

## Article

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Mckenna, Sean Thomas, Birtles, Robert, Dickens, Kathryn, Walker, Richard, Spearpoint, Michael, Stec, Anna A and Hull, T Richard

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*Mckenna, Sean Thomas, Birtles, Robert, Dickens, Kathryn ORCID: 0000-0003-0925-1538, Walker, Richard, Spearpoint, Michael, Stec, Anna A ORCID: 0000-0002-6861-0468 and Hull, T Richard ORCID: 0000-0002-7970-4208 (2019) Authors' response to comments on "Flame retardants in UK furniture increase smoke toxicity more than they reduce fire growth rate". Chemosphere, 232 . pp. 512-515. ISSN 0045-6535*

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# Accepted Manuscript

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Sean McKenna, Robert Birtles, Kathryn Dickens, Richard Walker, Michael Spearpoint, Anna A. Stec, T.Richard Hull



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2 "Flame retardants in UK furniture  
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5

6 Sean McKenna<sup>1</sup>, Robert Birtles<sup>1,2</sup>, Kathryn Dickens<sup>1</sup>, Richard Walker<sup>1,3</sup>, Michael Spearpoint<sup>4,5</sup>, Anna A  
7 Stec<sup>1</sup> and T Richard Hull<sup>1\*</sup>.

8 1. Centre for Fire and Hazard Science, University of Central Lancashire, Preston, PR1 2HE, UK

9 2. Greater Manchester Fire and Rescue Service, Manchester, M4 5HU, UK

10 3. West Midlands Fire Service Headquarters, 99 Vauxhall Road, Birmingham B7 4HW, UK

11 4. Department of Civil and Natural Resources Engineering, University of Canterbury,  
12 Christchurch 8140, New Zealand

13 5. Olsson Fire and Risk, Manchester, M4 6WX, UK

14 \*Corresponding author: [trhull@uclan.ac.uk](mailto:trhull@uclan.ac.uk)

15

## 16 Introduction

17 The publication "Flame retardants in UK furniture increase smoke toxicity more than they reduce fire  
18 growth rate" (McKenna et al., 2017) has drawn responses from two individuals expressing concerns

19 that such studies could lead to a reduction in flame retardant use in furniture. Such debate is very  
20 welcome, and unlike the “fake news” currently in the media spotlight, peer-reviewed publications  
21 provide a permanent and definitive record of what was said and what was not. By setting the  
22 evidence out openly, scientists are in a position to draw appropriate conclusions.

23

24 The authors of both responses have recently published work funded by the flame retardant industry  
25 (Hirschler, 2015; Blais et al., 2013). It is unfortunate that both respondents appear to have missed  
26 key passages in the original paper, necessitating quotes from it to address the responses.

27

28 Both responses refer to the work as a series of *tests*, suggesting pass/fail or quantifying some  
29 performance criteria. We believe it is better to consider it as a series of *experiments* designed to  
30 understand why the fire death rate in the UK had not fallen more sharply than that of countries  
31 without furniture flammability regulations. The working hypothesis was that gas-phase flame  
32 retardants used in upholstered furniture may increase the yields of the main asphyxiants, carbon  
33 monoxide and hydrogen cyanide (Molyneux et al., 2014a). We believe this was adequately  
34 demonstrated in the paper for the sofa-bed compositions investigated.

35

36 Dr Blais complains that the term “chemical flame retardants” is “is not a scientific description but an  
37 attempt to declare all flame retardants (FRs) as “chemicals” in order to create an emotional  
38 perception of chemicals being generally bad.”. We believe it is a useful distinction. The special weave  
39 of CottonSafe, or the use of an interliner are two methods of reducing the flammability which do not  
40 use chemical flame retardants. As the majority of our authors are professional chemists (the  
41 remaining three being fire safety engineers), we do not see the use of chemicals as pejorative,  
42 merely a useful distinction between substances of homogeneous chemical composition  
43 (“chemicals”), rather than the diverse mixtures of compounds found elsewhere.

44

45 After discussing aspects of the paper, Dr Hirschler makes a series of value judgements which are  
46 incorrect and unjustified. They seem designed to lull the reader who doesn't follow his arguments  
47 into accepting his perspective. For example:

48 “The large-scale fire tests conducted do nothing more than demonstrate that a severe enough  
49 ignition source will cause virtually any combustible material to ignite.” The fire tests did a great deal  
50 more than that, showing: similar times to ignition; different toxic product yields; different maximum  
51 temperatures; and somewhat different mass losses for fire retardant and non-fire retardant  
52 furniture formulations. They also contribute to our understanding of why the UK has a high rate of  
53 upholstered furniture fire related deaths.

54

55 “For all the reasons stated above, clearly all the large-scale fire test results are severely faulty and  
56 should be discarded.” The large scale tests were the most significant part of this work and raise  
57 important questions about the value of adding flame retardants to furniture. At the very least the  
58 evidence presented should make it clear that further work is needed.

59

60 “Thus, this severely flawed work contradicts not just the publish literature but its own results.” This  
61 statement refers to the comparative performance of UK and US furniture in the crib 5 test which the  
62 UK furniture was designed to pass. It makes no reference to our original paper or contradictions  
63 therein, and is therefore completely without justification.

64

65 “This means that the equation used to predict incapacitation in this article has been shown to  
66 exaggerate the effects of heteroatoms, such as halogen atoms.” Within ISO TC 92 SC3, which deals  
67 with smoke toxicity, there is an industry-backed campaign to ignore experimental data showing the  
68 level of hydrogen cyanide at which baboons become unconscious, and increase the tenability limit  
69 for other toxicants. The equations used in the original paper have been in the existing standard for

70 over a decade, and are current and still valid, unlike the industry-backed approach proposed by  
71 Professor Pauluhn and lauded by Dr Hirschler.

72

73 One aspect that neither correspondent made any comment on was the large body of work showing  
74 the harmful effects of many flame retardants, which were briefly summarised in the original paper.  
75 Given the obvious need to balance the risks and benefits of flame retardants, it is unclear whether  
76 the data on health and environmental risks are now accepted by those in favour of wider  
77 deployment of flame retardants, or whether they are dismissing such research as irrelevant.

## 78 Fire Statistics

79 Dr Hirschler asks why we did not use the report by Gary Stevens. This was described in the original  
80 paper.

81 “In a report commissioned by the flame retardant industry (Emsley et al., 2005), and a subsequent  
82 report for the UK government (Greenstreet Berman Ltd, 2009), it was argued that “*the introduction*  
83 *of fire-safe furniture [in the UK] from 1988 onwards is estimated to have resulted in at least 50% of*  
84 *the estimated 2002 savings in injuries and domestic fire deaths*”, the other 50% being attributed to  
85 low cost smoke detectors. Factors such as changes in cigarette smoking habits, the change from  
86 exposed flame heating sources and a general improvement in standard of living were not considered  
87 (Hull et al., 2014).” No justification was provided in either of the Stevens’ reports for attributing 50%  
88 of the fire death reduction to furniture flame retardants. It should also be noted that the data in that  
89 report is over 20 years old.

90 In the introductory summary, Dr Blais dismisses the work on UK and New Zealand statistics as “of  
91 less important and low contribution because it does not lead to meaningful conclusions” but then  
92 goes on to discuss it later in the response.

93

94 Dr Blais argues that “Comparison of fire deaths of just two countries in the world for a very specific  
95 time span and not including fire injuries, fire losses, and number of fires is of questionable validity as  
96 a scientific argument. He goes on to complain that the data was not available on the link provided.  
97 The links to the digital yearbook are still valid, but it takes time to find the data from the text.  
98 Unfortunately, the University of Canterbury website has been restructured so the original link no  
99 longer works, but the thesis is still available (Wong, 2001). Similarly, the New Zealand Fire Service  
100 has been renamed Fire and Emergency New Zealand, and the statistical reports do not appear to be  
101 available on-line. Similarly, the UK data, from 1955, do not appear in a single document on the fire  
102 statistics website, they have been collected from annual reports over that period. In addition to the  
103 New Zealand data, our original paper quotes the European Commission report which shows a similar  
104 pattern of reduction in fire death rates across the wealthier European countries.

105

106 “A detailed study produced for the European Commission (Arcadis EBRC, 2011) on the risks and  
107 benefits of adding fire retardants to furniture, analysed the fire fatality data from individual  
108 European countries with different levels of flammability regulation. While the study acknowledged  
109 the difficulty in comparing statistics from different countries, it concluded that *“in some instances,*  
110 *drops in the number of fire deaths coincide with the introduction of non-flammability requirements*  
111 *for domestic consumer products. In other instances, however, there is no change in the on-going*  
112 *trend of fire deaths. This suggests that these numbers do not reflect the stringency of non-*  
113 *flammability requirements, respectively that non-flammability requirements do not visibly decrease*  
114 *the number of fire deaths.”*

115

116 It is a matter of speculation why both respondents chose to ignore the findings of the European  
117 Commission study, but it certainly weakens the argument that the New Zealand data had been taken  
118 in isolation. Surprisingly, more precise fire death rates do not appear to be readily available for most  
119 countries. There are also inconsistencies, such as whether road traffic accident or murder by arson,

120 are recorded as fire deaths in particular jurisdictions. On that basis, New Zealand seemed to be a  
121 good choice and the data was available. Within the constraints of the paper there was insufficient  
122 space for a fuller statistical analysis.

123

## 124 Mattress Formulations

125 Both responses draw attention to the fact that the mattresses were not commercial, and therefore  
126 not representative of typical furnishings. We deliberately asked the manufacturer to make the  
127 mattresses so that they were consistent with each other: the three foam mattresses having the  
128 same thickness of foam and the same thickness of polyester comfort layer, using comparable fabric  
129 covers with different flame retardant treatments. This would be unlikely to be the case if  
130 commercial products had been selected, and would have involved additional purchases to dissect  
131 them and determine their composition. Rather tellingly, Dr Blais goes on to say “there are dozens of  
132 details that matter to fire behavior in the complex design of furniture”. The implication is that  
133 mattresses have to be carefully engineered in order to achieve a pass in a regulatory test. While this  
134 is probably true, it is a very unfortunate situation, and goes some way towards explaining why UK  
135 furniture is involved in so many fatal fires.

## 136 Use of a Crib 7 Ignition Source

137 Both respondents express concerns about the use of a “crib 7” ignition source, rather than a “crib 5”.  
138 The difference is that the fabric and filling in three of the four mattresses have been designed to  
139 resist ignition by a crib 5 source. The crib 5 source is meant to represent two single sheets of  
140 newspaper while the crib 7 is meant to represent 4 double sheets of newspaper (BS 5852, 2006). The  
141 decision was clearly explained in the original paper.

142



143 “In order to ensure that each mattress ignited first time, a larger, No. 7 crib, containing 125 g of  
144 Scots Pine (*Pinus Silvestris*), arranged as an open frame to give adequate ventilation, was employed  
145 to ensure sustained ignition, since three of the four compositions were supplied as having already  
146 resisted ignition using the No. 5 wooden crib (containing 17 g wood).”

147

148 It was shown in the paper that UK fire deaths are driven by smoke toxicity in living and bedrooms, so  
149 it is highly probable that fires involving the UK's flame retarded upholstered furniture are the main  
150 cause of death. Since this furniture has to pass a crib 5 test in order to be sold in the UK, using a crib  
151 5 source would not have addressed the conundrum of why the UK has a fire death rate to  
152 comparable to countries without flame retardant furniture. To describe the crib 7 source as  
153 “powerful” in anything but a relative sense is gross exaggeration. How many people consider that  
154 leaving four sheets of newspaper on the sofa, is deploying a potentially powerful ignition source?

155 In our study we were surprised to find that “for three of the four formulations, in the large scale test,  
156 there was very little difference in the time to ignition or fire growth rate, despite two of the three  
157 containing flame retardants.” Dr Blais comments “The observation that there is very little difference  
158 in time to ignition is due to the significantly larger ignition source used”. We believe that the general  
159 population, or customers purchasing flame retardant furniture, would expect a significantly longer  
160 time to ignition from flame retardant furniture (indeed many believe it will not burn at all). Only  
161 industry insiders are aware of the marginal benefits they provide.

162

163 Dr Blais asks why another set of eight sofa-beds were not tested using a crib 5 source. Given that the  
164 materials were sold on the assumption that they would not ignite using a crib 5 source, such  
165 verification seems rather wasteful.

166

## 167 Bench-Scale Tests

168 Referring to the cone calorimeter work, Dr Hirschler expresses concerns over the thickness of the  
169 comfort layer in proportion to a full-scale mattress. This is an inevitable problem of bench scale  
170 assessment of real fire behaviour. For the samples to be proportionate, a finer fabric would also  
171 have to be woven, and a thinner polyester layer used. In this work we use the same composition as  
172 the sofa-bed mattress, to see how they behaved in a small scale test. However, because the bench-  
173 scale test supports his view that flame retardants are always beneficial, he says it shows “the UK  
174 flame retarded system is vastly superior in fire performance to all others”. Readers can judge for  
175 themselves whether they place more faith in a 100 x 100 x 25 mm<sup>3</sup> test than they do in a full scale  
176 sofa-bed burn, but they produced very clearly different results.

177

## 178 Performance of Gas Phase Flame Retardants in Large Scale Tests

179 In his introductory summary, Dr Blais asserts that “the lack of clear explanations or visual  
180 photography of the fire puts the validity of the results recorded in the paper in doubt.” Typically,  
181 furniture is tested in an open calorimeter which is well-ventilated, making it the worst case scenario  
182 for flammability but minimising smoke toxicity. This study was designed to simulate a fire in a real  
183 room, as found in a typical European dwelling, where most UK fire deaths are reported to occur.  
184 Thus, the fire was in a test room, not in the open, hence detailed photographic records are not  
185 available. The original paper explains that the fire room was in a steel shipping container with a low  
186 level circular ventilation duct and a high level open window, and says “Ignition was observed  
187 through a small viewing port in the plasterboard wall.” Compared to measured concentrations of  
188 carbon monoxide and hydrogen cyanide, the “lack of visual photography” is a weak argument to cast  
189 doubt on the validity of the work reported in the paper.

190

191 In the original paper it explains that “data from large scale fires (Andersson et al., 2005; Blomqvist et  
192 al., 2001) in enclosures show much higher levels of both asphyxiant gases CO and HCN under  
193 conditions of developed flaming than those from small, well-ventilated tests, such as the cone  
194 calorimeter (ISO 5660-1, 2015). For a particular material, under different fire conditions, the HCN  
195 yield has been shown to rise proportionately with the CO yield (Molyneux et al., 2014b; Wang et al.,  
196 2011; Purser et al., 2008).”

197 Dr Blais asserts that “The most egregious issue with the paper is comparing the cyanide production  
198 as a function of flame retardant when the foams used in the experiments are not even close to  
199 comparable. UK/CH foams with flame retardant have 12.88% by weight N while the EU foam is only  
200 5.5% N. This limits the total possible HCN that can be produced by the EU foam to less than 50% of  
201 that for the UK/CH foam.” With hindsight, the uncertainty of the analysis in Table 3 should have  
202 been commented on. In subsequent work we have found inconsistencies in our CHNS measurements  
203 of commercial materials (and we doubt that there are commercially available polyurethane foams  
204 with such low nitrogen content). Additionally, in a number of other studies (Purser, 2008) it has been  
205 shown that typically around 10% of fuel nitrogen remains as hydrogen cyanide in the effluent,  
206 although, like carbon monoxide, more hydrogen cyanide is present within the flame. This is indeed  
207 why gas-phase flame retardants which quench the flame reactions, such as brominated aromatics  
208 used in the fabric or the trichloroalkyl phosphates used in foam, increase the yield of both carbon  
209 monoxide and hydrogen cyanide.

210

211 Under the title “Mechanism of action of flame retardants”, Dr Hirschler states that “the addition or  
212 incorporation of flame retardants (or the use of any process that lowers flammability) will result in  
213 less complete combustion...[because] the exothermic combustion reactions are partially inhibited.”  
214 This statement fails to make the important distinction between gas phase *flame* retardants, which  
215 favour the formation of key toxicants, including carbon monoxide and hydrogen cyanide, and  
216 condensed phase *fire* retardants, which often work by forming a protective layer, keeping the fuel in

217 the condensed phase, where it will not burn, which do not usually have an adverse effect on the fire  
218 toxicity.

219

220 Dr Blais observes that “inclusion of FR in the materials results in a smaller fire that does less tissue  
221 damage [through burns etc] but still produces toxic smoke. It becomes a race as to which kills you –  
222 heat or toxic smoke. FR slowed down the heat release resulting in toxicity winning the race. This is  
223 demonstrated well in the heat, CO and HCN graphs in figures 7, 8 and 9 in this paper.” This is a valid  
224 point, and one that we as authors of this study would like to see debated further, based on further  
225 experimental data. However, the argument will not be resolved if ignition sources are selected that  
226 *just* ignite one item, while *just* failing to ignite another.

227

228 Dr Blais then amplifies a fourth benefit of flame retardants, that there is “a reduction in the amount  
229 of materials consumed which affects the total heat release and total smoke produced. FR-protected  
230 materials often are not completely consumed resulting in lower total heat release and lower total  
231 toxic smoke.” This is a valid point and makes another useful contribution to the debate. Indeed, in  
232 conducting comparative fire hazard assessments on any two sofas, by knowing the extent of  
233 burning, and the toxic potency of the smoke is the only way a valid assessment could be undertaken.  
234 Unfortunately, while this is information that is probably well-known by test laboratories such as  
235 SWRI, it is not generally available in the public domain.

236

237

## 238 Funding

239 Dr Hirschler incorrectly describes CottonSafe as the project sponsor, while Dr Blais maintains that  
240 funding of senior academics has not been disclosed. As University academics we have a degree of  
241 autonomy to pursue research, such as this, following our own instincts. As stated in the

242 acknowledgements, “We would all like to thank Mark Downen of Cottonsafe Natural Mattress for  
243 provision of samples, help and advice”. CottonSafe did manufacture and supply, at our request, the  
244 eight sofa-bed mattresses, and samples of the foams and fabrics for our bench scale testing. They  
245 also loaned a steel frame in order to avoid the complication of a wood frame burning to help  
246 differentiate the different mattress formulations. Apart from that outlined in the  
247 Acknowledgements, no funding was received from any source, other than our respective employers.

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