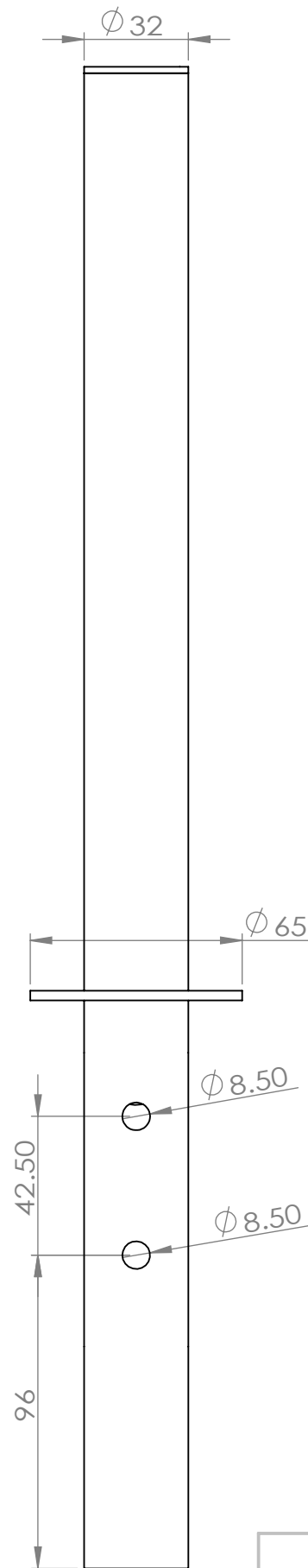
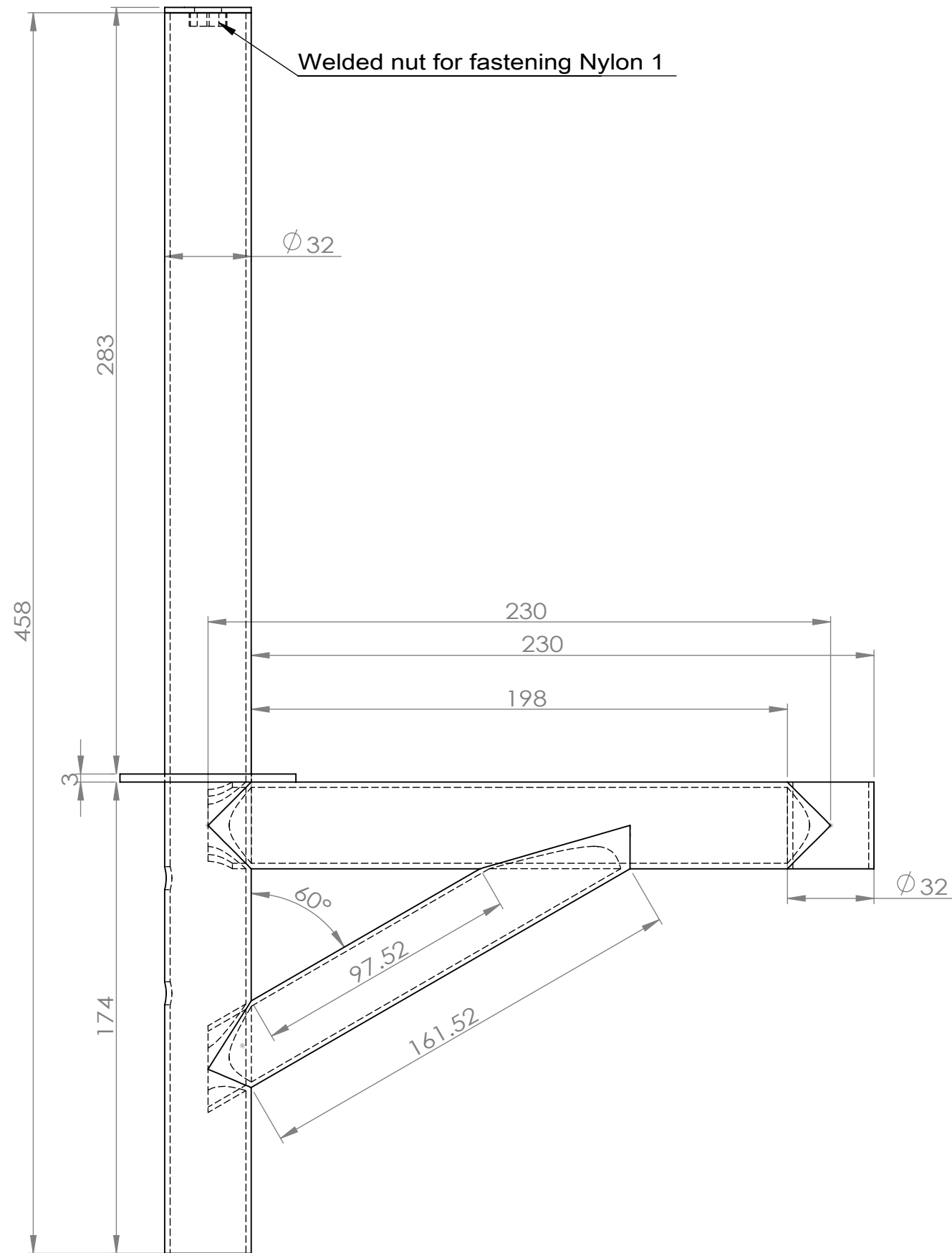
Brake

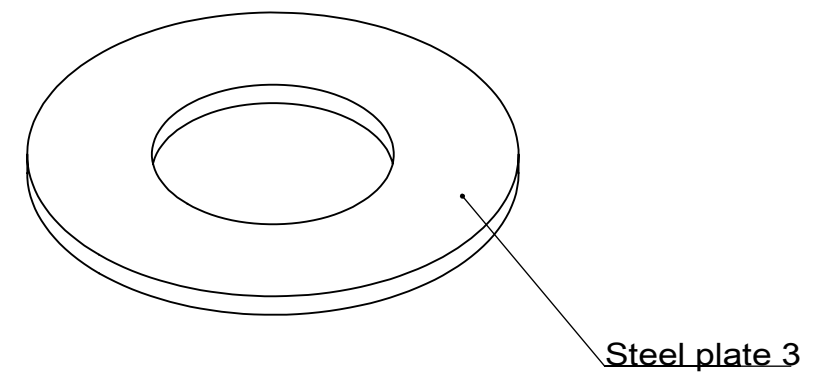
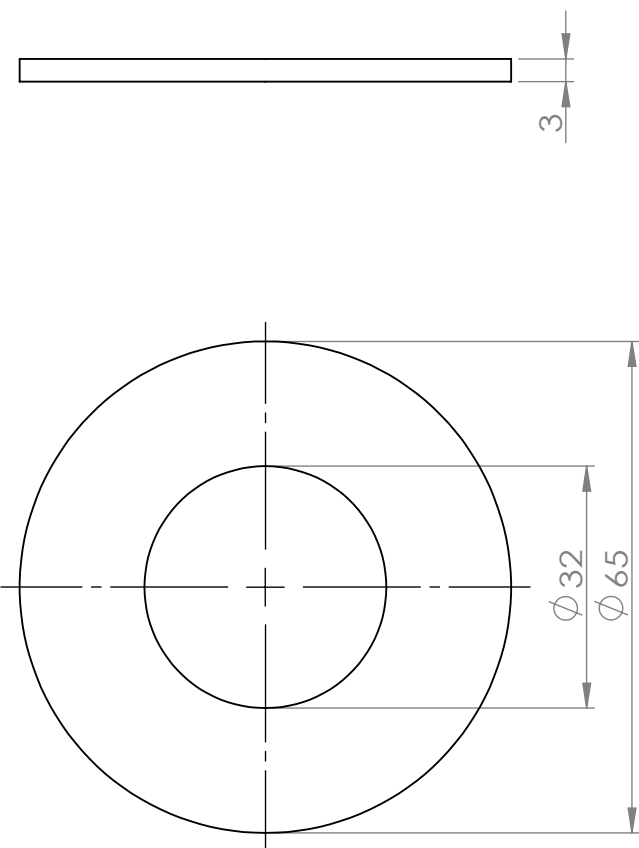
Detail View N
Scale 1 : 2

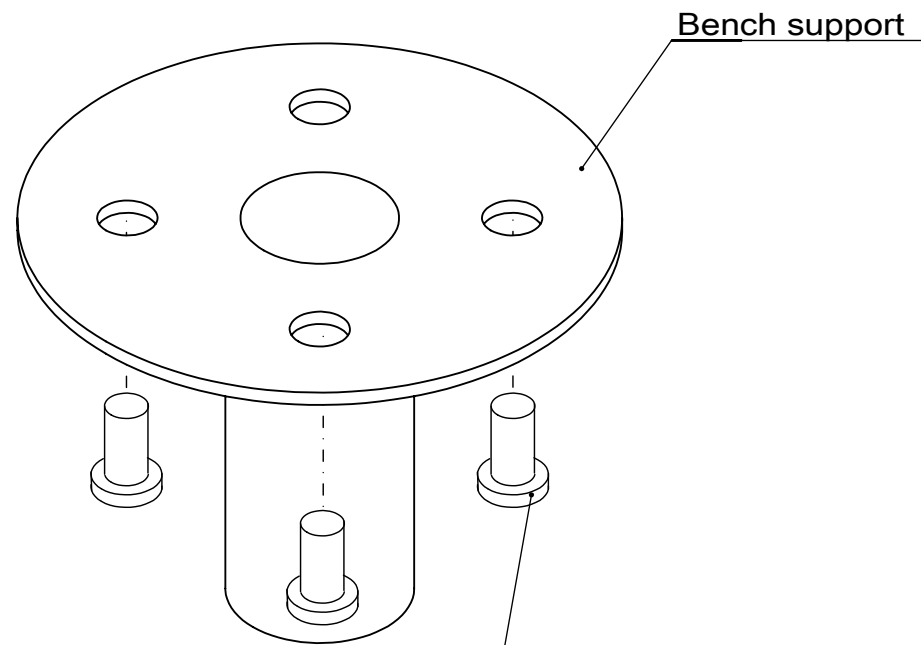
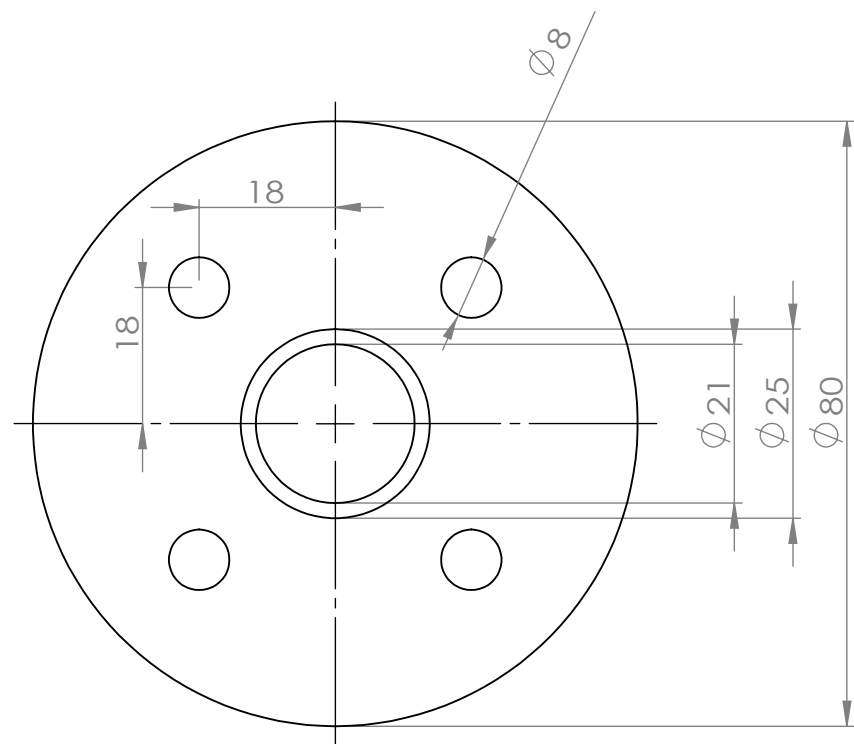


Nylon 1

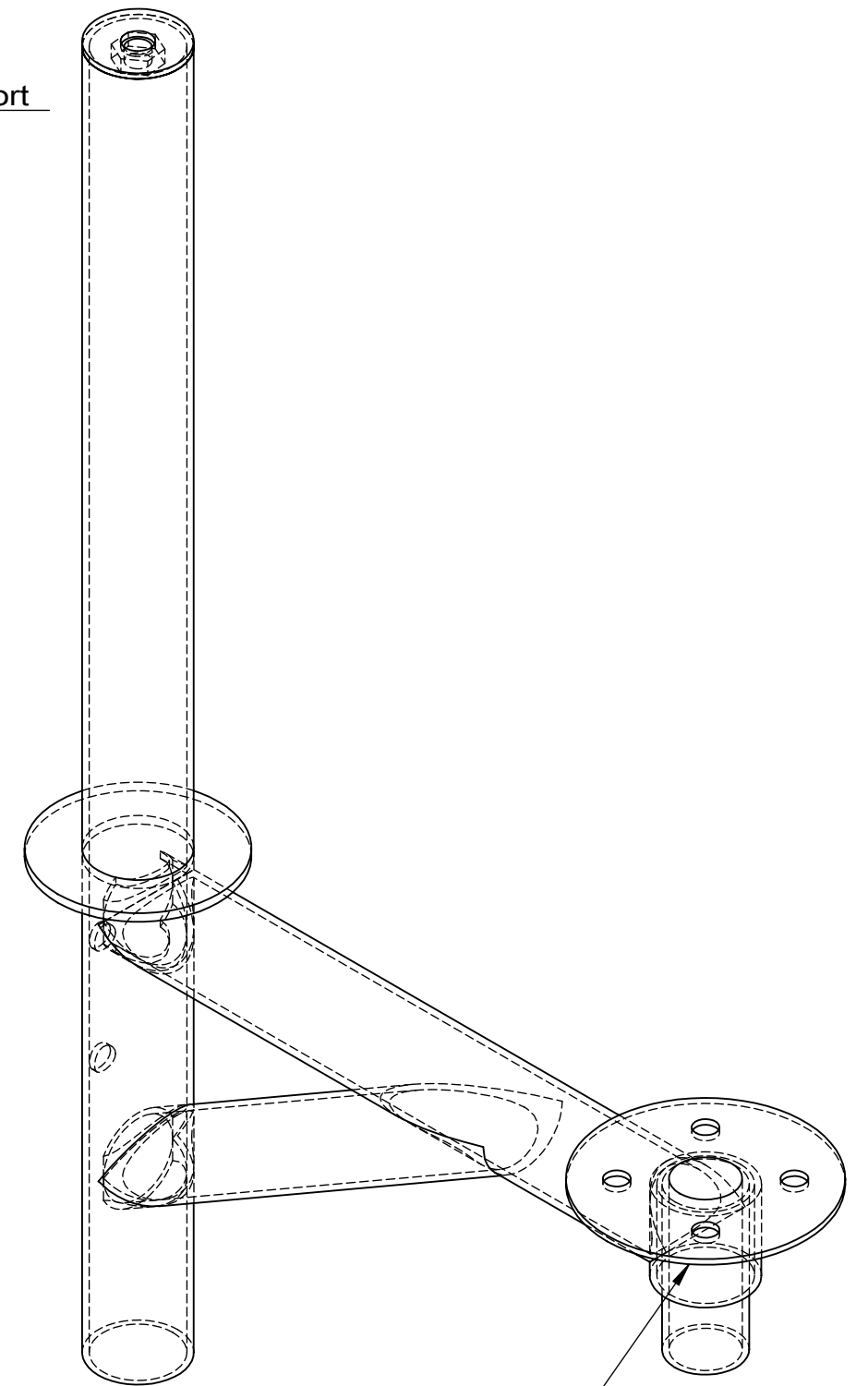
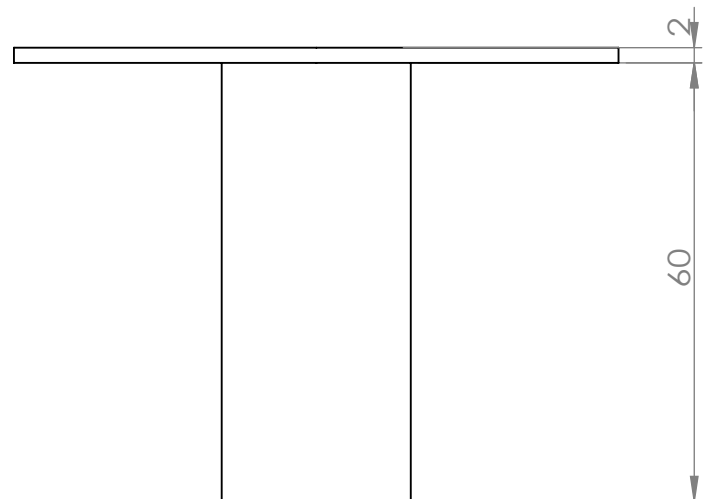
Nylon 2

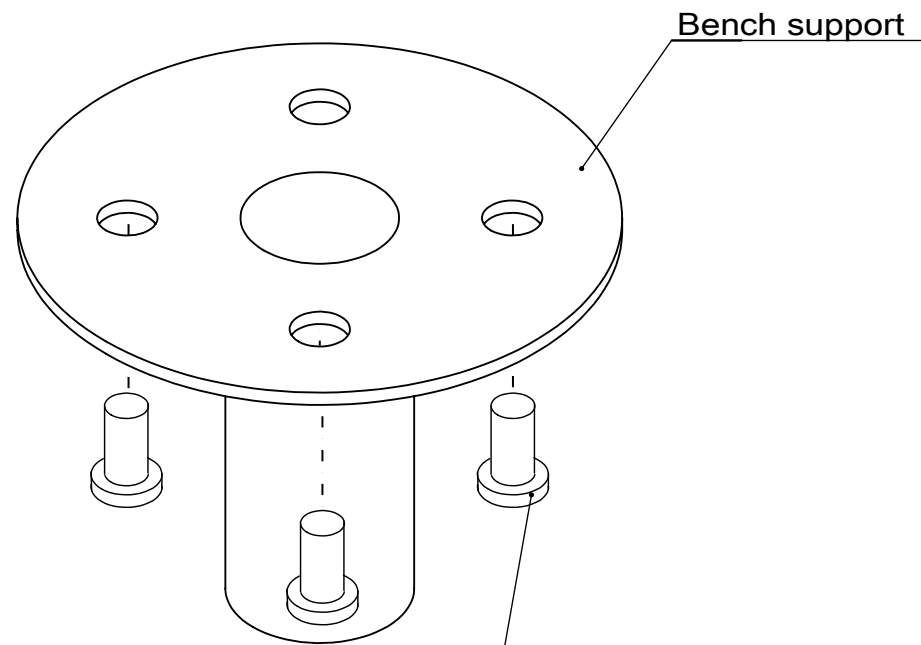
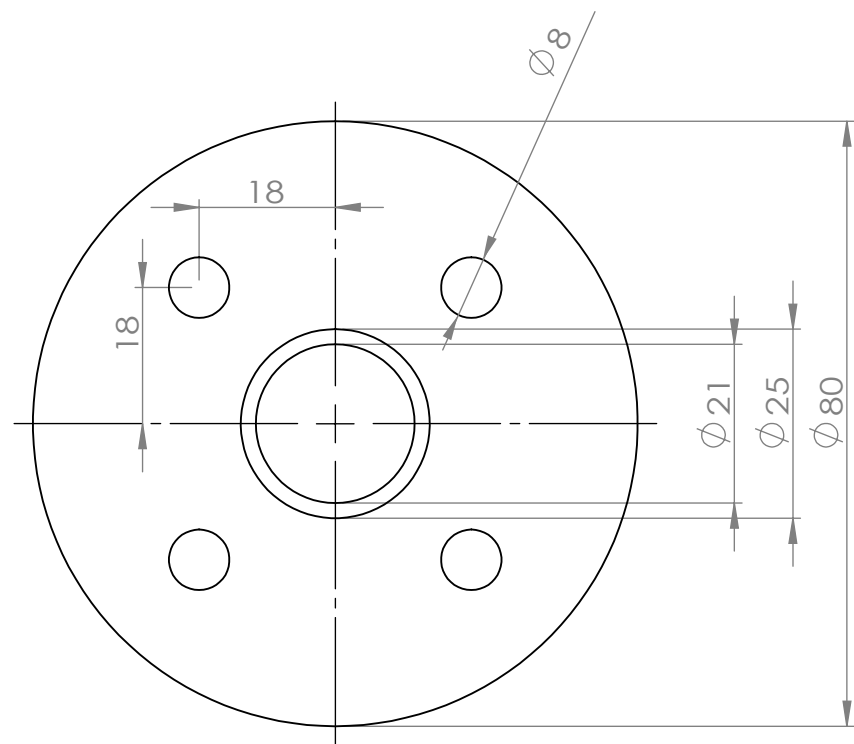




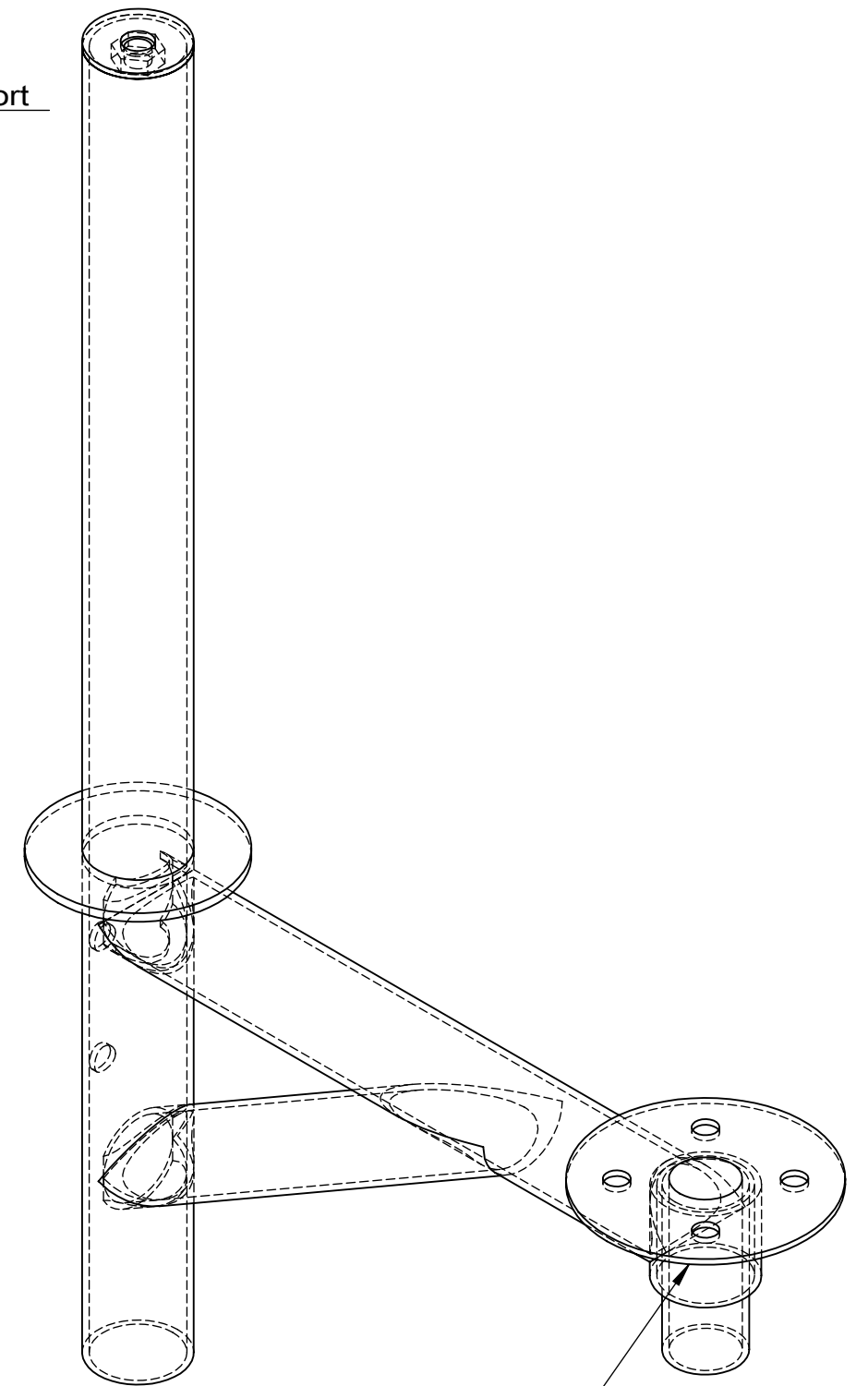
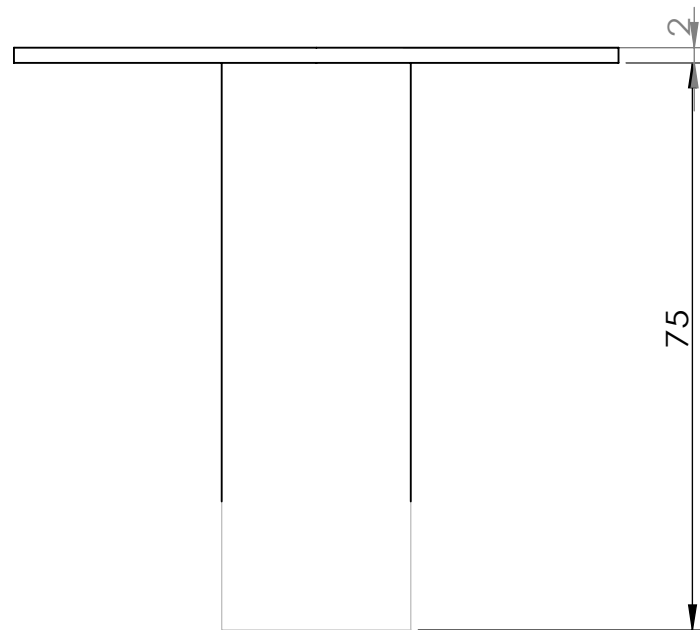


Bench support is screwed onto the bench

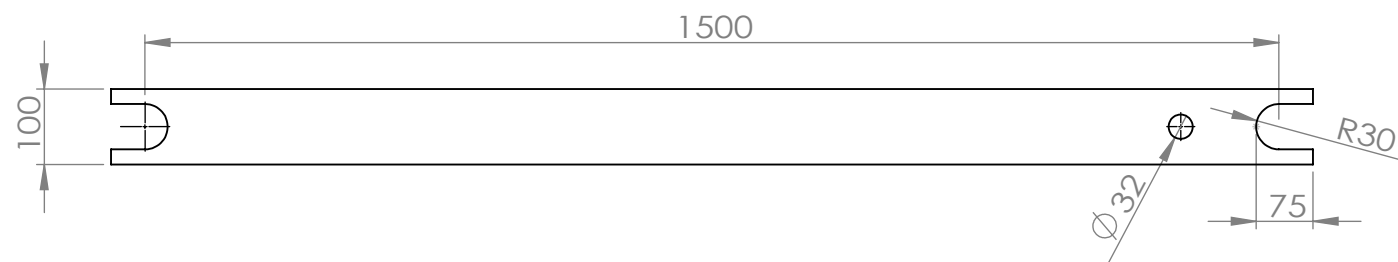
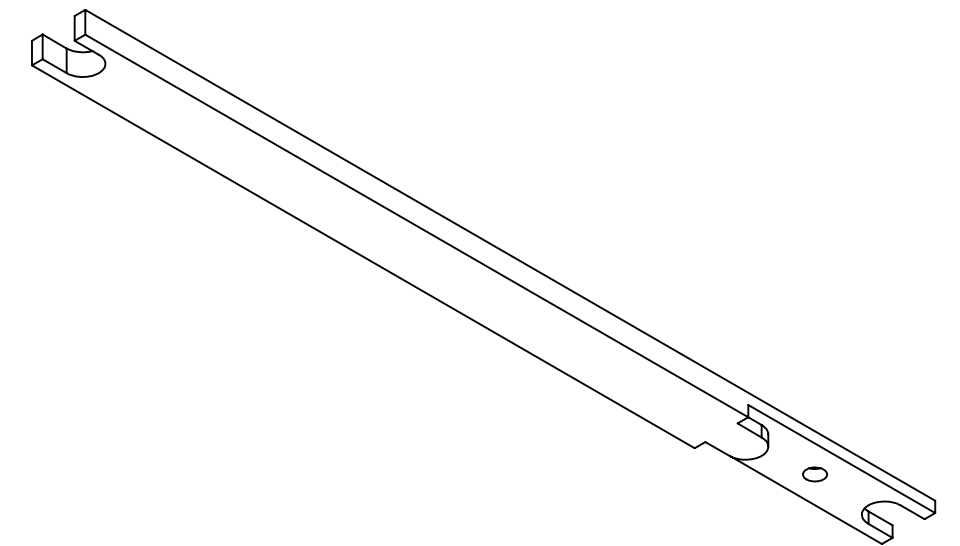
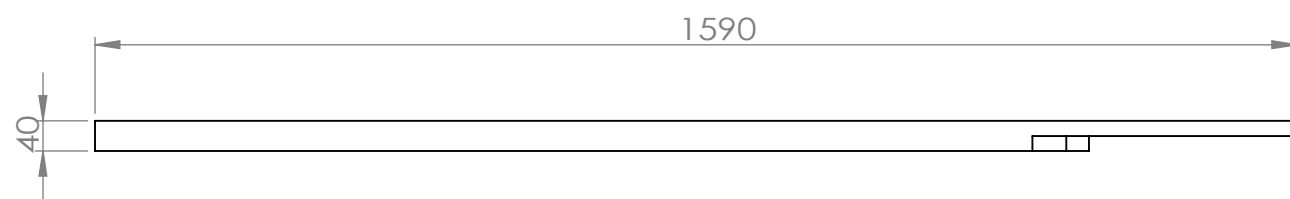
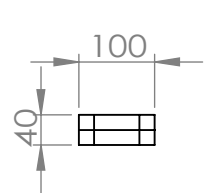
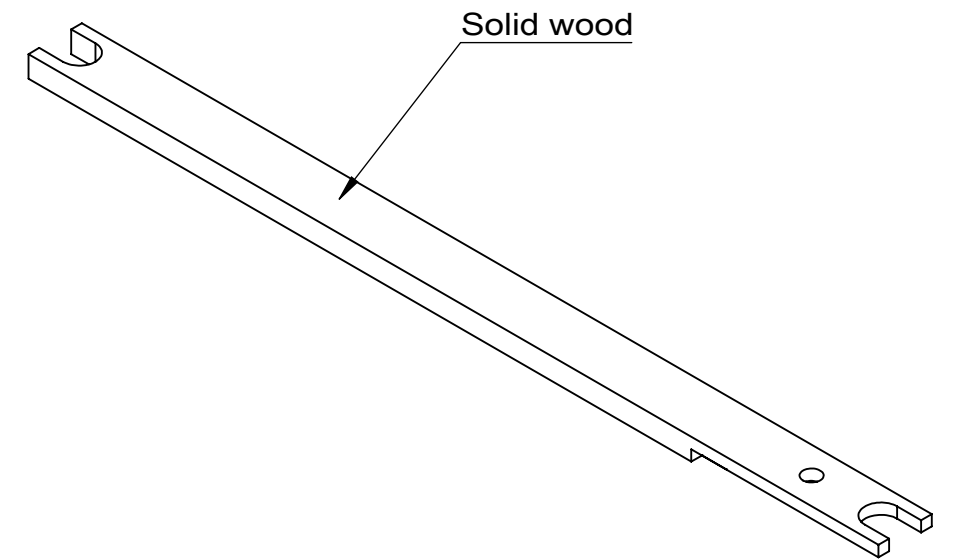
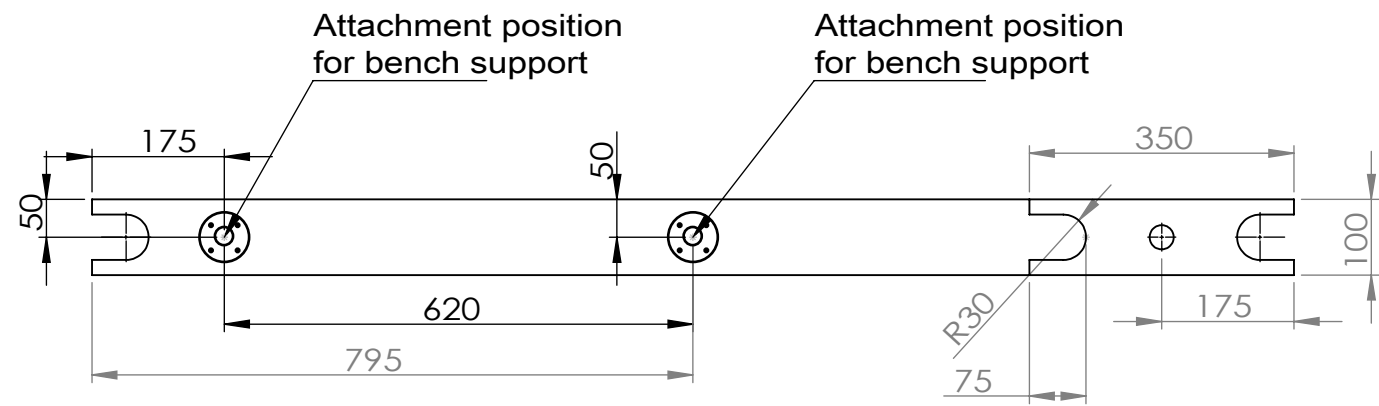


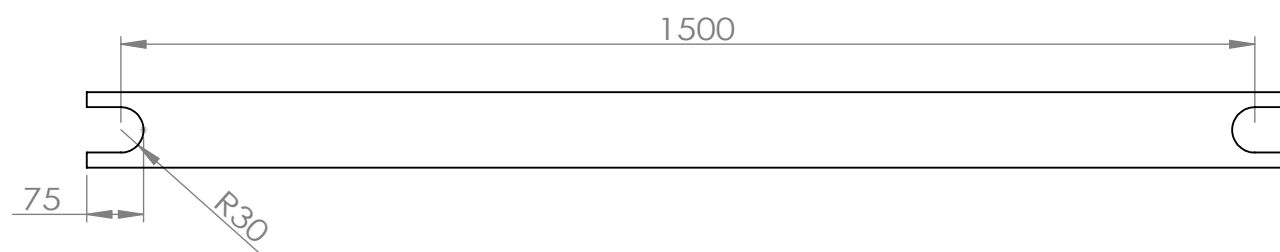
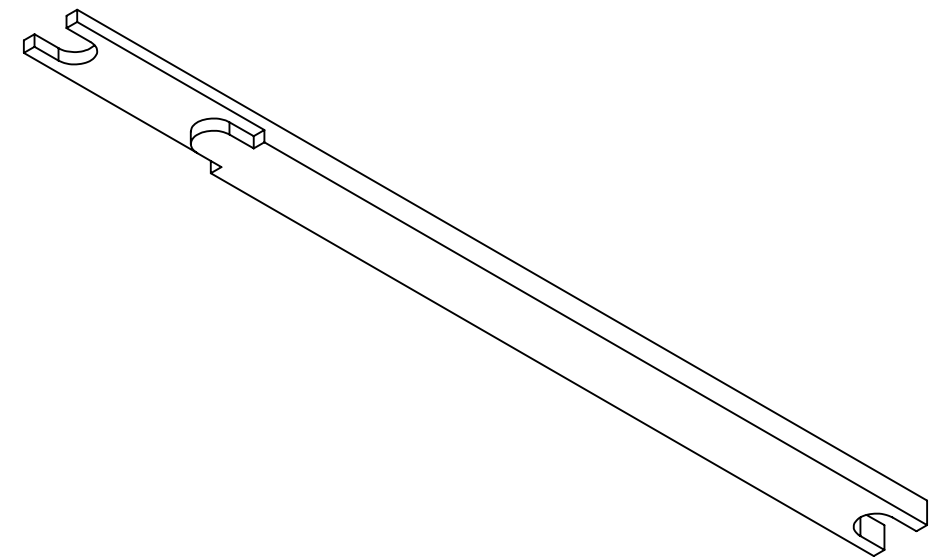
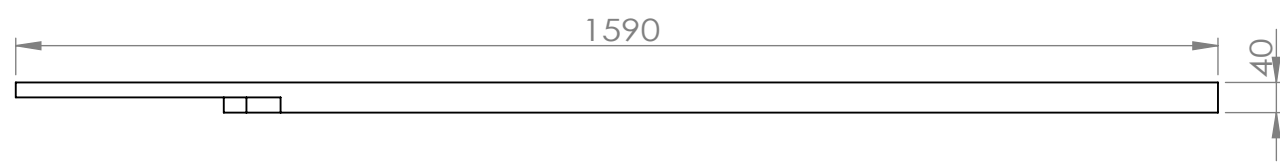
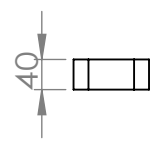
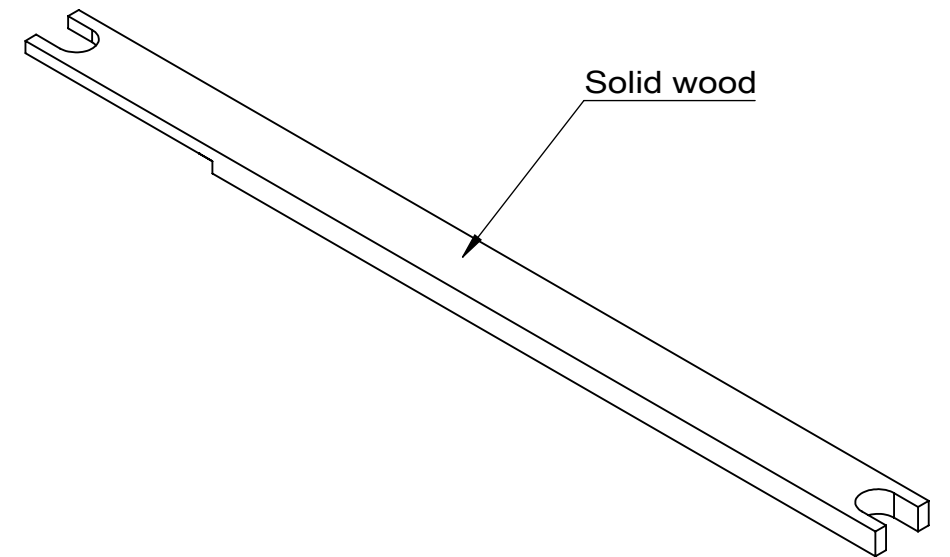
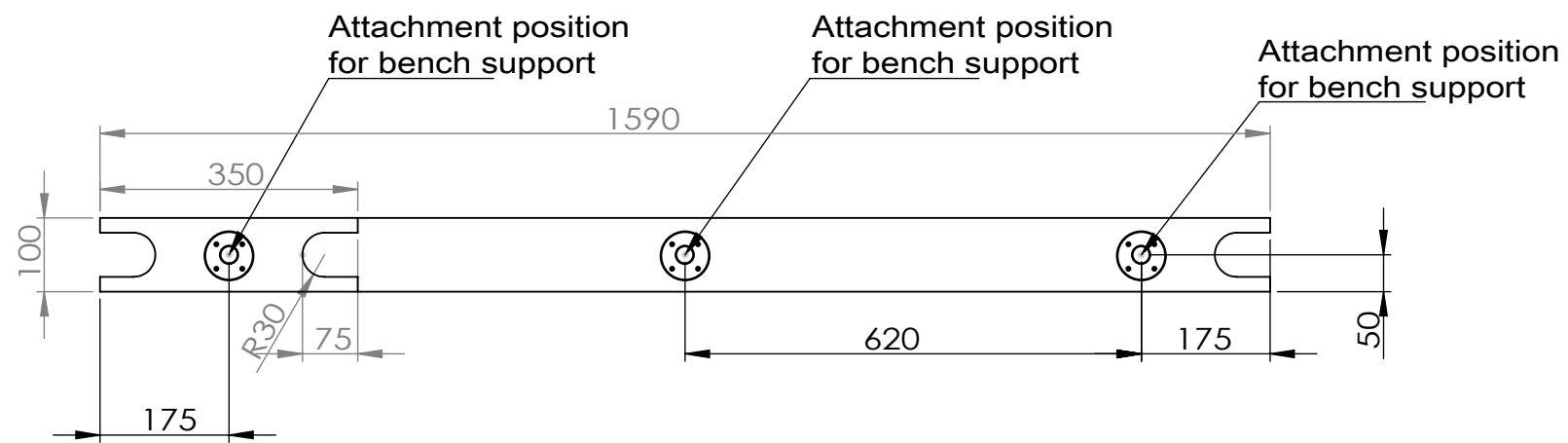


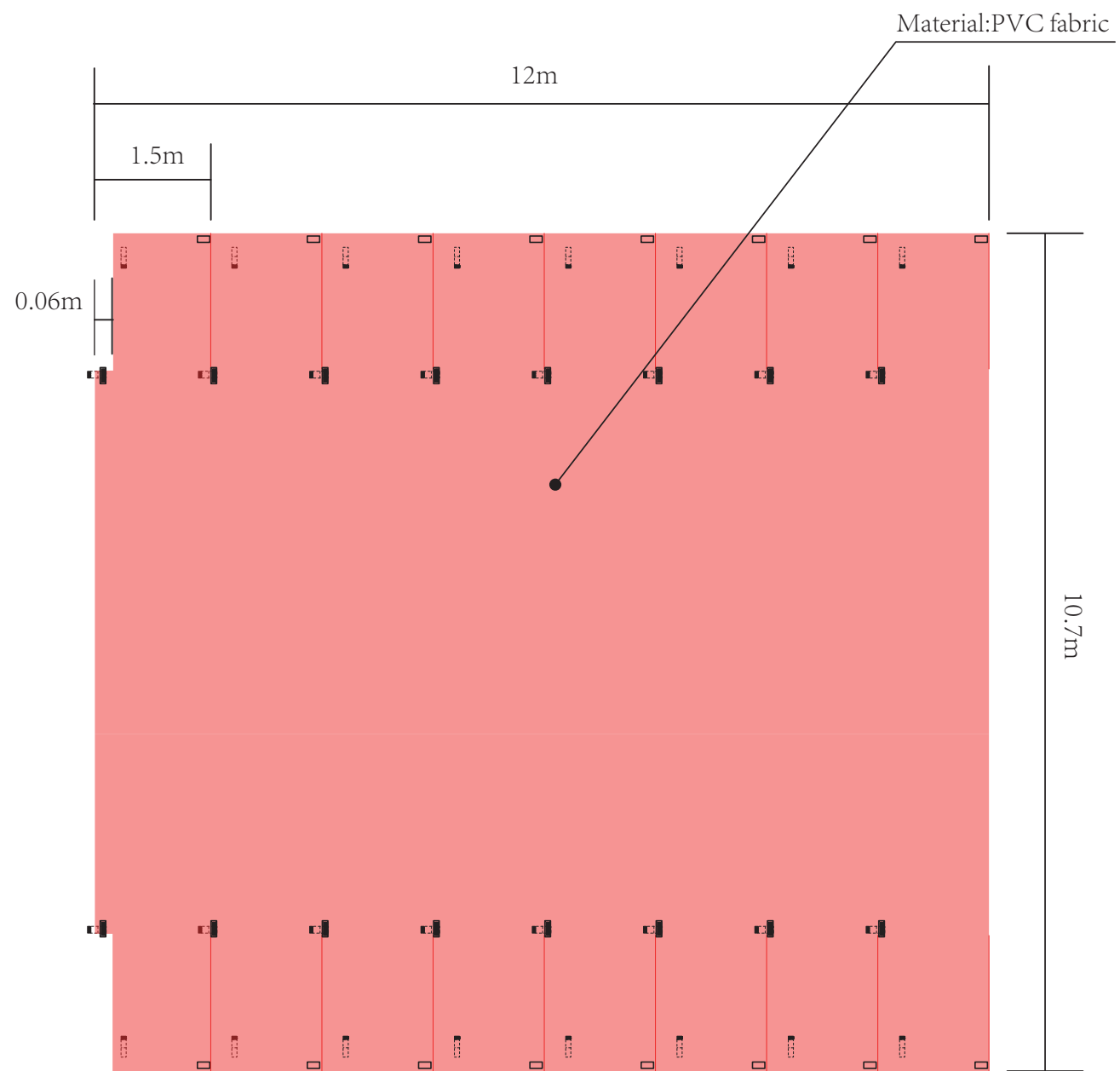
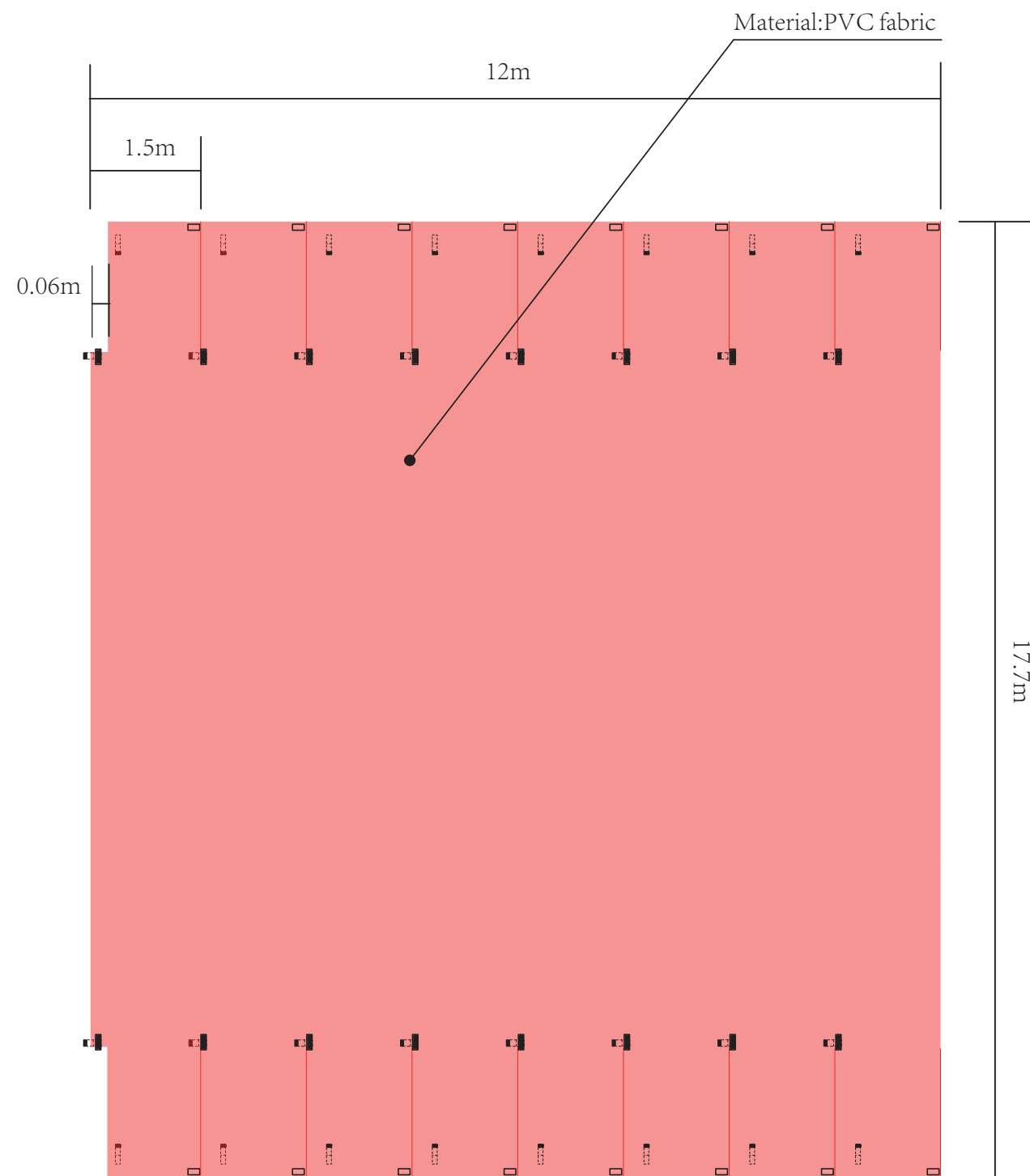
Bench support is screwed onto the bench



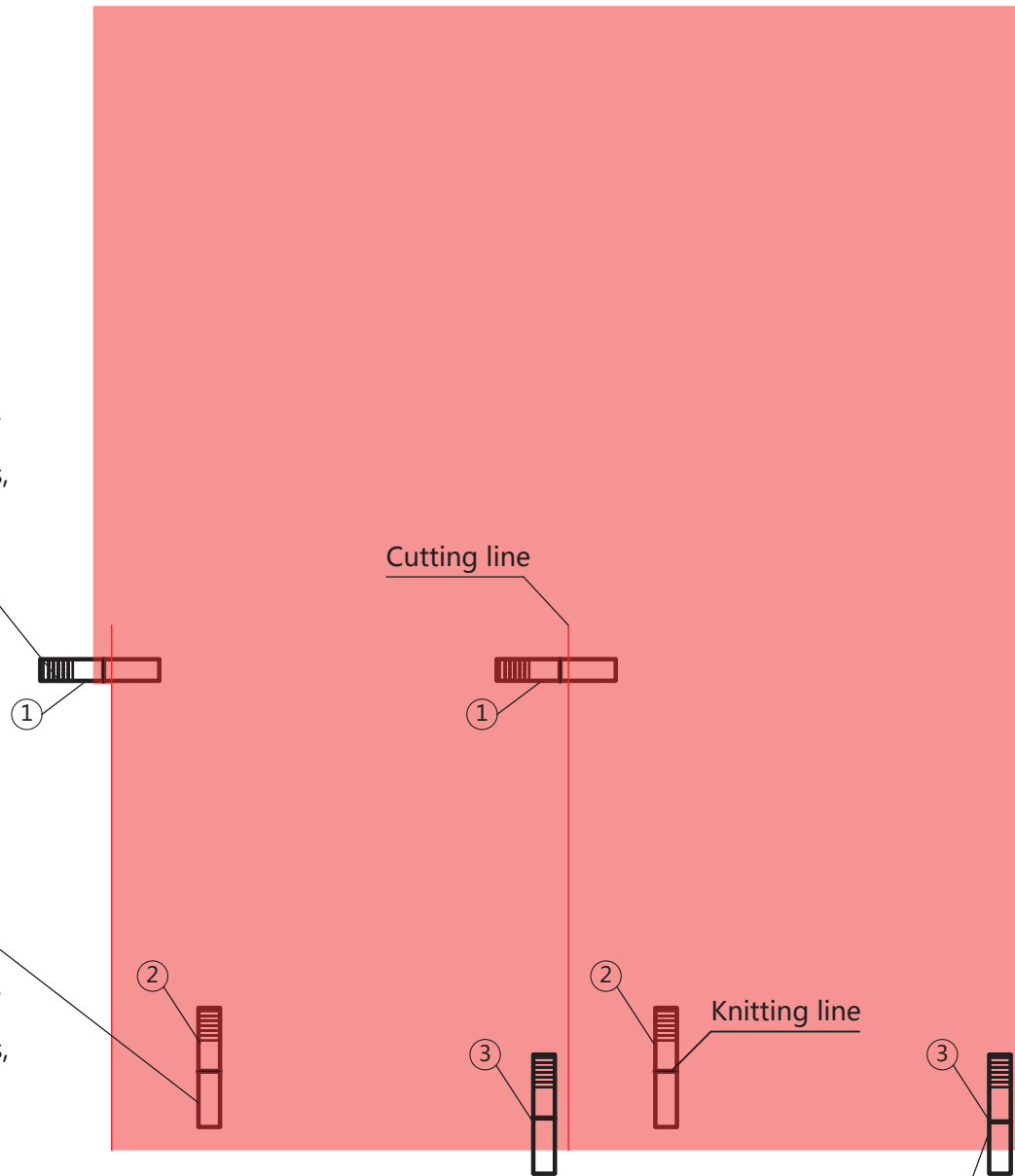
Bench connectors insert into the unicycle support







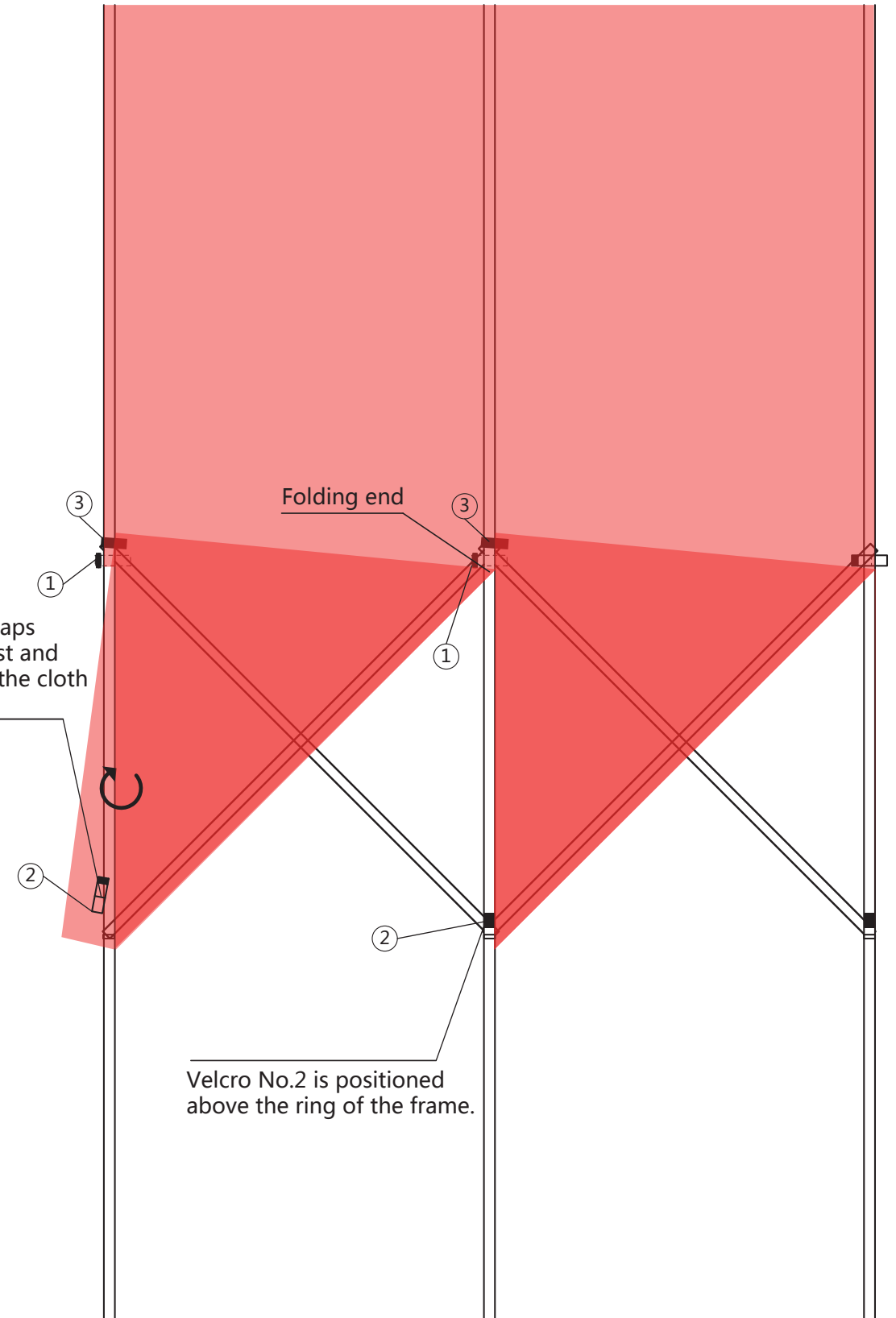
Velcro No.1 is sewed from inside of the cloth, with hook side and rough side at both ends, above the folding end, wraps around the post and fastened.



Velcro No.2 is sewed from inside of the cloth, with hook side and rough side at both ends, wraps around the post and fastened.

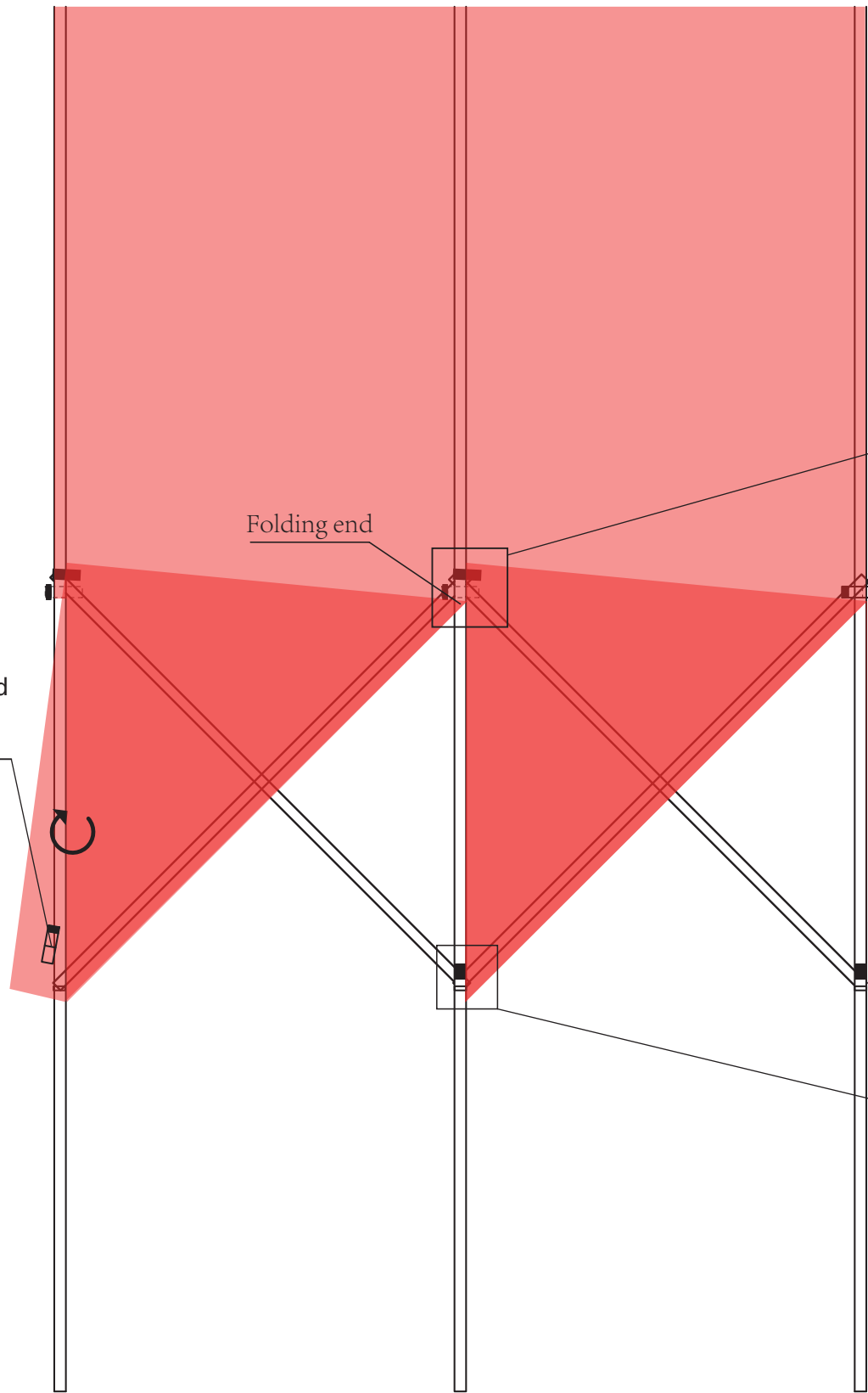
Velcro No.3 is sewed from outside of the cloth, it will need to be folded and go through the end of the cutting and then wrap around the post and fastened.

Velcro No.2 wraps around the post and fastened after the cloth is folded over.



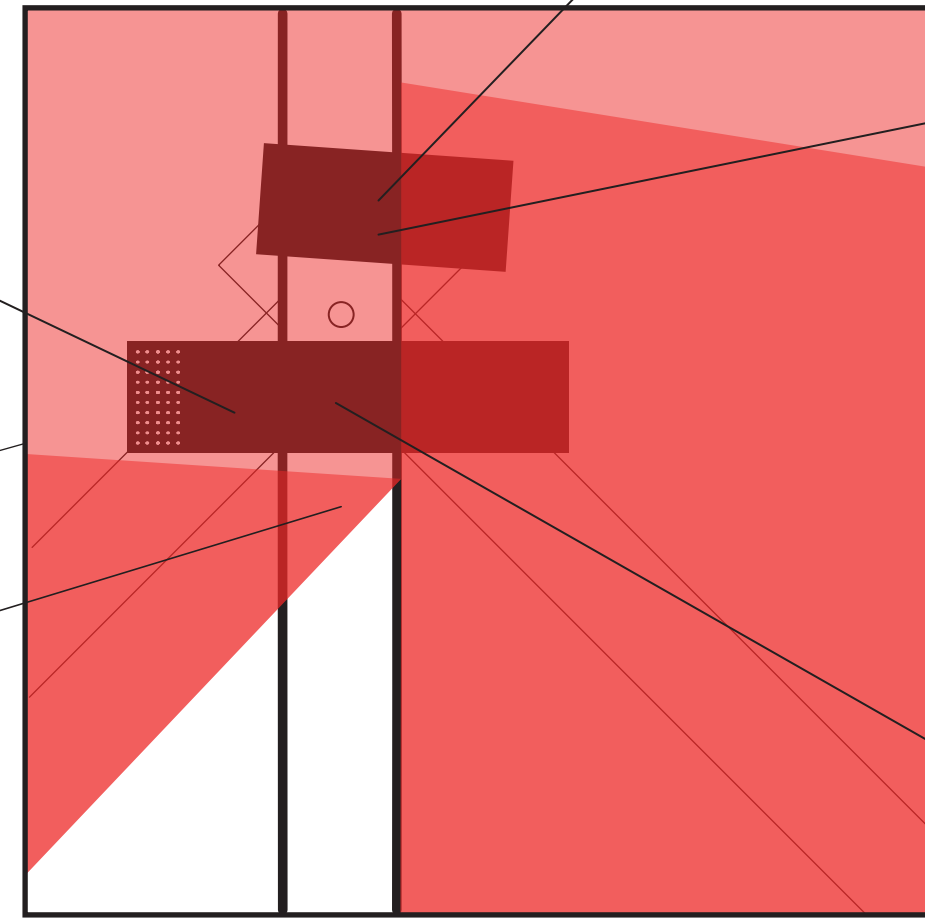
Velcro No.2 is positioned above the ring of the frame.

Velcro No.2 wraps around the post and fastened after the cloth is folded over.



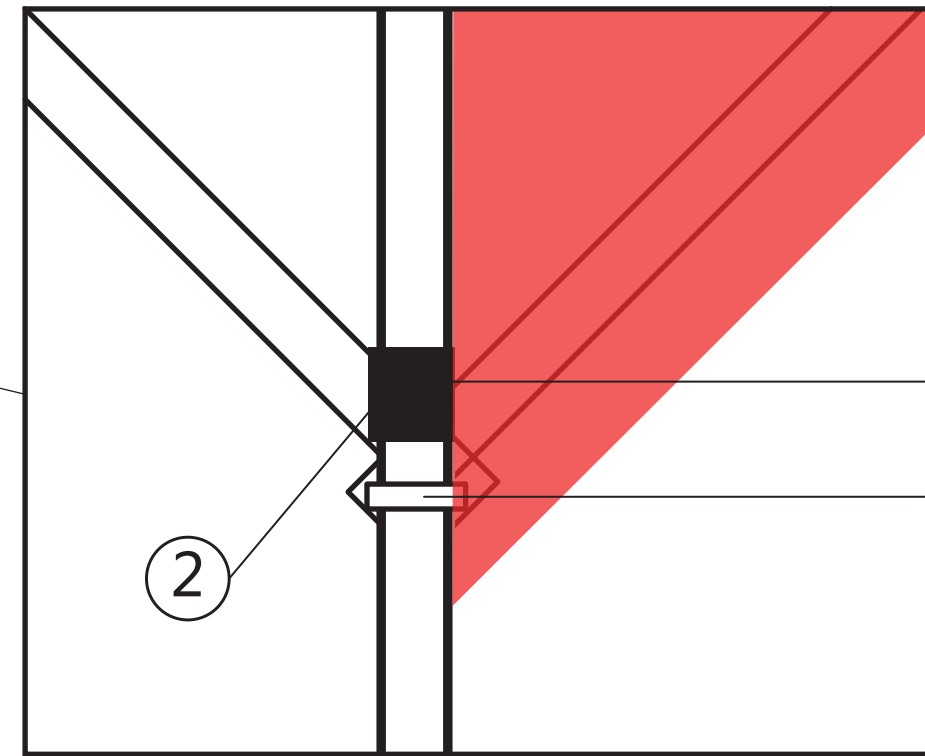
Folding end

1



Velcro No.3 is positioned above the pivot point of the frame. It will need to go through the end of the cut and wrap around the post and fastened.

Velcro No.1 is sewed from inside of the cloth, positioned above the folding end and below the pivot point of the frame.



Velcro No.2 is positioned above the ring.

Ring

2

3

