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Fuel

Robust hybrid machine learning algorithms for gas flow rates prediction through wellhead chokes in gas condensate fields

--Manuscript Draft--

Manuscript Number:	JFUE-D-21-01682R3
Article Type:	Research Paper
Keywords:	Gas flow rate, multi-hidden layer extreme learning machine, hybrid machine learning algorithms; least squares support vector machine, wellhead choke.
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Abstract:	<p>Condensate reservoirs are the most challenging hydrocarbon reservoirs in the world. The behavior of condensate gas reservoirs regarding pressure and temperature variation is unique. Adjusting fluid flow rate through wellhead chokes of condensate gas wells is critical and challenging for reservoir management. Predicting this vital parameter is a big step for the development of condensate gas fields. In this study, a novel machine learning approach is developed to predict gas flow rate (Q_g) from six input variables: temperature (T); upstream pressure (P_u); downstream pressure (P_d); gas gravity (γ_g); choke diameter (D_{64}) and gas-liquid ratio (GLR). Due to the absence of accurate recombination methods for determining Q_g, machine learning methods offer a functional alternative approach. Four hybrid machine learning (HLM) algorithms are developed by integrating multiple extreme learning machine (MELM) and least squares support vector machine (LSSVM) with two optimization algorithms, the genetic algorithm (GA) and the particle swarm optimizer (PSO). The evaluation conducted on prediction performance and accuracy of the four HLM models developed indicates that the MELM-PSO model has the highest Q_g prediction accuracy achieving a root mean squared error (RMSE) of 2.8639 MScf/Day and a coefficient of determination (R^2) 0.9778 for a dataset of 1009 data records compiled from gas-condensate fields around Iran. Comparison of the prediction performance of the HLM models developed with those of the previous empirical equations and artificial intelligence models reveals that the novel MELM-PSO model presents superior prediction efficiency and higher computational accuracy. Moreover, the Spearman correlation coefficient analysis performed demonstrates that D_{64} and GLR are the most influential variables in the gas flow rate for the large dataset evaluated in this study.</p>

Robust hybrid machine learning algorithms for gas flow rates prediction through wellhead chokes in gas condensate fields

Highlights

- 1009 record date of from the Iranian condensate fields (Marun-Khami, Aghajari-Khami and Ahvaz-Khami).
- New hybrid machine learning technique accurately predicts gas flow rate through wellhead choke in gas condensate reservoirs.
- MELM-PSO model constructs the most accurate condensate gas flow rate predictions.
- Choke size (D_{64}), downstream pressure (P_d) and gas liquid ratio (GLR) have the greatest influence.

1 **Robust hybrid machine learning algorithms for gas flow**
2 **rates prediction through wellhead chokes in gas**
3 **condensate fields**

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43 **Robust hybrid machine learning algorithms for gas flow**
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46 **Abstract**

47 Condensate reservoirs are the most challenging hydrocarbon reservoirs in the world.
48 The behavior of condensate gas reservoirs regarding pressure and temperature
49 variation is unique. Adjusting fluid flow rate through wellhead chokes of condensate
50 gas wells is critical and challenging for reservoir management. Predicting this vital
51 parameter is a big step for the development of condensate gas fields. In this study, a
52 novel machine learning approach is developed to predict gas flow rate (Q_g) from six
53 input variables: temperature (T); upstream pressure (P_u); downstream pressure (P_d);
54 gas gravity (γ_g); choke diameter (D_{64}) and gas-liquid ratio (GLR). Due to the absence
55 of accurate recombination methods for determining Q_g , machine learning methods
56 offer a functional alternative approach. Four hybrid machine learning (HLM) algorithms
57 are developed by integrating multiple extreme learning machine (MELM) and least
58 squares support vector machine (LSSVM) with two optimization algorithms, the
59 genetic algorithm (GA) and the particle swarm optimizer (PSO). The evaluation
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61 indicates that the MELM-PSO model has the highest Q_g prediction accuracy achieving
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63 determination (R^2) 0.9778 for a dataset of 1009 data records compiled from gas-
64 condensate fields around Iran. Comparison of the prediction performance of the HLM
65 models developed with those of the previous empirical equations and artificial
66 intelligence models reveals that the novel MELM-PSO model presents superior

67 prediction efficiency and higher computational accuracy. Moreover, the Spearman
68 correlation coefficient analysis performed demonstrates that D_{64} and GLR are the most
69 influential variables in the gas flow rate for the large dataset evaluated in this study.

70 **Keywords: Gas flow rate, multi-hidden layer extreme learning machine, hybrid**
71 **machine learning algorithms; least squares support vector machine, wellhead**
72 **choke.**

73

74 **1. Introduction**

75 Hydrocarbon fuels are still recognized worldwide as the driving force and strategic
76 energy to develop leading economic and industrial goals [1-3]. A sustainable
77 production approach from hydrocarbon reservoirs is an essential production
78 management policy that enables upstream companies to exploit hydrocarbon
79 reservoirs efficiently [4]. Regardless of the economic perspective, controlling the
80 production rate by wellhead chokes is the most important management lever for
81 optimizing the production process. Increasing the production rate without involving
82 engineering concerns adversely affects wells' productivity and shortens their
83 production life [5]. Such problems will be exacerbated, especially in unconventional
84 gas reservoirs with tight carbonated structure and very low permeability [6]. The
85 unique phase behavior of condensate gas makes the production rate control
86 techniques even more challenging and vital in such reservoirs. [7]. In condensate
87 reservoirs, the production rate declines significantly due to the accumulation of
88 unproducibile liquid in the near-wellbore region [8]. The reservoir fluid in the regions
89 far from the wellbore is a combination of rich gas and non-moveable connate water.
90 At the early production stage, the pressure drops below the dew point near the
91 wellbore region, and the rich gas is converted into condensate. This isothermal

92 condensation is known as retrograde condensation [9]. The accumulation of valuable
93 condensate droplets around the wellbore, also known as the condensate bank/ring,
94 has not yet reached critical saturation for portability, resulting in a positive skin factor
95 [10]. Production from gas condensate reservoirs requires meticulous planning and
96 management [11]. Scheduled production plans for sale and export contracts of gas
97 and gas condensate productive [12] require continuous production at the desired rate.
98 Any disruption to the production process may damage economic obligations.
99 Therefore, accurate control and management of production rates and pressure drop
100 through production wells are essential to implement sustainable production programs
101 from condensate reservoirs. By understanding the importance of preserving and
102 sustainable production from gas condensate resources, the position and credibility of
103 efficient tools for control and handling of this vital goal become clearer. Wellhead
104 chokes are a very cost-effective and efficient tool for measuring and controlling
105 multiphase flow rates at an optimum level [13]. Accurate measurement of multiphase
106 flow is one of the concerns of production engineers [14]. The values determined in
107 these measurements are the basic input parameters for calculation in many reservoir
108 performance relationships. Determination of multiphase flow rate is crucial in planning
109 and adopting correct measures and reforms in production policies commensurate with
110 the reservoir's performance during operation [15]. The back pressure applying by
111 wellhead chokes has several advantages, such as stabilizing the multiphase flow rate
112 [16], preventing further pressure drop at the bottom hole section and condensate drop
113 out, avoiding to create the skin factor due to pressure drop, and preventing water
114 coning in gas condensate reservoirs [17, 18]. Numerous experimental and theoretical
115 relationships have been introduced to estimate the multiphase flow rate through
116 wellhead chokes. In most of them, the basis of flow calculations depends on the

117 pressure difference between the upstream and downstream instruments [19-21]. One
118 of the most popular computational models proposed belongs to Gilbert (1954), which
119 has been widely used to calculate the liquids flow rate through the wellhead choke and
120 in recent years has been adapted for data from different regions (shown in Eq. (1)) [22-
121 26]:

$$Q_{liq} = M \frac{P_{wh} D_{64}^O}{GLR^l} \quad (1)$$

122 Where Q_{liq} is the rate of liquids production (STB/D), P_{wh} is the wellhead pressure (psi),
123 D_{64} is the choke size (1/64 inch), GLR is the gas to liquid ratio (SCF/STB), and M, l, O
124 are experimental coefficients calculated where sufficient data is available for specific
125 reservoir systems.

126 Osman and Dokla 1990 used a dataset from gas condensate wells in the Middle East
127 region to develop an empirical relationship for calculating the flow through the
128 wellhead chokes [27]. They adapted the Gilbert equation in three modified forms by
129 changing the pressure parameters (replacing the upstream pressure with the pressure
130 drop across the choke) for the wells' data in gas condensate reservoirs. Guo et al.
131 2002 evaluated data from 239 condensate gas wells with Sachdeva's multiphase
132 choke flow equation and compared the results with field measurements. After
133 receiving the under-estimated performance feedback from this model, they could
134 adapt it using different choke discharge coefficients (CD) to obtain less computational
135 error [28]. Al-Attar 2008 developed an empirical equation to describe a sub-critical flow
136 model in gas condensate wellhead chokes ranging from 24/64 to 128/64 inches for
137 different choke sizes [29]. Nasriani and Kalantariasl (2019) also presented a tuned
138 equation derived from the Gilbert basic equation to measure flow rate in sub-critical
139 flow regime based on data collected from 50 wells in some gas condensate reservoirs

140 in southern Iran [30]. Seidi and Sayahi (2015), by adapting Gilbert's basic equation
141 using the genetic algorithm and nonlinear regression methods and applying them to
142 67 datasets gathered from different gas condensate fields, proposed an optimized
143 model for estimating the condensate gas flow rate [31]. The equations presented by
144 these researchers are summarized in Table 1.

145 Recently, some researchers strived to solve many oil, gas and geological hydrogen
146 storage [32-36]. However, data science has provided a new way to move from
147 conventional computing systems to faster, more accurate, and cost-effective
148 computing methods. Today, new machine learning techniques are efficient tools for
149 optimization and sophisticated computing that reduce operating costs and improve
150 system performance. Extensive research has been conducted in recent years on the
151 application of intelligent machine learning methods in various sectors of the upstream
152 oil and gas industry, such as desalting system analysis [37], hydrocarbon phase
153 behavior prediction [38-42], determination of oil and gas flow through orifice [43-46]
154 and determination of flow rate through wellhead choke [18, 47-53]. Predicting
155 multiphase flow rate from wellhead chokes is the subject of other studies on machine
156 learning application in flow measurement concepts. Table 2 summarizes some of the
157 recently published research on these smart models' performance in this field.

158 As shown in Table 2, in recent years, intelligent machine learning models for
159 accurately estimating the flow rate of hydrocarbon fluids passing through wellhead
160 chokes have been inexpensive, fast, and accurate solutions for calculating the
161 production flow of hydrocarbon fluids. Machine learning models require a large and
162 extensive range of data set to create a comprehensive and more accurate model.
163 There is still a shortage of model construction by vast data sets specifically structured
164 to predict gas flow rates.

165 Table 1 provides a comparison of previous empirical relationships, and Table 2 shows
166 the results of intelligent methods proposed in previous studies. It is worth noting that
167 the methods proposed in this paper are compared with those empirical methods in
168 previous studies that presented better performance. In addition, as shown in Table 2,
169 a limited number of studies have been performed on the gas flow rate prediction in
170 gas & gas condensate reservoirs. As a result, this research, based on a database
171 made of more than 1009 data records, has endeavored to develop novel models for
172 gas flow rate prediction (MELM with PSO/GA optimizer) with minimized RMSE. The
173 model developed employs six input variables, including temperature (T), upstream
174 pressure (P_u), downstream pressure (P_d), gas gravity (γ_g), choke diameter (D_{64}), and
175 gas-liquid ratio (GLR) to accurately predict gas flow rate from wellhead chock.
176 Moreover, to create the best possible prediction performance and accuracy as well
177 as to avoid overfitting, several control measures are applied in the present study.

Table 1. Empirical equations proposed by some researchers to determine the flow rate of condensate gas through wells.

Year	Authors / Reference	Formula	Dataset	Units	Coefficient	R ²	Error Functions
1990	Osman & Dokla [27]	$Q_g = a * \frac{P_u^b * D_{64}^c}{LGR^d}$	87 data points	Q _g : MScf/Day, P _u : Psia, D ₆₄ : inch, LGR: STB/MScf	a= 0.00130, b=1, c= 1.8298, d= 0.5598	-	Best result: AAPD%= 10.64
2008	Al-Attar [29]	$Q_g = a * \Delta p^b * D_{64}^c * GLR^d$	97 data points	Q _g : MMScf/Day, Δp: Psi, D ₆₄ : inch, LGR: STB/MScf	a= 3.37230e-5, b=1, c= 1.15537, d= 0.84695	Best result: 0.9521	Best result: AAPD%= 7.144
2015	Seidi and Sayahi [31]	$Q_g = a * \frac{\Delta p^b * D_{64}^c}{LGR^d}$	106 data points	Q _g : MMScf/Day, Δp: Psi, D ₆₄ : inch, LGR: STB/MMScf	a= 0.015, b=0.65, c= 1.27, d= 0.4	Best result: 0.9161	Best result: APD%= 23.93
2017	Ghorbani et al. [18]	$Q_g = a D_{64}^b \left(\frac{P_u}{14.7} \right)^c \sqrt{\left(\frac{1}{\gamma_g T} \right)^d \left[\left(\frac{P_d}{P_u} \right)^e - \left(\frac{P_d}{P_u} \right)^f \right]}$	92 data points	Q _g : MScf/Day, P _u and P _d : Psig, D ₆₄ : inch, γ _g : -, T: °F	a= 0.0001, b= 2.3481935, c= 1, d= 0.0001, e= 1.0360972, f= 1.498291	0.9677	APD%= 5.32

2019	Nasriani et al. [30]	$Q_g = a * \frac{\Delta p^b * D_{64}^c}{LGR^d}$	234 data points	Q _g : MMScf/Day, Δp: Psi, D ₆₄ : inch, LGR: STB/MMScf	a= 0.0437, b=0.4836, c= 1.1136, d= 0.3129	Best result: 0.97	Best result: AAPD%= 8.71
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Table 2. Implementation of some machine learning algorithms to predict oil, gas, and gas condensate flow rates through wellhead wells.

Fluid Flow Type	Authors / Year	Machine Learning Techniques	Dataset	Input Parameters	R ²	Error Functions
Oil flow rate	Payaman & Salavati (2012) [54]	Artificial Neural Network (ANN)	196 data points	P _u - D ₆₄ - GOR	0.98	APD%= -0.33
	Nejatian et, al (2014) [55]	Least-Squares Support Vector Machine (LSSVM)	171 data point	Reynolds number - d/D - Choke flow coefficient	0.99	AAPD%= 0.256
	Gholgheysari Gorjaei et, al. (2015) [56]	Particle swarm optimization (PSO)-Least square support vector machine (LSSVM -PSO)	276 data points	P _u - D ₆₄ - GLR	0.965	APD%= -0.80

	Rostami & Ebadi (2017) [57]	Gene expression programming (GEP)	119 data points	$P_u - D_{64} - GOR - \gamma_g - API$	0.96	AAPD%= 14.808
	Ghorbani et, al. (2019) [50]	Genetic Algorithm and solver optimizers	127 data points	$P_u - D_{64} - GLR - BS\&W\%$	0.99	AAPD%=7.33
	Ghorbani et, al. (2020) [49]	Adaptive Neuro Fuzzy Inference System (ANFIS)	182 data points	$P_u - D_{64} - GLR - BS\&W\%$	0.998	AAPD%= 6.62
Oil flow rate assisted with gas lift	Khan et al. (2020) [51]	ANN	1950 data points	$P_u - D_{64} - T_{up} - P_d - Oil\ API$	0.99	AAPD%= 2.56
Gas flow rate in gas & gas condensate reservoir	ZareNezhad & Aminian (2011) [58]	ANN	97 data points	$\Delta P - GOR - D_{64}$	0.99	APD%= 0.486
	Elhaj et, al. (2015) [59]	ANN	162 data points	$P_u - D_{64} - P_d - T - \gamma_g$	0.99	AAPD%= 0.828
		Fuzzy Logic (FL)			0.97	AAPD%= 0.681
	Kalam et, al. (2019) [59]	ANN	17097	$P_u - D_{64} - T - Q_g$	0.953	AAPD%= 7.386
		Functional Network (FN)	data		0.91	AAPD%= 12
		ANFIS	points		0.95	AAPD%= 14

182 **2. Methodology**

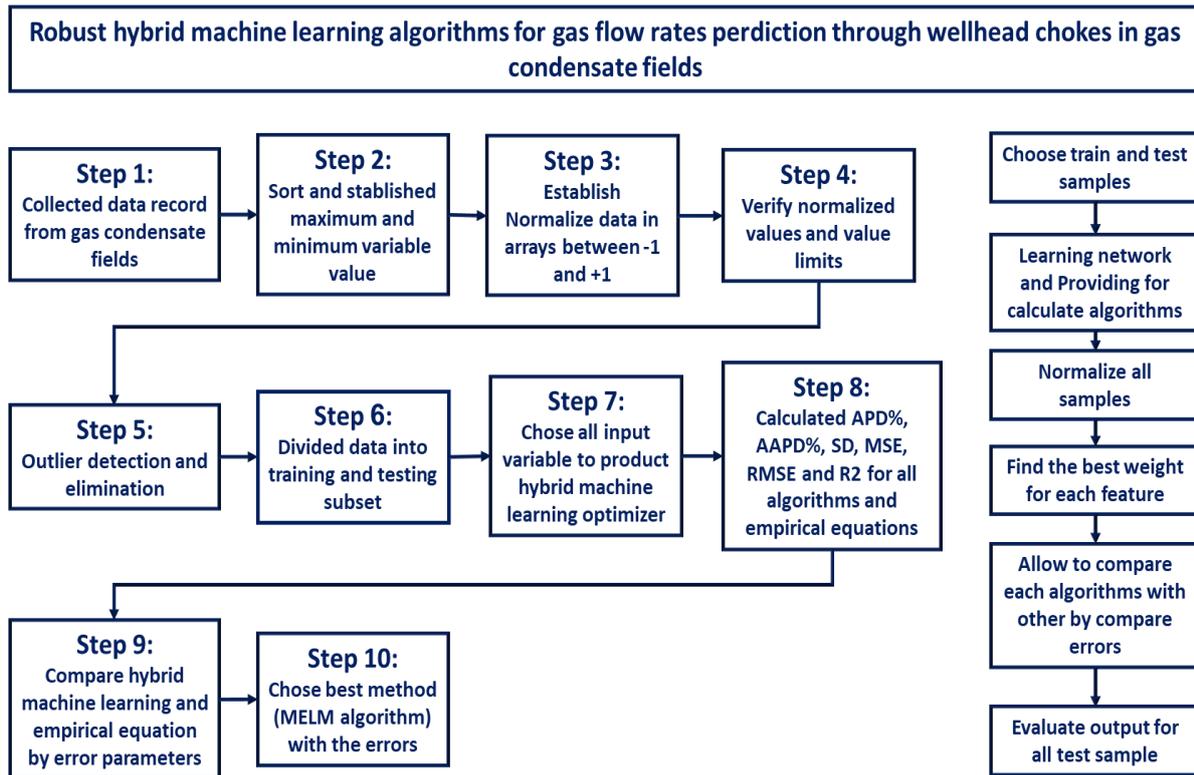
183 **2.1. Work Flow**

184 A systematic methodology involving ten steps (Fig. 1) is developed for constructing
185 and evaluating the four hybrid machine learning algorithms employed for the prediction
186 of gas flow rate through wellhead chokes. The first step in the proposed workflow is
187 data gathering from gas condensate fields. Next, the maximum and minimum values
188 of variables need to be determined. Afterward, the variables are normalized between
189 -1 and +1 (Eq. (2)). Once the data are normalized, the set of data is divided into two
190 subsets, training and testing. Then, the machine learning optimizer's accuracy is
191 determined by statistical indicators such as AAPD%, SD, MSE, RMSE, and R².
192 Results obtained from accuracy evaluation are compared with empirical equations and
193 hybrid machine learning techniques [47].

$$x_i^l = \left(\frac{x_i^l - x_{min}^l}{x_{max}^l - x_{min}^l} \right) * 2 - 1 \quad (2)$$

194 Where x_i^l is the value of attribute l for data record i ; x_{min}^l is the minimum value of the
195 attribute l among all the data records in the dataset; and x_{max}^l is the maximum value
196 of the attribute l among all the data records in the dataset.

197



198

199 **Fig. 1. Schematic of workflow proposed for construction and evaluation of four**
 200 **HLM algorithms used for Q_g prediction.**

201

202 **2.2. Least square support vector machine (LSSVM)**

203 The least-square support vector machine (LSSVM) is an expanded version of the
 204 support vector machine (SVM) that Suykens and Vandewalle developed in 1998 [60,
 205 61]. LSSVM technique uses powerful features of SVM [62, 63]. However, there are
 206 two major differences between the LSSVM and SVM learning techniques. First, the
 207 LSSVM technique uses square errors in the cost function instead of nonnegative
 208 errors, and second, the LSSVM technique applies equality constraints instead of
 209 inequality constraints. Consequently, in LSSVM, a linear system of equations is solved
 210 instead of a quadratic programming problem, leading to a considerable reduction in
 211 the learning model's computational time [64, 65].

212 In the LSSVM method, the following nonlinear cost function (Eq. (3)) is used for
213 approximation [66, 67]:

$$f(x) = w^T \phi(x_i) + b \quad (3)$$

214 In which x_i denotes the input variable to the function, the dimension of which is $N \times$
215 n , where N and n stand for the number of samples in the dataset and the number of
216 inputs parameters, respectively. w and b represent the weight and bias vector of
217 output layer respectively, $\phi(x_i)$ indicates kernel function, T is transpose matrix. For
218 the sake of brevity, the readers are advised to refer to the previously published works,
219 where a detailed theoretical description of the LSSVM model is provided [61, 62, 68-
220 73]. Since the LSSVM model parameters have a considerable influence on the model
221 accuracy and performance, GA and PSO optimization algorithms were applied for
222 optimizing those parameters in the present study. Besides these control parameters,
223 the type of kernel applied in LSSVM model construction also has a pronouncing effect
224 on the performance and accuracy of the LSSVM model. Given that there is no standard
225 way in kernel function selection, four of the most commonly applied kernel functions,
226 including the linear kernel, polynomial kernel, radial basis function kernel, and
227 multilayer perceptron kernel, have been tested out in the present study. Among those,
228 the RBF kernel is found to be the most efficient one.

229

230 **2.3. Multilayer extreme learning machine (MELM)**

231 The extreme learning machine (ELM), as a new quick single hidden layer feedforward
232 network, was first developed by Huang et al. in 2005 [74]. Since its emergence, ELM
233 has been widely used in generating solutions to various problems, namely regression,
234 classification, and clustering. The basic structure of ELM resembles a single hidden
235 layer backpropagation (BP) neural network that is composed of three layers which are

236 input, hidden, and output layers. However, the method used in training ELM is soundly
237 different from that of the conventional network. Indeed, the ELM technique randomly
238 assigns the hidden parameters, the hidden nodes biases, and the input weights to
239 hidden nodes and analytically calculates the output weights. As a result, the time
240 required for optimizing the hidden parameters of the model is significantly decreased
241 by avoiding iterative calculations during model training [75, 76]. Elaboration on
242 structures and the theoretical principles of conventional artificial neural networks and
243 ELM models can be discovered in previous publications [74, 77-79].

244 Complex variants of ELM with several hidden layers are recommended to solve
245 problems with a nonlinear dataset of high complexity. Therefore, a complex form of
246 ELM that includes multiple hidden layers, called MELM, was developed based on the
247 deep learning (DL) concept [80]. The construction procedure of the MELM learning
248 model is elaborated in recently published works [38, 63].

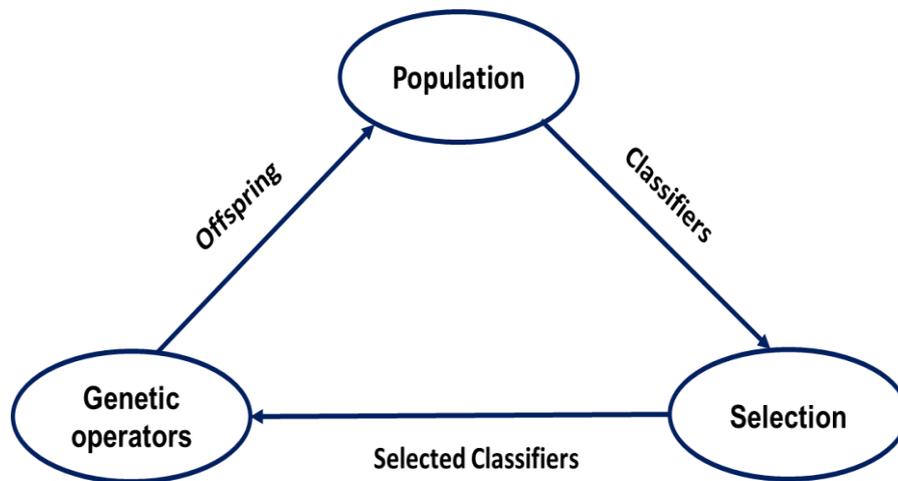
249

250 **2.4. Optimization algorithm techniques**

251 **2.4.1. Genetic algorithm (GA)**

252 Genetic algorithm is a class of evolutionary algorithms developed based on natural
253 selection and evaluation principles. This method is commonly applied for solving
254 search and optimization problems. This method obtains the global optimum solution
255 within a complex multi-dimensional space. In the GA method, the poorer population of
256 parents is replaced with the better offspring population by each generation of the
257 population using three operations: selection, crossover, and mutation. This process is
258 reaping by the GA until a high accuracy of prediction is achieved. Hence, the
259 population's final output individual is the best parameter group [81, 82]. Fig. 2
260 illustrates the cycle of GA. To keep the study concise, the readers are advised to read

261 previously published studies in which detailed theoretical descriptions on the GA
262 technique are provided [83-86].



263

264 **Fig. 2. Schematic of GA cycle.**

265

266 **2.4.2. Particle swarm optimization (PSO)**

267 Particle Swarm Optimization (PSO), an optimization algorithm inspired by natural
268 swarming and flocking of birds and insects, was proposed by Kennedy and Eberhart
269 [87]. This optimization method initiates a population or “swarm” made of random
270 solutions and, by updating generation, attempts to obtain the optimal solution. In the
271 PSO algorithm, solutions are named “particles” [38]. The population particles go
272 through the space of the problem by following the current best particles in the
273 population. Each of the population particles possesses a velocity and a position, and
274 they seek positions with good fitness in the space. During the optimization process,
275 two main pieces of information are memorized by each particle i) the best position
276 heaving been so far visited by the particle (Pb) ii) the global best position attained by
277 the particles in the whole swarm (Gb) [29, 38]. To obtain the best solution, several
278 iterations are performed by PSO. In each step, the solution achieved is compared with

279 both the global best and the self-local best of the population. The new position of
280 particles can be obtained by Eqs. (4) and (5).

$$V_i(t + 1) = wV_i(t) + c_1r_1(Pb_i(t) - x_i(t)) + c_2r_2(G_b(t) - x_i(t)) \quad (4)$$

$$x_i(t + 1) = x_i(t) + V_i(t + 1), \quad i = 1, 2, \dots, N \quad (5)$$

281 Where N indicates the number of swarm particles, x_i and V_i represent the position
282 and velocity of the particles respectively, w stands for inertia weight, controlling the
283 influence of the previous velocity on the new one, c_1 and c_2 denote the cognitive and
284 social acceleration coefficient, respectively, and r_1 and r_2 are two random numbers
285 ranging from 0 to 1. It should be noted that, w , c_1 , and c_2 can be obtained through
286 performing a trial and error analysis on the dataset under evaluation [88, 89].

287

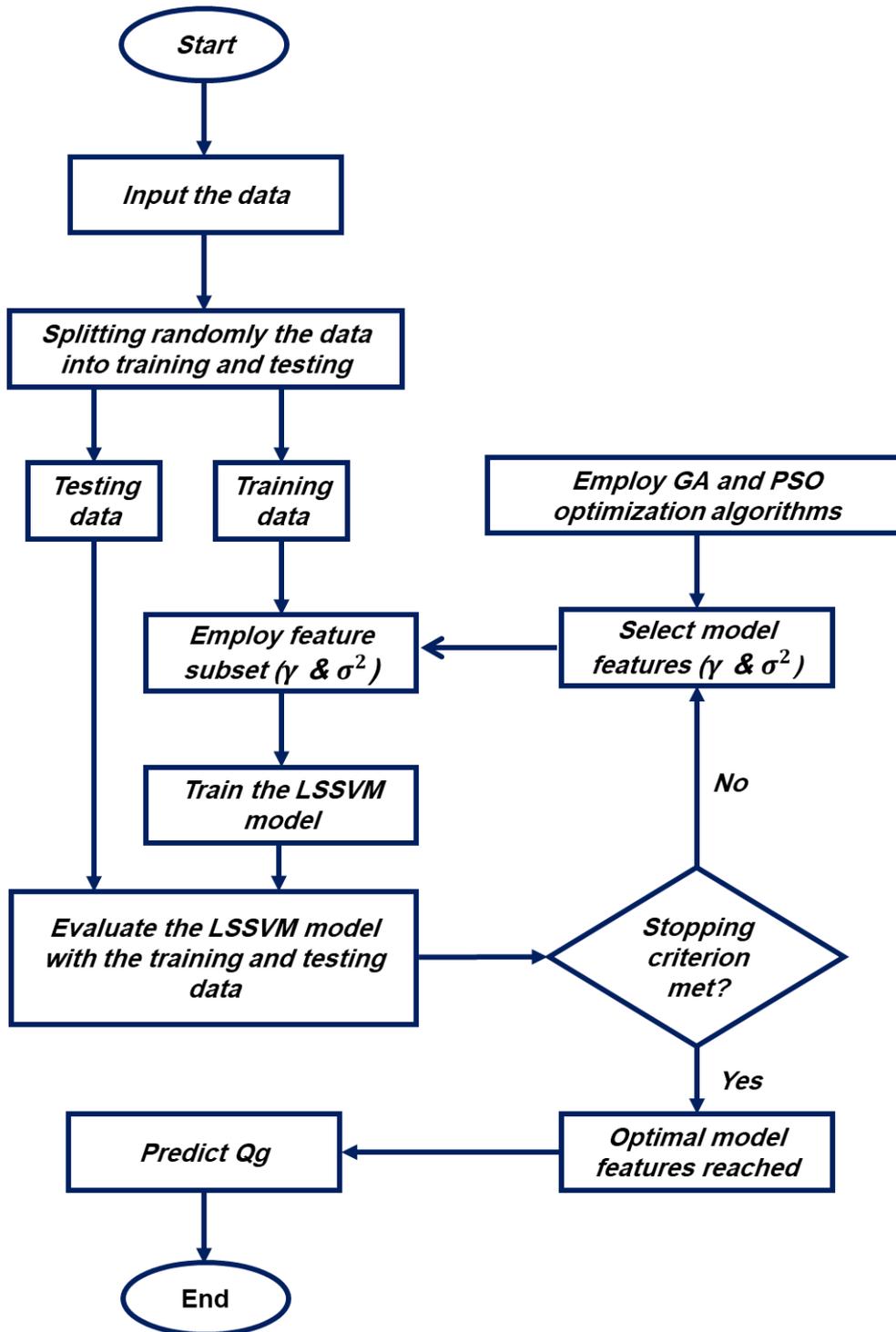
288 **2.5. Hybrid machine-learning models developed for Q_g prediction**

289 In this study, four hybrid machine-learning models equipped with effective optimizers
290 are proposed, which provide accurate and reliable predictions of gas flow rate through
291 wellhead chokes. LSSVM and MELM learning algorithms are coupled with two
292 optimization algorithms (GA and PSO) to develop these predictive models.

293

294 **2.5.1. LSSVM-PSO/GA hybrid models**

295 In this study, two hybrid models LSSVM-PSO and LSSVM-GA, are developed for
296 predicting gas flow rate through the chocks. Fig. 3 displays the flow diagram for the
297 LSSVM- PSO/GA models developed.



298

299 **Fig. 3. Typical flow diagram for LSSVR-PSO/GA hybrid models developed for Q_g**
 300 **prediction.**

301

302 The optimal values of the LSSVM model hyperparameters were obtained using PSO
 303 and GA optimization algorithms. RBF kernel function was employed in the LSSVM

304 predictive model construction since it provides the best performance among all the
 305 kernel functions tested (table 1). The LSSVM hyperparameters for the hybrid models
 306 developed, LLSVM-GA and LSSVM-PSO, and the control parameters for the GA and
 307 PSO optimization algorithms applied are listed in Table 3.

308

309 **Table 3. Optimal values of control parameters for the LSSVM-PSO/GA models**
 310 **established for Q_g prediction.**

LSSVM		PSO		GA	
Control parameter	Value	Control parameter	Value	Control parameter	Value
Variance of RBF kernel σ^2	9.8507	Swarm size	80	Population	80
Regularization parameter	53.1392	Maximum iterations	200	Maximum iterations	200
Objective function		Social constant	2.05	Selection method	Roulette wheel
		cognitive constant	2.05	crossover	uniform(p=1)
		Inertia weight	0.98	mutation	uniform(p=1)
				mutation rate	0.08
				selection pressure	2

				(Roulette wheel)	
--	--	--	--	------------------	--

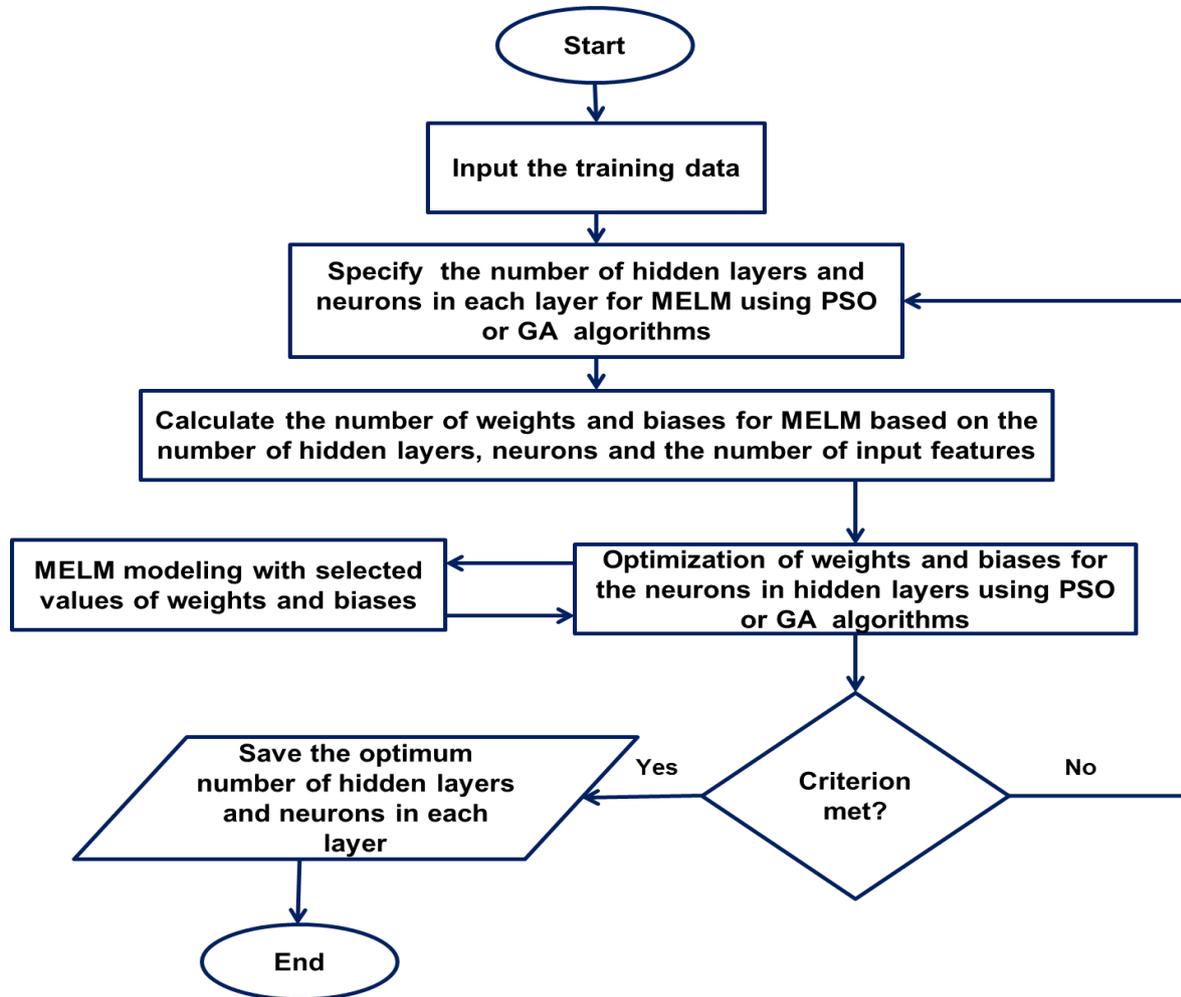
311

312 **2.5.2. MELM-PSO/GA hybrid models**

313 Coupling MELM algorithm with GA and PSO optimization, two other hybrid models,
 314 MELM-PSO and MELM-GA, were constructed for accurately and reliably predicting
 315 gas flow rate through wellhead chokes. The genetic algorithm is inherently discrete,
 316 while the PSO algorithm is a continuous method. Both of these algorithms generate
 317 new responses in the neighborhood of the two parents (in the genetic algorithm with
 318 the crossover operator and the PSO by adsorption to the best position in the P_{best}
 319 particle community). Generating answers in the neighborhood of two parents can be
 320 one of the most obvious differences with point-based methods such as simulated
 321 annealing and taboo search. Execution time in GA is longer than in PSO, and it
 322 converges more slowly. The PSO, on the other hand, converges faster due to fewer
 323 operators and fewer parameters. More details on the GA and PSO algorithms can be
 324 found in previous publications [90-93]. A flow diagram for the MELM-PSO/GA hybrid
 325 models developed is illustrated in Fig. 4. As can be seen from Fig. 4, the developed
 326 hybrid models include a two-step procedure of optimization, which is briefly described
 327 below:

328 Step1: Determining the optimal number of hidden layers using the optimizers applied
 329 by a tuning optimization procedure. The ranges of the numbers of hidden layers and
 330 the nodes in those layers are narrowing optimally down. The narrow ranges will then
 331 be employed as constraints in constructing hybrid models.

332 Step 2: Calculating the MELM model's control parameters (weights and biases) for the
 333 constrained ranges of the hidden layers and the nodes in those layers obtained at step
 334 1.



335
 336 **Fig. 4. Typical Flow diagram of MELM-PSO developed for Q_g prediction.**

337
 338 Based on the first step optimization carried out for the MELM construction, the number
 339 of hidden layers for MELM is constrained to a range from 5 to 20. The number of nodes
 340 in those hidden layers is constrained to a range from 3 to 9. Table 4 lists the results
 341 for the first optimization step, and Table 5 shows the best structure for MELM-PSO/GA
 342 models. The control parameters for the MELM-PSO/GA hybrid models are presented
 343 in Table 6.

344 **Table 4. RMSE obtained for different MELM structures for pre-processing the**
 345 **MELM-PSO/GA models applied for Q_g prediction.**

Number of hidden layers	Number of neurons in the layers			
	3	5	7	9
5	6.3296	5.7488	6.0634	6.0985
10	5.8175	5.2953	5.3296	5.3298
15	5.9542	5.0098	5.0108	5.0152
20	5.9533	5.0279	5.0295	5.1841

346

347 **Table 5. The best structure for pre-processing the MELM-PSO/GA models**
 348 **applied for Q_g prediction.**

Layer	Layer1	Layer2	Layer3	Layer4	Layer5	Layer6	RMSE
Neurons	10	9	14	12	12	8	4.9637

349

350 **Table 6. Optimal values of control parameters for the MELM-PSO/GA hybrid**
 351 **models established for Q_g prediction.**

MELM		PSO		GA	
Control parameter	Value	Control parameter	Value	Control parameter	Value
Number of Input variables	6	Swarm size	80	Population	80
Number of hidden layers	20	Maximum iterations	200	Maximum iterations	200
Number of neurons in each layer	5	Social constant	2.05	Selection method	Roulette wheel

	RMSE	cognitive constant	2.05	crossover	unifor m($p=1$)
		Inertia weight	0.98	mutation	unifor m($p=1$)
		Var minimum		mutation rate	0.08
		Minimum velocity		selection pressure (Roulette wheel)	2
		Minimum velocity			

352

353 **3. Data Collection and Distribution**

354 In this paper, for predicting Q_g from gas condensate reservoirs through wellhead
355 chokes, 1067 datasets were collected from three gas condensate fields Marun-Khami,
356 Aghhajari-Khami, and Ahvaz-Khami that located in southwestern Iran (see Fig. 5).
357 Khami group is a group of geological formations of Zagros, which includes Heath and
358 Surmeh formations from the Jurassic period and Fahlian, Gadvan, and Darian
359 formations from the Cretaceous period. This group has crude oil reserves in some oil
360 fields plus gas and condensate gas in most fields. Khami reservoir rock is deeper than
361 the Asmari and Bangestan reservoir rocks. Ahvaz, Gachsaran, Maroon, Karanj, Bibi
362 Hakimeh, and Aghajari fields are among the fields that have crude hydrocarbon
363 reserves (data used in this study are confidential, and the authors have no permission
364 to share them in public). To predict Q_g , six input variables were used in this study,
365 including temperature (T), the upstream pressure (P_u), downstream pressure (P_d), gas
366 gravity (γ_g), choke diameter (D_{64}), and gas-liquid ratio (GLR). To the authors' best
367 knowledge, these six input variables have never been used simultaneously in
368 previously published studies on this topic. Therefore, the models developed in the

369 present study can be considered novel approaches in this field. Table 7 shows the
 370 statistical characteristics of the data variables used to predict the Q_g for each reference
 371 in this paper.

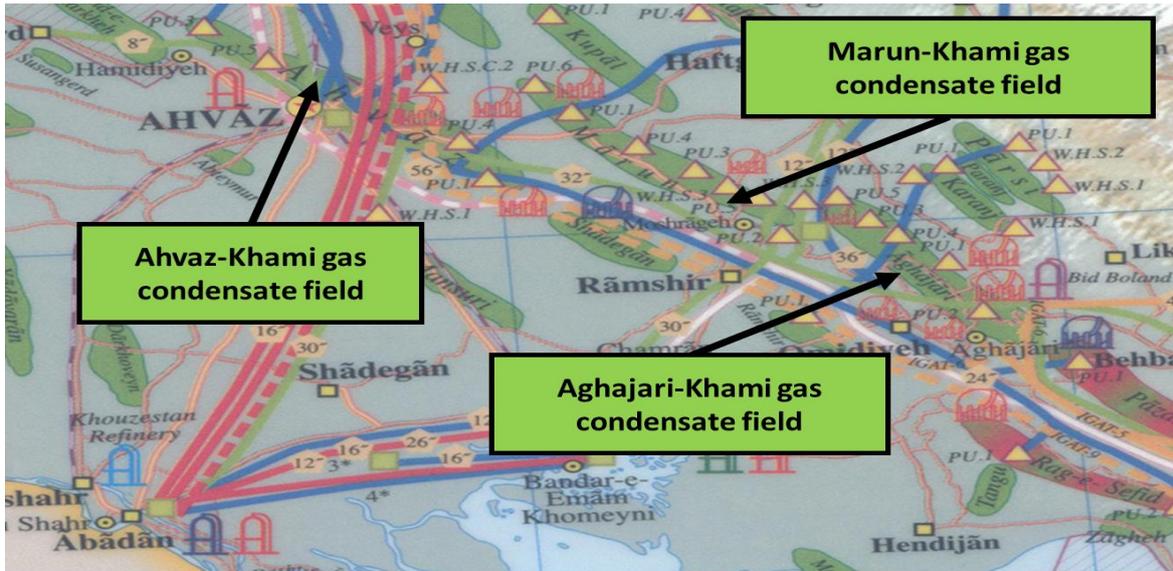
372

373 **Table 7. Statistical characterization of data variables in Iranian gas condensate**
 374 **fields for Q_g prediction.**

Statistical characterization of the data variables in Iranian gas condensate fields for Q_g prediction.								
Field	Variables	Temperature	Upstream Pressure	Downstream Pressure	Gas Specific Gravity	Choke Diameter	Gas Liquid Ratio	Gas Flow Rate
	Symbol	T	Pu	Pd	γ_g	D64	GLR	Q_g
	Units	(F)	(Psig)	(Psig)	-	(Inch)	(Scf/STB)	(Mscf/Day)
297 dataset records from Gas Condensate Field (A)	Mean	125.81	1791.70	759.82	0.68	41.94	8.60E+04	20.08
	Std. Deviation	19.67	755.80	350.69	0.04	22.22	7.64E+04	5.99
	Variance	385.67	5.69E+05	1.23E+05	0.00	492.05	5.82E+09	35.76
	Minimum	74.00	217.00	100.00	0.61	16.00	7.46E+03	5.40
	Maximum	187.00	6115.00	2615.00	0.82	160.00	3.22E+05	29.55
	Skewness	0.0894	-0.1461	-0.0105	1.4158	3.0942	1.29E+00	-0.2408
	Kurtosis	-0.1333	3.0393	1.9411	3.1418	10.9981	1.20E+00	-0.9674
	Mode	125.00	2043.00	891.00	0.67	40.00	5.76E+04	20.37
399 dataset records from Gas Condensate Field (B)	Mean	132.18	2045.11	912.01	0.68	128.29	5.98E+04	73.55
	Std. Deviation	22.74	749.42	338.94	0.03	48.86	4.46E+04	17.16
	Variance	515.71	5.60E+05	1.15E+05	0.00	2381.35	1.99E+09	293.70
	Minimum	77.00	1036.00	223.86	0.61	42.00	6.36E+03	54.13
	Maximum	189.00	4658.00	2366.82	0.82	194.00	2.69E+05	122.46
	Skewness	0.0935	1.8326	1.7252	1.3309	-0.1945	1.68E+00	0.8917
	Kurtosis	-0.1346	3.3988	5.0902	3.8104	-1.2896	3.99E+00	-0.2748
	Mode	132.00	1880.00	887.00	0.67	130.00	5.36E+04	67.25
371 dataset records from Gas Condensate Field (C)	Mean	129.15	2083.33	896.10	0.67	82.99	7.46E+04	42.58
	Std. Deviation	18.91	607.65	322.13	0.04	43.71	6.05E+04	7.16
	Variance	356.56	3.68E+05	1.03E+05	0.00	1905.69	3.66E+09	51.06
	Minimum	85.00	952.00	125.00	0.61	26.00	7.91E+03	29.57
	Maximum	187.00	5910.00	2265.30	0.82	194.00	3.22E+05	53.99
	Skewness	0.1189	2.2510	0.7916	1.4640	1.0655	1.75E+00	-0.1667
	Kurtosis	-0.0658	10.1780	3.6853	3.0654	-0.0534	3.00E+00	-1.1974
	Mode	129.00	2088.74	951.00	0.67	64.00	6.18E+04	43.00
1067 dataset records from Gas Condensate Fields (A, B and C)	Mean	129.35	1987.86	864.12	0.68	88.50	7.23E+04	47.90
	Std. Deviation	20.76	715.25	342.50	0.04	53.84	6.12E+04	24.68
	Variance	430.67	5.11E+05	1.17E+05	0.00	2896.15	3.75E+09	608.75
	Minimum	74.00	217.00	100.00	0.61	16.00	6.36E+03	5.40
	Maximum	189.00	6115.00	2615.00	0.82	194.00	3.22E+05	122.46
	Skewness	0.1442	1.1531	0.8138	1.3982	0.6632	1.73E+00	0.6162
	Kurtosis	-0.0303	5.0324	3.8315	3.2852	-0.9592	3.21E+00	-0.0940
	Mode	129.00	1990.00	908.00	0.67	64.00	5.57E+04	46.84
	Mode	114.00	1986.00	611.50	0.67	64.00	8.14E+04	67.41

375

376



377

378 **Fig. 5. Marun-Khami, Aghajari-Khami, and Ahvaz-Khami gas condensate fields**
 379 **located onshore Iran in the Zagros Basin.**

380

381 One of the descriptive diagrams to describe the input data is cumulative distribution
 382 functions (CDF) shown in Fig. 6. In this figure (Fig. 6), the 1067 dataset distribution
 383 diagram is used, and the CFD formula is shown in Eq. (6) [47, 49]:

$$F_X(x) = P(X \leq x), \text{ for all } x \in R \quad (6)$$

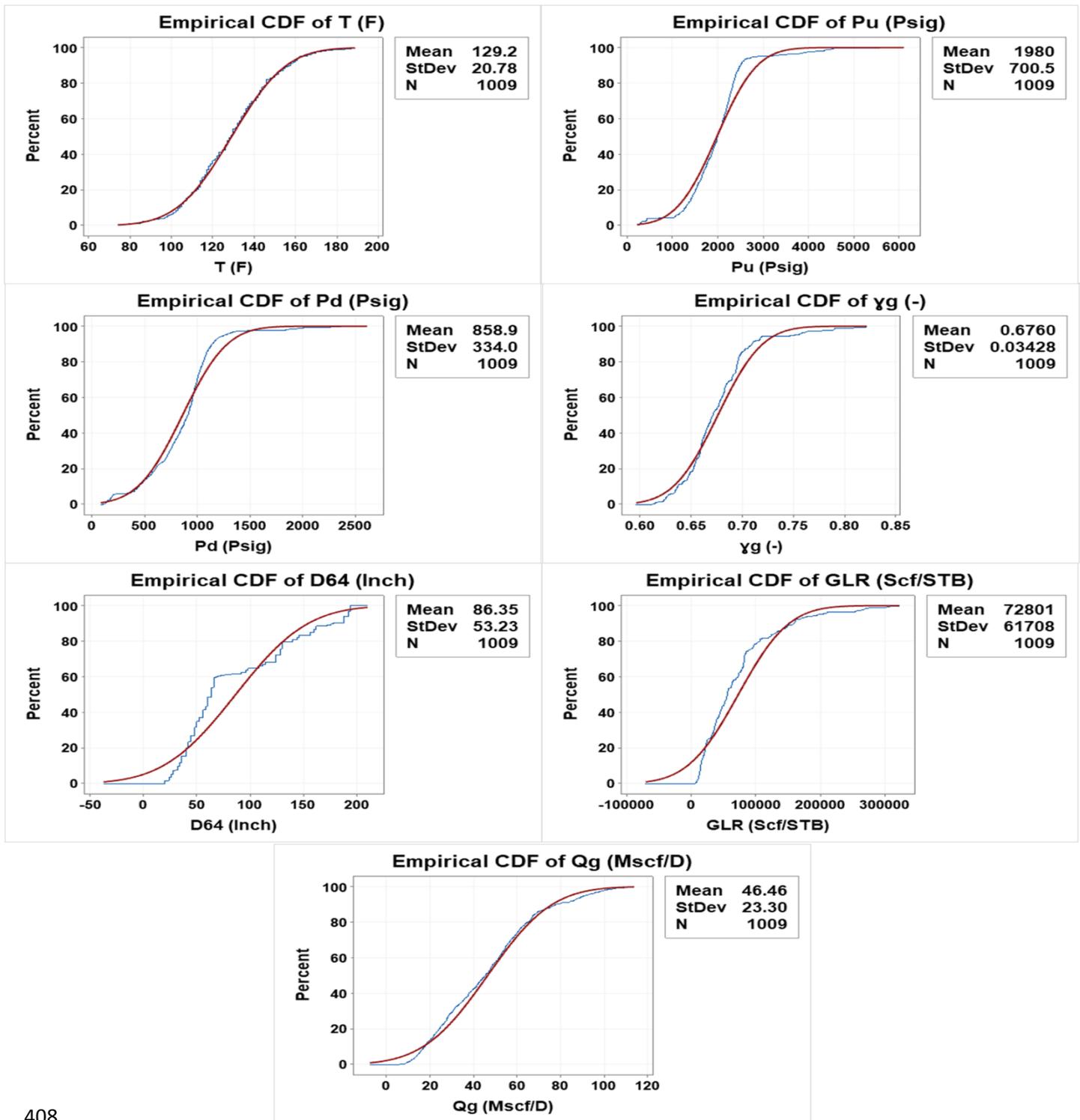
384 X is the data variable value range, X is the value of variable x in a specific data record,
 385 and R is the dataset of data records.

386 CFD is used to describe the input variables in Fig. 6. The CFD for temperature is $T <$
 387 112 F^0 for ~ 20.3% of the data records, $112 < T < 152 \text{ F}^0$ for ~ 64.7% of the data
 388 records, and $T > 152 \text{ F}^0$ for the remaining 15% of the data. The CFD for initial gas
 389 specific gravity is $\gamma_g < 0.6588$ for ~ 29.8% of the data records, $0.6588 < \gamma_g < 0.7188$
 390 for ~ 64.4% of the data records, and $\gamma_g > 0.7188$ for the remaining 5.8% of the data.
 391 The CFD for gas to liquid ratio is $GLR < 22243 \text{ Scf/STB}$ for ~ 21.2% of the data records,
 392 $22243 < GLR < 140000 \text{ Scf/STB}$ for ~ 60% of the data records, and $GLR > 140000$
 393 Scf/STB for the remaining 18.8% of the data. The CFD for gas flow rate is $Q_g < 18.3$

394 Mscf/Day for ~ 11.3% of the data records, $18.3 < Q_g < 72.8$ Mscf/Day for ~ 76.3% of
395 the data records, and $Q_g > 72.8$ Mscf/Day for the remaining 12.4% of the data. Based
396 on the CFD's shown in Fig. 6, three variable parameters, including T , γ_g , and GLR are
397 normally distributed.

398 The CFD for upstream pressure is $P_u < 2080$ psig for ~ 56.4% of the data records,
399 $2080 < P_u < 3220$ psig for ~ 39% of the data records, and $P_u > 3220$ psig remaining
400 4.6% of the data. The CFD for downstream pressure is $P_d < 498.1$ psig for ~ 13.67%
401 of the data records, $498.1 < P_d < 966$ psig for ~ 48.43% of the data records, $966 < P_d$
402 < 1421 psig for ~ 35% of the data records, and $P_d > 1421$ psig for the remaining 2.9%
403 of the data. The CFD for choke size is $D_{64} < 40$ inch for ~ 20% of the data records, 40
404 $< D_{64} < 108$ inch for ~ 46% of the data records, and $D_{64} > 108$ inch for the remaining
405 34% of the data. Based on the CFDs shown in Fig. 6, three variable parameters,
406 including P_u , P_d , and D_{64} , are not normally distributed.

407



408

409 **Fig. 6. Cumulative distribution function (CDF) for the input variables and output**

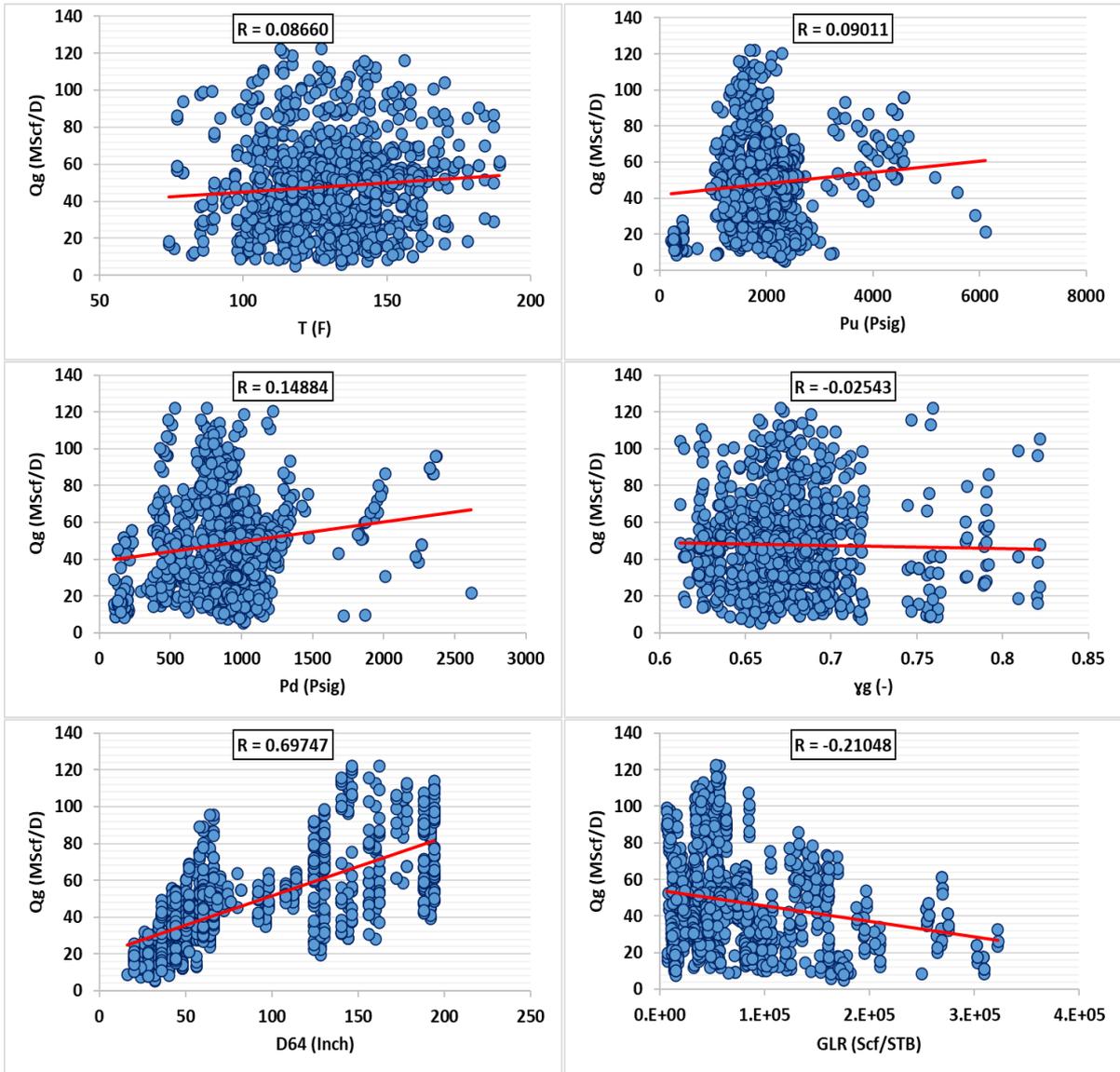
410 **values used for the Qg prediction (thinner blue line) compared to cumulative**

411 ***distribution functions for normal distributions defined by variable means and***
412 ***standard deviations (thicker red line).***

413

414 **4. Results & Discussion**

415 Fig. 7 presents the relationship between the input variables (T, Pu, Pd, D64, γ_g , and
416 GLR) and Qg for information on 1009 data records collected around Iran. Comparison
417 of the input variables correlation with Qg indicates that D64 presents a strong
418 correlation with Qg, which suggests this parameter is more influential on Qg than other
419 parameters. Besides, the least influential parameter on the output variable (Qg) is
420 found to be γ_g . This evaluation of the inputs parameters' correlation degree with Qg
421 can assist in the proper selection of features for the algorithms, leading to enhanced
422 prediction performance and accuracy.



423

424 **Fig. 7. Cross plot of input variables versus Q_g , indicating the effect of**
 425 **boundaries on the performance of four ML models developed.**

426

427 One way to compare HML and empirical equations' efficiency in Q_g prediction is to use
 428 statistical errors. For this purpose, the equations determining the magnitude of error,
 429 including percentage deviation (PD) or relative error (RE), average percentage
 430 deviation (APD), absolute average percentage deviation (AAPD), standard deviation
 431 (SD), mean square error (MSE), root mean square error (RMSE; the objective function

432 of the HML models), and coefficient of determination (R^2) are selected for prediction
 433 accuracy evaluation, which are given in Eqs. (7) to (13):

434

Percentage deviation (PD) or relative error (RE):

$$PD_i = \frac{H_{(Measured)} - H_{(Predicted)}}{H_{(Measured)}} \times 100 \quad (7)$$

Average percentage deviation (APD):

$$APD = \frac{\sum_{i=1}^n PD_i}{n} \quad (8)$$

Absolute average percentage deviation (AAPD):

$$AAPD = \frac{\sum_{i=1}^n |PD_i|}{n} \quad (9)$$

Standard Deviation (SD):

$$SD = \sqrt{\frac{\sum_{i=1}^n (D_i - D_{imean})^2}{n-1}} \quad (10)$$

$$D_{imean} = \frac{1}{n} \sum_{i=1}^n (H_{Measured_i} - H_{Predicted_i})$$

Mean Square Error (MSE):

$$MSE = \frac{1}{n} \sum_{i=1}^n (Z_{Measured_i} - Z_{Predicted_i})^2 \quad (11)$$

Root Mean Square Error (RMSE):

$$RMSE = \sqrt{MSE} \quad (12)$$

Coefficient of Determination (R^2):

$$R^2 = 1 - \frac{\sum_{i=1}^N (H_{Predicted_i} - H_{Measured_i})^2}{\sum_{i=1}^N (H_{Predicted_i} - \frac{\sum_{i=1}^N H_{Measured_i}}{n})^2} \quad (13)$$

435

436

437 These statistical indicators are among the most commonly used indicators to evaluate

438 the prediction performance accuracy and compare HML algorithms and empirical

439 equations. Among these indicators, RMSE is considered the most important one for
 440 evaluating HLM models' prediction accuracy. Given these algorithms are configured
 441 to minimize the RMSE, this accuracy indicator is more important than other statistical
 442 errors studied in this research.

443 Using statistical errors, the data are divided into two parts: test and train. Tables 8 to
 444 10 show a comparison between the performance accuracy of HML algorithms and
 445 empirical models for (712 data records training: 70%), testing (297 data records: 30%),
 446 and total subset (1009 data records: 100%) of Iran condensate field data, respectively.

447

448 **Table 8. Gas flow rate Prediction accuracy statistics for the training subset (712**
 449 **available data records; ~70%) Marun-Khami, Aghajari-Khami, and Ahvaz-Khami**
 450 **gas condensate fields (Q_g ; MScf/Day).**

Gas flow rate Prediction accuracy statistics for the training subset (712 available data records; ~70%) Marun-Khami, Aghajari-Khami and Ahvaz-Khami gas condensate fields (Q_g; MScf/Day).						
Models	APD	AAPD	SD	MSE	RMSE	R2
Units	(%)	(%)	(Mscf/Day)	(Mscf/Day)	(Mscf/Day)	-
Empirical equations						
Osman & Dokla	-93.977	97.968	54.156	5004.2328	70.7406	0.4017
Al-Attar	74.364	83.219	59.382	3991.2958	63.1767	0.4271
Seidi & Sayahi	52.487	61.372	25.974	982.3102	31.3418	0.4952
Ghorbani et al.	31.663	47.116	19.167	602.5881	24.5477	0.4954
Nasriani et al.	47.380	77.087	47.066	2228.3030	47.2049	0.4862
Hybrid machine learning optimizer algorithms						
MELM-PSO	-2.237	5.471	2.592	6.7242	2.5931	0.9900
MELM-GA	-3.179	6.459	3.048	9.3848	3.0635	0.9862
LSSVM-PSO	-5.115	10.870	4.734	22.4867	4.7420	0.9655
LSSVM-GA	-5.194	10.961	5.025	25.3992	5.0398	0.9595

451

452

453 **Table 9. Gas flow rate Prediction accuracy statistics for the testing subset (297**
 454 **available data records; ~30%) Marun-Khami, Aghajari-Khami, and Ahvaz-Khami**
 455 **gas condensate fields (Q_g ; MScf/Day).**

Gas flow rate Prediction accuracy statistics for the testing subset (297 available data records; ~30%) Marun-Khami, Aghajari-Khami and Ahvaz-Khami gas condensate fields (Q_g; MScf/Day).						
Models	APD	AAPD	SD	MSE	RMSE	R2
Units	(%)	(%)	(Mscf/Day)	(Mscf/Day)	(Mscf/Day)	-
Empirical equations						
Osman & Dokla	-79.112	85.145	47.094	3570.9979	59.7578	0.4392
Al-Attar	69.478	78.021	56.247	3484.8769	59.0328	0.4495
Seidi & Sayahi	55.115	62.059	21.376	924.7682	30.4100	0.4604
Ghorbani et al.	31.160	44.767	18.457	555.9255	23.5781	0.4895
Nasriani et al.	49.449	78.246	46.719	2182.6987	46.7194	0.4651
Hybrid machine learning optimizer algorithms						
MELM-PSO	-3.150	7.220	3.426	11.7437	3.4269	0.9833
MELM-GA	-6.576	12.638	5.840	34.2741	5.8544	0.9508
LSSVM-PSO	-8.134	16.594	6.939	48.2444	6.9458	0.9269
LSSVM-GA	-7.777	15.653	7.051	49.8530	7.0607	0.9241

456
 457 **Table 10. Gas flow rate Prediction accuracy statistics for the total subset (1009**
 458 **available data records; ~100%) Marun-Khami, Aghajari-Khami, and Ahvaz-**
 459 **Khami gas condensate fields (Q_g ; MScf/Day).**

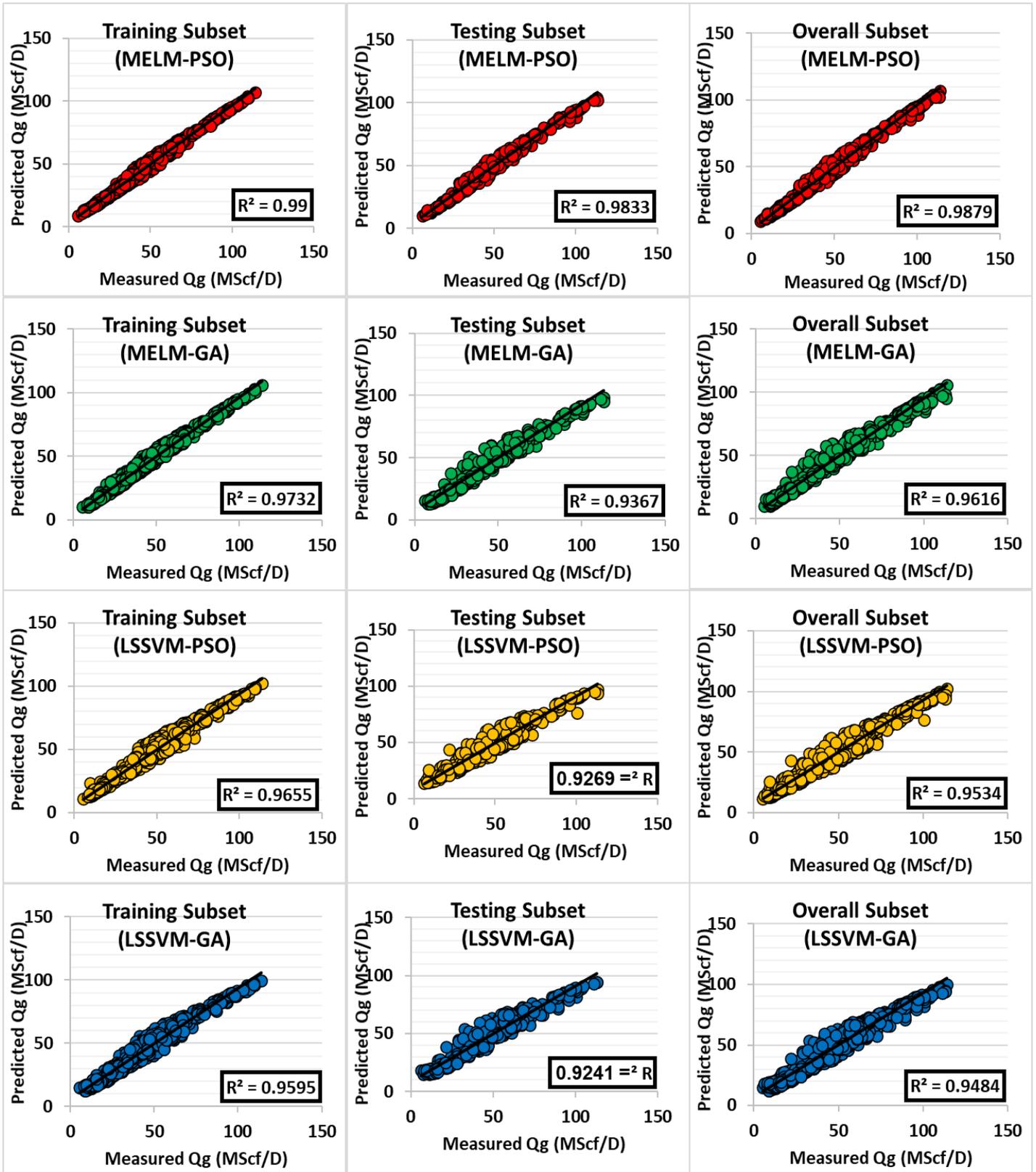
Gas flow rate Prediction accuracy statistics for the total subset (1009 available data records; ~100%) Marun-Khami, Aghajari-Khami and Ahvaz-Khami gas condensate fields (Q_g; MScf/Day).						
Models	APD	AAPD	SD	MSE	RMSE	R2
Units	(%)	(%)	(Mscf/Day)	(Mscf/Day)	(Mscf/Day)	-
Empirical equations						
Osman & Dokla	-89.602	94.194	52.391	4582.3589	67.6931	0.4190
Al-Attar	65.448	75.645	53.425	2699.2699	51.9545	0.4239
Seidi & Sayahi	49.657	61.574	24.809	965.3727	31.0704	0.4810
Ghorbani et al.	31.515	46.424	18.964	588.8529	24.2663	0.4905
Nasriani et al.	48.831	77.428	47.004	2214.8793	47.0625	0.4744
Hybrid machine learning optimizer algorithms						
MELM-PSO	-2.506	5.986	2.863	8.2017	2.8639	0.9778
MELM-GA	-4.179	8.278	4.074	16.7110	4.0879	0.9693
LSSVM-PSO	-6.004	12.555	5.476	30.0685	5.4835	0.9534
LSSVM-GA	-5.955	12.342	5.697	32.5972	5.7094	0.9484

460

461 Having a close look at the results presented in Tables 8 to 10 reveals that the
462 prediction accuracy of the MELM-PSO algorithm, which is a novel algorithm, is higher
463 than other HML algorithms and empirical equations. For instance, the MELM-PSO
464 model has: RMSE = 2.5931 MScf/Day; AAPD = 5.471%; $R^2 = 0.9900$ (for training
465 subset); RMSE = 3.4269 MScf/Day; AAPD = 7.220%; $R^2 = 0.9833$ (for testing subset);
466 and RMSE = 2.8639 MScf/Day; AAPD = 5.986%; $R^2 = 0.9778$ (for total subset).
467 Besides, HML models are found to be much more efficient than empirical models in
468 terms of prediction accuracy. Comparing the HLM models' prediction performance
469 suggests that comparable prediction accuracy is reached by all four models. Still, the
470 prediction accuracy reached by the MELM-PSO model is slightly higher than those of
471 the MELM-GA and the LSSVM-PSO/GA models.

472 Fig. 8 shows the Measured versus predicted gas flow rate (Q_g) for each data record in
473 the training, testing, and total subset evaluated for the Iranian condensate fields.
474 Based on the performance accuracy shown in Fig. 8, it is clear that the performance
475 accuracy of HML algorithms is close to each other. In other words, the results of the
476 LSSVM algorithm hybridized with GA / PSO are very close to MELM hybridized with
477 GA / PSO. As shown in Fig. 8, the coefficient of determination value for the MELM-
478 PSO algorithm is much better than other hybrid algorithms. Comparison of the results
479 presented in Tables 8 to 10 and Fig. 8 suggests that the MELM-PSO can achieve
480 higher performance accuracy compared to other models developed in this study.
481 Based on the accuracy, algorithms can be sorted as MELM-PSO > MELM-GA >
482 LSSVM-PSO > LSSVM-GA.

483

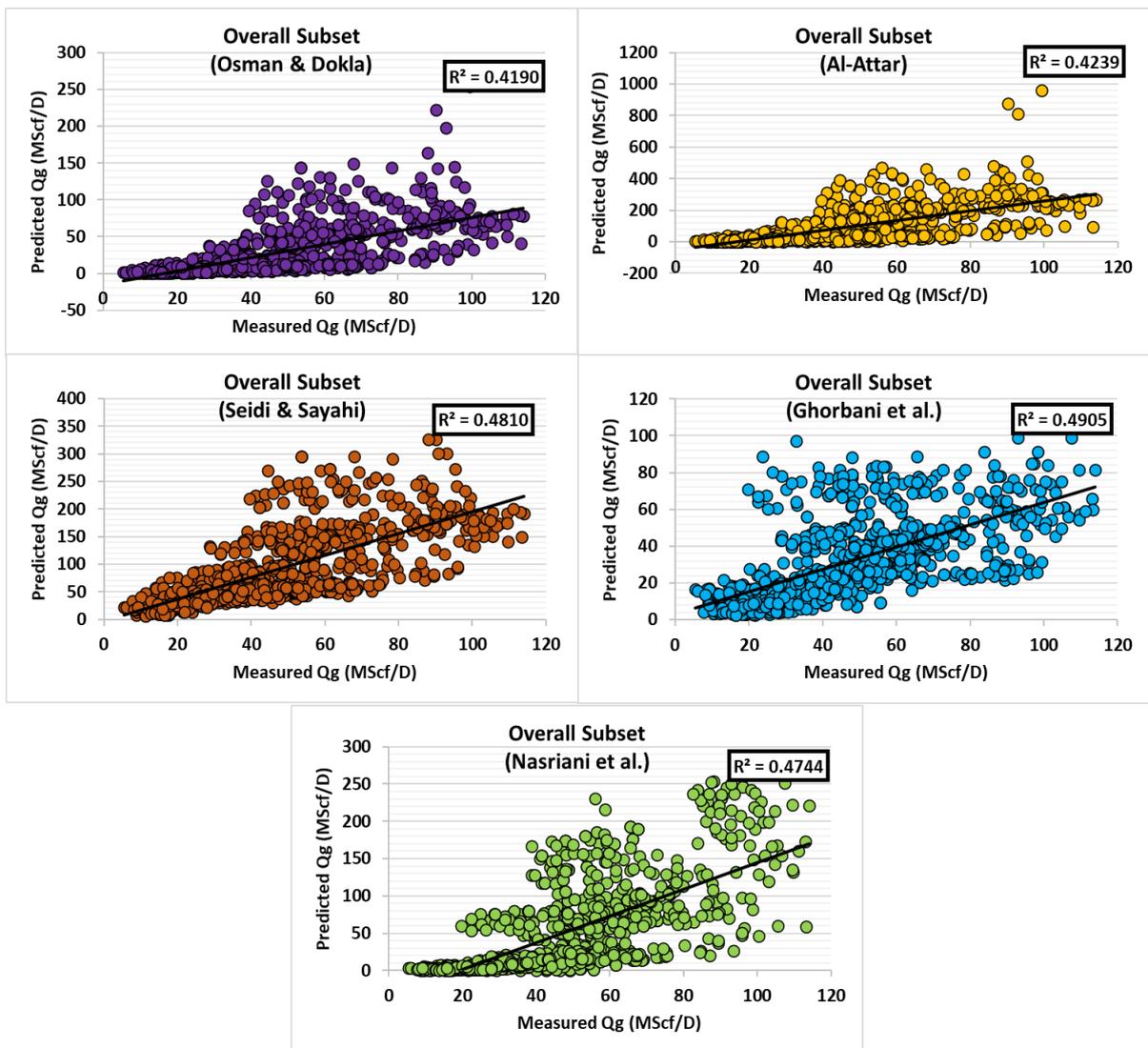


485 **Fig. 8. Measured versus predicted gas flow rate (Q_g) for each data record in the**
 486 **training, testing, and total subset evaluated for HML algorithms (MELM-PSO/GA**

487 **and LSSVM-PSO/GA) from the Iranian condensate fields (Marun-Khami,**
488 **Aghajari-Khami, and Ahvaz-Khami).**

489 Comparison of the results displayed in Figs. 8 and 9 demonstrate that the prediction
490 accuracy of the four HML models developed is much higher than those of previous
491 empirical equations. Based on the prediction accuracy (RMSE), they are as follows:
492 MELM-PSO > MELM-GA > LSSVM-PSO > LSSVM-GA > Ghorbani et al. > Seidi &
493 Sayahi > Nasriani et al. > Al-Attar > Osman & Dokla.

494

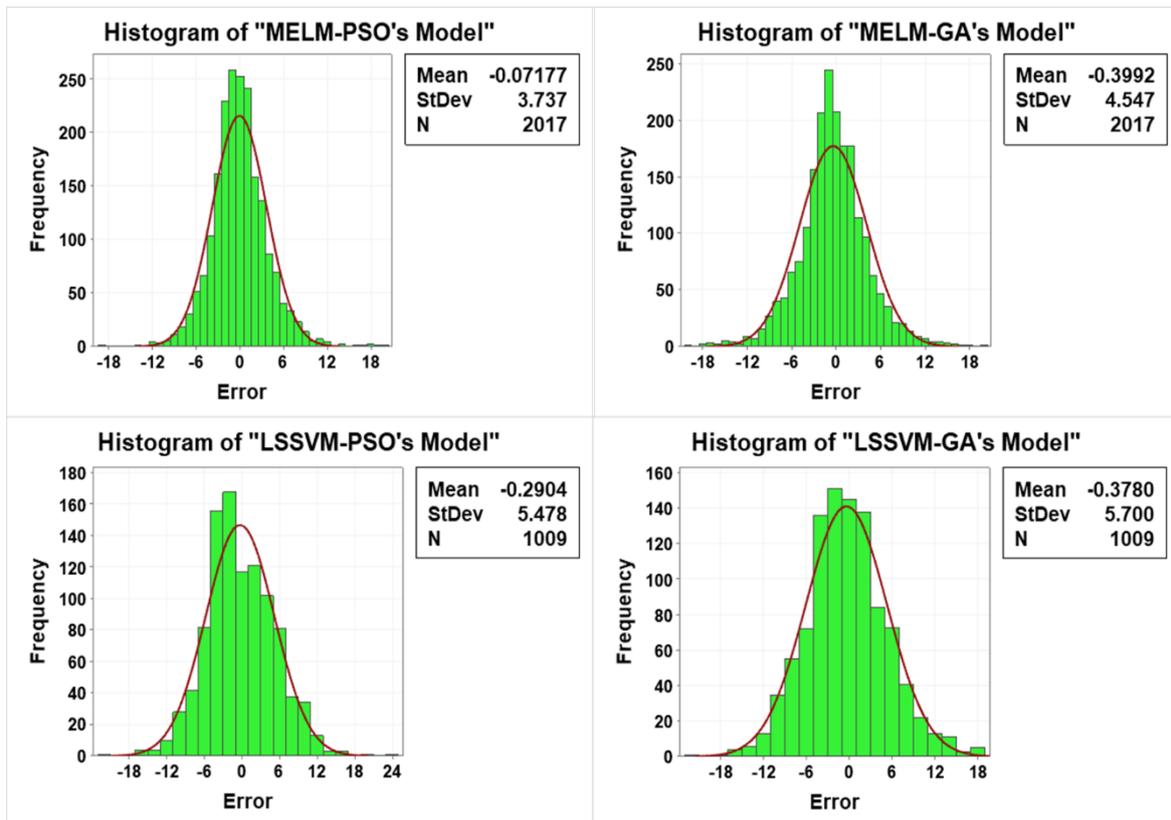


495

496 ***Fig. 9. Measured versus predicted gas flow rate (Q_g) for each data record in the***
497 ***training, testing, and total subset evaluated for empirical equations (Osman &***
498 ***Dokla, Al-Attar, Seidi & Sayahi, Ghorbani et al., and Nasriani et al.) from the***
499 ***Iranian condensate fields (Marun-Khami, Aghajari-Khami, and Ahvaz-Khami).***

500 Figs. 10 and 11 display the histograms of gas flow rate prediction error with normal
501 distributions (red line) for the HML algorithms and the empirical equations based on
502 1009 subset data records from the Iranian condensate fields. As shown in Fig. 10, the
503 error rate for the HML is close to zero, and the lowest error for these models is obtained
504 by MELM-PSO. However, the error for all empirical equations is shifted to the right
505 (Fig. 11). According to the results of this figure (Fig. 11), it is clear that the error
506 distribution for the experimental models Osman & Dokla and Al-Attar is asymmetric.
507 All the empirical models involve some individual predictions involving quite large
508 errors, particularly in the positive direction (i.e., overestimates of Q_g). The lowest Q_g
509 prediction error range is associated with is MELM-PSO model.

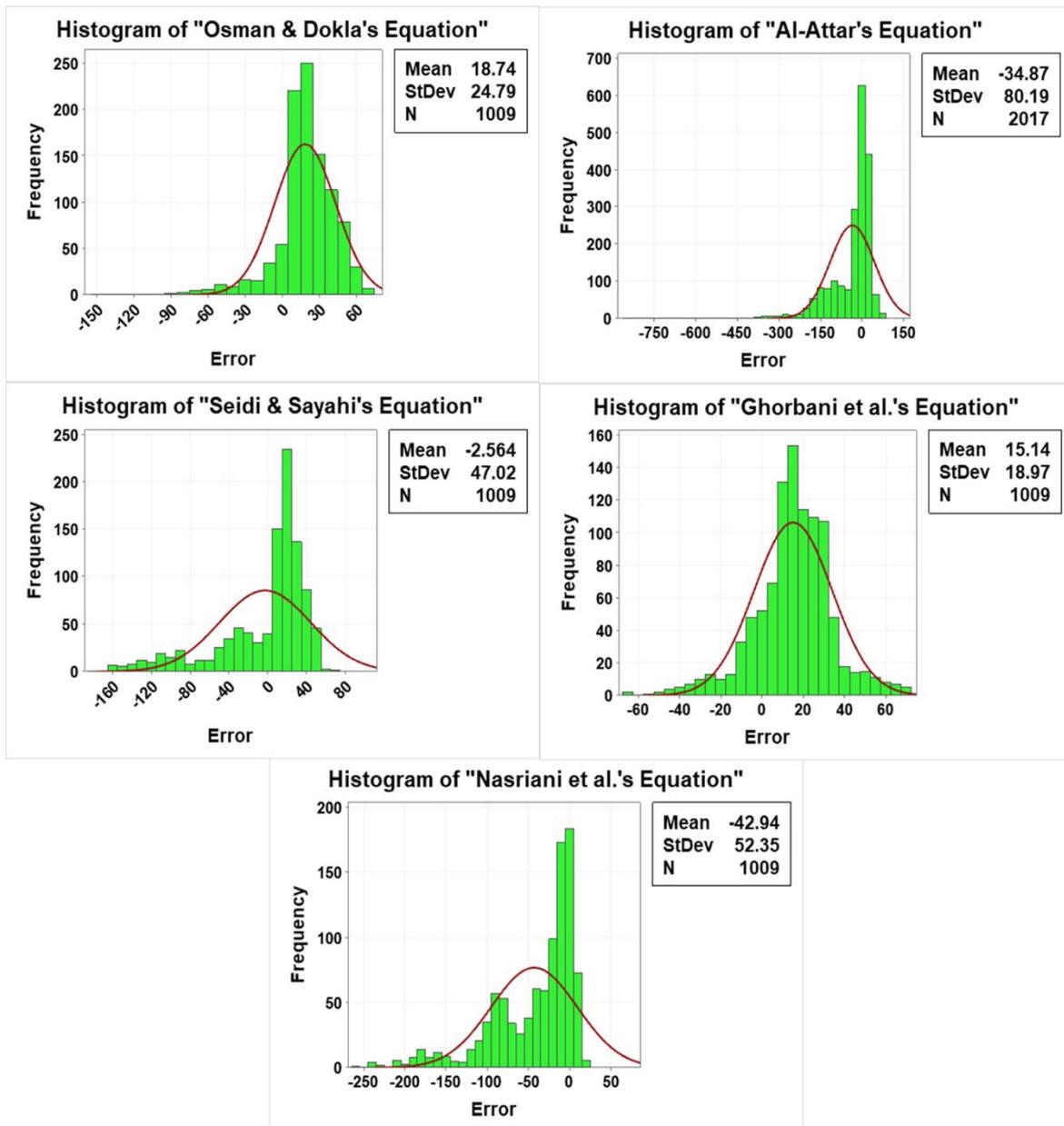
510



511

512 **Fig. 10. Gas flow rate prediction error (Q_g) histograms displayed with normal**
 513 **distributions (red line) for HML algorithms based on 1009 subset data records**
 514 **from the Iranian condensate fields (Marun-Khami, Aghajari-Khami, and Ahvaz-**
 515 **Khami).**

516



517

518 **Fig. 11. Gas flow rate prediction error (Q_g) histograms displayed with normal**
 519 **distributions (red line) for empirical equations based on 1009 subset data**
 520 **records from the Iranian condensate fields (Marun-Khami, Aghajari-Khami, and**
 521 **Ahvaz-Khami).**

522

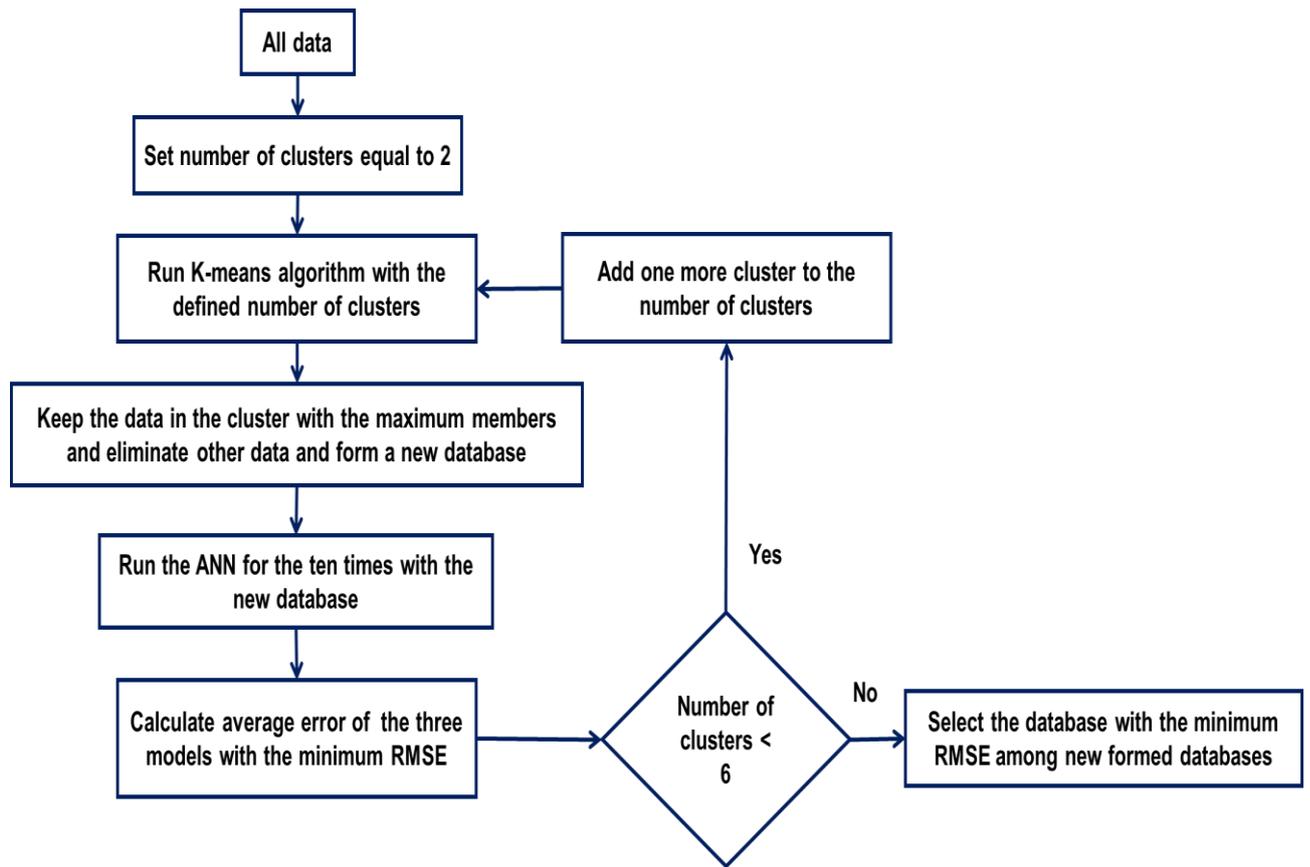
523 One of the most important and influential factors on the performance accuracy of a
 524 prediction model is the use of high-quality data [94, 95]. However, due to the lack of
 525 calibration of measuring devices, field data always presents a degree of errors [38]. In

526 other words, there can be data recodes among datasets that are far from the truth.
527 These poor-quality data cause problems in the machine learning process and the
528 training model built on artificial intelligence.

529 When dealing with such data, identifying and deleting unreliable data with distinct
530 outlying values is the best way to increase the model's accuracy. To identify and
531 remove erroneous data parenting in the dataset under study, K-means clustering
532 method in a multidimensional space is used. For this purpose, two to five clusters are
533 considered, which are then divided into smaller clusters [96]. Remote data sets are
534 used as part of the data processing phase to input data into a single-layer ANN
535 network with five neurons to predict Q_g .

536 The results of the K-means clustering performed are shown in Fig. 12. As it can be
537 seen, 3 clusters demonstrate the lowest RMSE for Q_g prediction. Based on this
538 modeling, 58 data sets are identified as outlier data sets. The K-means clustering
539 algorithm can retrieve remote data to predict Q_g . Fig. 13 displays that the k-means
540 clustering presents a promising efficiency in outlier detection for the prediction of Q_g .

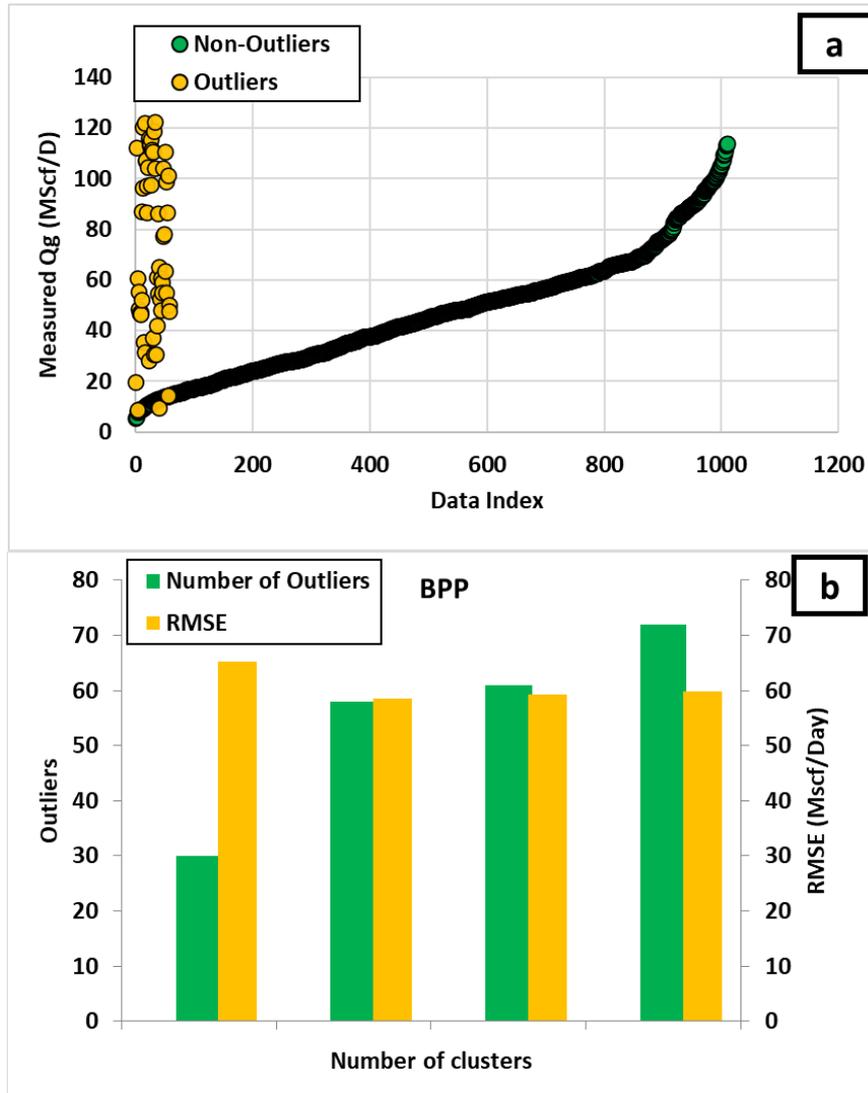
541



542

543 **Fig. 12. Schematic of identifying and deleting to data outlier detection using the**
 544 **K-means clustering algorithm [38].**

545



546

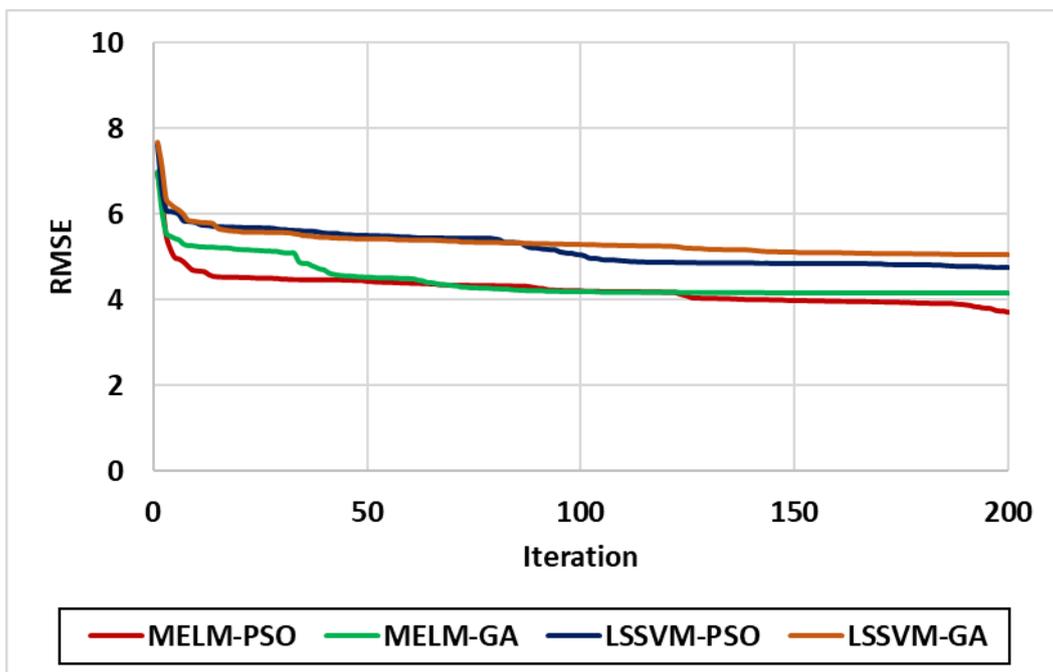
547 **Fig. 13. Results of outlier detection by the K-means clustering algorithm a)**
 548 **Status of remote data detected for Q_g prediction and b) Number of outlying data**
 549 **detected per number of different clusters and ANN modeling error after removal**
 550 **of remote data to predict Q_g .**

551

552 Fig. 14 demonstrates how the HML models developed progress towards optimal and
 553 accurate prediction of Q_g through two hundred iterations. Comparing the results
 554 displayed in Fig. 14 indicates that all four HLM algorithms present relatively similar
 555 convergence velocity in iteration #3. As seen in iteration #86, the prediction accuracy
 556 of LSSVM-PSO is better than that of LSSVM-GA. As for MELM-PSO/GA models, PSO

557 presents a quicker convergence to achieve its best solution than the GA optimizer.
 558 From iteration #120, the MELM-PSO performs better than the MELM-GA in terms of
 559 prediction accuracy. All in all, the MELM-PSO/GA models are found to present higher
 560 forecast accuracy than those of the LSSVM-PSO/GA. In addition, the PSO optimizer
 561 is found to be more efficient in reaching the optimal solution for both networks, the
 562 MELM and the LSSVM, when compared to the GA optimizer.

563



564

565 **Fig. 14. RMSE values for the training subset based on HML algorithms (MELM-**
 566 **PSO, MELM-GA, LSSVM-PSO, and LSSVM-GA) developed for the prediction of**
 567 **Q_g during supervised learning from the Iranian condensate fields (Marun-Khami,**
 568 **Aghajari-Khami, and Ahvaz-Khami).**

569

570 To determine the degree of influence of each input variable on Q_g , Spearman's non-
 571 parametric correlation coefficient (ρ) is used [97]. The range of this parameter is
 572 between -1 (complete negative correlation) to 1 (complete positive correlation), which

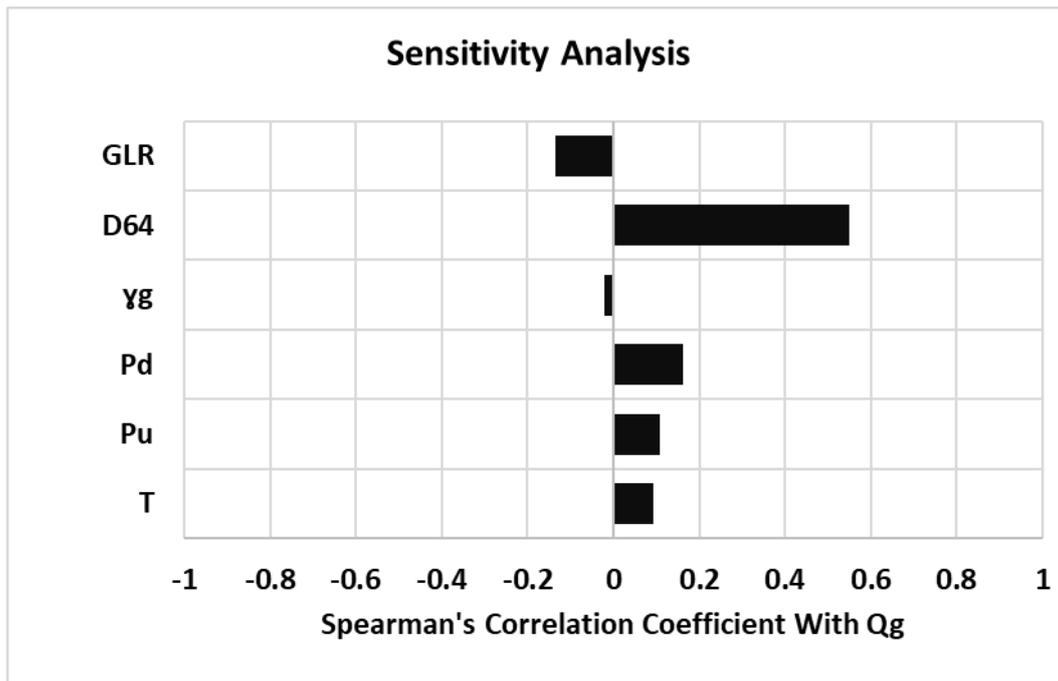
573 indicates a relatively low or high impact [98]. The Spearman parameter equation (Eq.
 574 (14)) is defined as follows:

$$\rho = \frac{\sum_{i=1}^n (E_i - \bar{E})(F_i - \bar{F})}{\sqrt{\sum_{i=1}^n (E_i - \bar{E})^2 \sum_{i=1}^n (F_i - \bar{F})^2}} \quad (14)$$

575 Where E_i is E input variable value of data record i , \bar{E} is mean value for variable E , F_i
 576 is F dependent variable (Q_g) value of data record i , \bar{F} is mean value for dependent
 577 variable F , and n is the number of input parameters.

578 Fig. 15 shows the calculated ρ value for the total of 1009 processed learning datasets.
 579 Based on the correlation coefficients determined, it is observed that D_{64} , P_d , P_u , and T
 580 parameters positively influence Q_g , whereas GLR and γ_g parameters present a
 581 negative influence on it. The greatest positive influence on Q_g is observed for D_{64} ,
 582 while the greatest negative influence is presented by GLR (see in Eq. (15)). In general,
 583 the order of input variables' influence degree on Q_g is as follows: choke diameter (D_{64})
 584 > downstream pressure (P_d) > gas-liquid ratio (GLR) > upstream pressure (P_u) >
 585 temperature (T) > gas gravity (γ_g).

$$Q_g \propto (D_{64}, P_d, P_u, T) \quad \text{and} \quad Q_g \propto \frac{1}{(GLR, \gamma_g)} \quad (15)$$



586

587 **Fig. 15. Input variables assessed based on Spearman's non-parametric**
 588 **correlation coefficient values for Q_g prediction calculated for 1009 data records**
 589 **of supervised learning dataset (from Iranians condensate fields (Marun-Khami,**
 590 **Aghajari-Khami, and Ahvaz-Khami)).**

591

592 **5. Conclusion**

593 In this research, 1009 input data from Iranian condensate fields (Marun-Khami,
 594 Aghajari-Khami, and Ahvaz-Khami) are used to construct four models to predict gas
 595 flow rate (Q_g) through six input variables. The input variables to the developed models
 596 are temperature (T), the upstream pressure (P_u), downstream pressure (P_d), gas
 597 gravity (γ_g), choke diameter (D_{64}), and gas-liquid ratio (GLR). This is the first-ever
 598 research work constructing a model based on these variables.

599 Hybrid machine learning algorithms have several advantages over simple machine
 600 learning algorithms. For instance, when the predictive machine learning algorithms are
 601 combined with the PSO algorithm to determine control parameters of the algorithms,

602 the computational speed and accuracy enhance remarkably. In the case of the MELM
603 model, they are optimized in two steps. The first step is to determine the number of
604 hidden layers and neurons in the network. The next is to identify the desired weight
605 and biases applied to those layers and neurons. In the case of LSSVM, the
606 optimization setting is done in one step for the development of LSSVM with PSO/GA
607 optimizer, which ultimately leads to LSSVM-PSO and LSSVM-GA hybrid machine
608 learning optimizer algorithms.

609 Coupling the PSO to the GA algorithm is an effective approach in achieving high
610 prediction accuracy in the HML algorithms. The multi-hidden layer extreme learning
611 machine (MELM) algorithm coupled with the PSO optimizer presents the best
612 performance. This algorithm uses two hybrid stages with PSO to improve its
613 performance. This algorithm (MELM) first reduces the number of layers and nodes in
614 each hidden layer by combining with PSO. In combination with the second PSO,
615 determines the appropriate weight and bias for the nodes of the selected hidden
616 layers.

617 The performance accuracy obtained by the MELM-PSO model applied to the total
618 subset entered is $RMSE = 2.8639$ MScf/Day and $R^2 = 0.9778$, which is significantly
619 higher than the prediction accuracy of empirical equations and HML models. The best
620 performance accuracy obtained from Empirical equations related to Ghorbani et al.,
621 Which is $RMSE = 24.2663$ MScf / Day and $R^2 = 0.4905$. Comparing the developed
622 MELM-PSO model with the previous empirical (Table 1), the AI models (Table 2)
623 suggest that the MELM-PSO model has superior prediction performance and higher
624 accuracy.

625 Sensitivity analysis obtained from the Spearman coefficient model demonstrates that
626 the input variables, including D_{64} , P_d , P_u , and T , have positive correlations with Q_g . In

627 contrast, GLR and γ_g parameters present negative correlations with Q_g . D_{64} displays
628 the greatest positive correlation with Q_g , whereas the poorest negative correlation with
629 Q_g is observed for GLR.

630

631 **Declaration of competing interest**

632 The authors declare that they have no known competing financial interests or personal
633 relationships that could have appeared to influence the work reported in this paper.

634

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637

Nomenclature

ANN	=	Artificial Neural Network
ANFIS	=	Adaptive Neuro-Fuzzy Inference System
b	=	Bias vector
BP	=	Backpropagation
CF	=	Cost Function
CFD	=	Cumulative distribution functions
c_1	=	Positive cognitive coefficient (individual learning factors PSO)
c_2	=	Positive social coefficient (global learning factor for PSO)
d	=	The degree of polynomial
D_{64}	=	Choke size
DL	=	Deep learning
\bar{E}	=	Mean value for variable E
E_i	=	Input variable value of data record i
ELM	=	Extreme Learning Machine
\bar{F}	=	Mean value for dependent variable F
F_i	=	Input variable value of data record i
FN	=	Functional Network
GA	=	Genetic algorithm
G_b	=	The global best value found in the swarm

GEP	=	Gene expression programming
GLR	=	Gas to liquid ratio
LSSVM	=	Least Squares Support Vector Machine
M, I, O	=	Experimental coefficients
MELM	=	Multiple Extreme Learning Machine
MLP	=	Multi-Layer Perceptron
N	=	Number of samples in dataset
n	=	Number of inputs parameters
PSO	=	Particle swarm optimization
P_b	=	The cognitive best value of particle
P_{wh}	=	Wellhead pressure
P_d	=	Downstream pressure
P_u	=	Upstream pressure
Q_g	=	Gas flow rate
Q_{liq}	=	Rate of liquids production
RBF	=	Radial basis function
RMSE	=	Root mean square error
SVM	=	Support Vector Machines
T	=	Transpose matrix
t	=	The intercept of polynomial
y_i	=	Output vector
V_i	=	Particle ith velocity in PSO swarm
W	=	Inertial weight (PSO)
w	=	Weight vector
a_i	=	Lagrangian function multiplier
e_i	=	Regression error
X_i	=	Particle i th position in PSO swarm
x_i	=	Input variable
σ^2	=	The variance of Gaussian kernel
γ	=	Adjustable factor
Δp	=	Differential pressure
θ and k	=	Bias and scale parameters
$\phi(x_i)$	=	Kernel function

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639

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