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# Electrochemical Detection of Dioctyl Phthalate using Molecularly Imprinted Polymer Modified Screen-printed Electrodes

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## Abstract

We report the investigation of electropolymerised molecularly imprinted polymers (E-MIPs) for the determination of dioctyl phthalate (DOP). Low-cost and eco-friendly commercially available screen-printed electrodes (SPEs) were used. E-MIPs were produced using the cyclic voltammetry (CV) technique based on a water-soluble 4-aminophenol as functional monomer. E-MIPs for DOP showed affinity for the template, with 80% binding efficiency and an imprinting factor of 3. The E-MIPs were able to detect absolute levels of DOP in a time-dependent adsorption manner with the presence of 250 µg DOP (equivalent to 12.8 µM) detected in 5 minutes with a LOD (at 15 mins) of 177.1 µg and LOQ of 536.6 µg making them suitable for the measurement of DOP in freshwater when the sample is pre-concentrated.

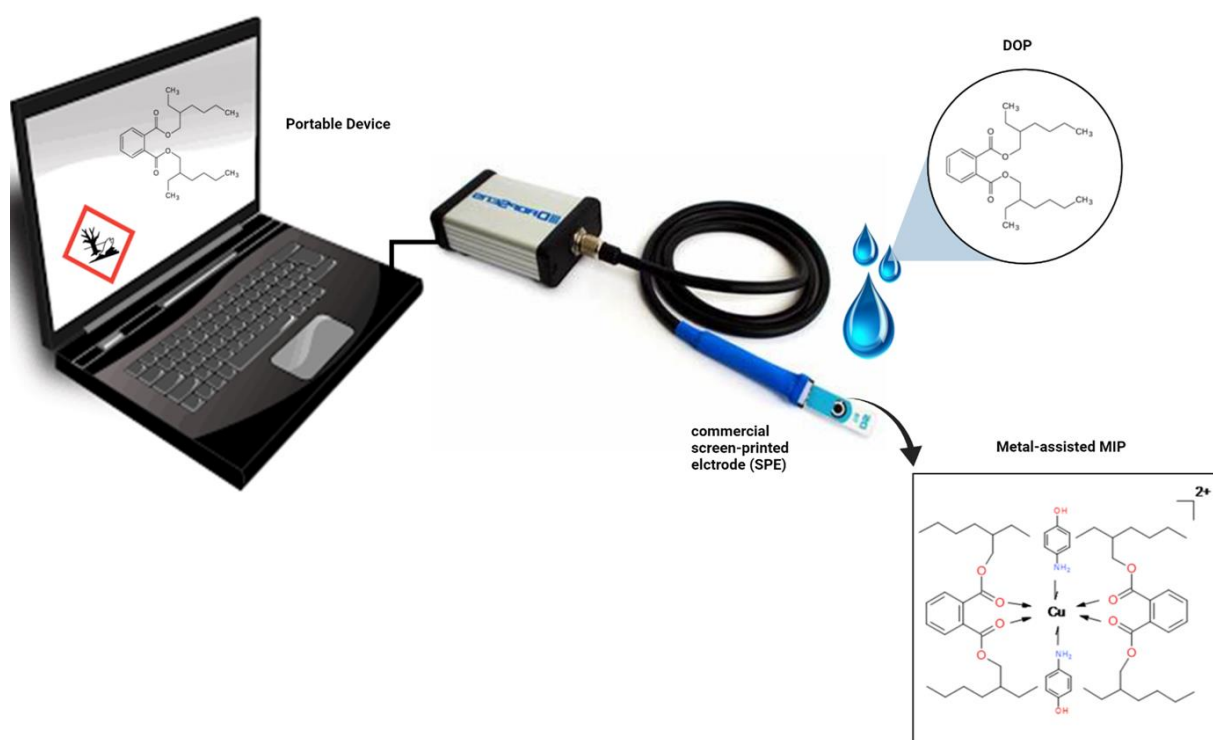
## Keywords

Molecularly imprinted polymers; MIPs; electrochemical polymerisation; biosensor; dioctyl phthalate (DOP); di(2-ethylhexyl) phthalate (DEHP); bis(2-ethylhexyl) phthalate; environmental monitoring; disposable electrodes.

## Highlights

- Electropolymerisation of molecularly imprinted polymers (MIPs) on screen-printed electrodes (SPEs)
- $\text{Cu}^{2+}$  coordination enhances MIP binding affinity
- Electrochemical detection of dioctyl phthalate (DOP) suitable for freshwater samples
- Real-time output for environmental monitoring

## Graphical Abstract



## Introduction

Dioctyl phthalate (DOP) and its structural analogues are commonly used as plasticizers on an industrial scale to improve the flexibility and workability of polymeric materials. Through a variety of pathways such as industrial effluent and the presence of microplastics in waterways [1], they

invariably leak into the environment. Phthalate esters (PEs) are classified as xenoestrogens and endocrine disruptors, and their presence in the environment is a concern to human health and aquatic life. They can affect reproductive health and physical development [2]. They have been detected in Taiwan fish (2.4-253.9 mg/kg) [3] and in water in Kenya (0.07 - 27.20 µg/L) [4]. Their detection in the environment is mainly based on non-selective adsorbents for sample preparation and heavy GC-MS/ GC-FID investment albeit with a detection limit down to 1 µg/L.

Thus, there continues to be the need for affordable, portable, and selective techniques. While biological antibodies can also be used in diagnostic tests for environmental pollutants with precise results[5], antibodies are invariably unstable and require lengthy procedures to grow them in a host system or cell line and to isolate them before they can be used. Alternative to the use of antibodies, there is ongoing research in synthetic receptor technologies including aptamers [6] and molecularly imprinted polymers (MIPs) [7]. These offer the required guest-host type interactions with molecular targets which mimic antibody behaviour. MIPs offer the promise of a stable and cheap alternative to biological antibodies. They are easily produced in a one-step chemical reaction for the fraction of the price of antibodies. The target analyte serves as a template molecule around which a functional monomer self-assembles primarily through hydrogen bonding interactions. In the presence of an initiator and crosslinker, a polymer is grown effectively entrapping the target template. By and large, selectivity is conferred due to the cavity architecture that remains once the template molecule is removed. Selective rebinding is a function of the target template being recognised by the cavity.

MIPs have been used extensively for small molecule (drug and pesticide) recognition. MIPs have also been used to recognise biomacromolecules including proteins [8, 9]. In the case of small molecule recognition, MIPs, in powder form have featured as solid phase extractants for target, isolating the compounds prior to introducing them to HPLC for determination [10, 11]. While chromatography offers a powerful lab-based separation tool, there is a need for multi-solvent reagents and regular maintenance to ensure the instrument works within acceptable parameters. MIPs in solid monolith format have been produced for selective phthalate extraction [12].

Recently, MIP selectivity for target has been enhanced with the inclusion of a metal ion capable of complexing simultaneously with the target template and functional monomer prior to MIP formation. Such metal assistance has been found to improve the spatial recognition of the template. The metal centres such as  $\text{Cu}^{2+}$ ,  $\text{Co}^{2+}$  or  $\text{Zn}^{2+}$  can form coordinate bonds between functional monomer and target template [13-16], thus improving the binding affinity of the MIP binding sites (cavities). In this work,  $\text{Cu}^{2+}$  was chosen based on its previous success within MIP integration for PEs recognition. Its ability to coordinate with DOP by donor-acceptor interactions with two vacant sites provides additional bond formation with  $\text{NH}_2$  groups on the functional monomer [15].

Electrochemical analysis has become a mainstream analytical tool for the facile determination of electrochemically active inorganic, organic and biologically active compounds [17-19]. However, not all analytes (e.g. esters, antibodies, and DNA) are redox active at ambient electrode potentials suitable for aqueous solution analysis (-1.0 to +1.0 V vs Ag/AgCl reference). They therefore do not lend themselves to direct electrochemical interrogation. In such cases, alternative approaches have been considered for their evaluation using the electrochemical method including the use of redox markers such as potassium ferricyanide [20]. Recently, electropolymerisation has been exploited to produce thin-film MIPs on electrode surfaces using redox active functional monomers such as phenols, dopamine and o-phenylenediamine [21-23]. The target template is included in the monomer solution and exposed to the working electrode. Cyclic voltammetry (CV) is used to induce polymerisation of the functional monomer at the electrode surface to progressively grow the polymer layer, requiring multiple sequential cycles for optimum film growth. The template, when removed leaves binding sites selective for the rebinding of target. The subsequent rebinding of target can be investigated also using CV. A small inorganic redox marker such as potassium ferricyanide is used to probe the changing permeability of the MIP depending on whether the target template is bound. In the bound state (when target is present), there is a reduced diffusion of redox marker to the electrode and therefore a small current produced. In the eluted state (when target is absent), the MIP is more permeable to the redox marker resulting in an increase in current. As

previously mentioned, esters are not electrochemically active in the potential window used for aqueous sample analysis. The ferro/ferricyanide redox system can be used as a ubiquitous redox marker for all electrode-based MIPs and obviates the need for the target itself to be electrochemically active. In an alternative electrochemical approach, semiconductor materials [[24]] and metal oxide frameworks [[25]] have been used to develop MIP-based photoelectrochemical (PEC) sensors for DOP. Due to the mechanism of photoelectron hole generation and subsequent reduction to generate a photocurrent, a suitable electron donor such as sodium sulphite is required. Whereas, in our system herein, the electrochemical current is dependent on the diffusion of ferrocyanide through the MIP, the photocurrent method is dependent on the diffusion of  $\text{Na}_2\text{SO}_3$  through the MIP system. Whereas offering high sensitivity due to a large number of active sites, the semiconductor materials are prone to light corrosion due to rapid recombination of photogenerated electron hole pairs.

We investigate herein, the electrochemical growth and interrogation of a MIP for DOP, using 4-aminophenol (4-AP) as a functional monomer and ferro/ferricyanide as a redox probe. We present a combination of MIPs with copper ions to enhance the MIP-binding site and integration with commercially available disposable electrochemical chip technologies to develop new, simple, and disposable sensors for the measurement of DOP in water. MIPs are electrochemically grown and tethered to screen-printed electrode (SPE) surfaces which will elicit an array of electrochemical responses in the presence of phthalates. We will show that the selectivity of MIPs can be improved by introducing a metal centre during the MIP production process. The novelty of our approach is that we demonstrate the permanent integration of copper ions as part of the MIP/ electrochemical sensor composite. This has not been previously published to our knowledge. The sensitivity and stability of MIP-based sensors for PEs would make them attractive for rapid diagnostics as a simple screening tool.

## **Experimental Section**

## **Materials**

Diethyl phthalate (DOP), copper chloride ( $\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$ ), sulphuric acid (1 M), potassium ferricyanide, potassium chloride, phosphate buffer saline tablets (PBS, 10 mM, pH  $7.4 \pm 0.2$ ) and 4-aminophenol (4-AP) were purchased from Sigma-Aldrich (Poole, Dorset). All chemicals were of analytical grade and were used without further purification. PBS solutions were prepared using high-purity water from a Millipore Milli-Q system (resistivity  $\geq 18 \text{ M}\Omega \text{ cm}$ ) and filter sterilised ( $0.2 \mu\text{m}$  filter). Disposable screen-printed electrodes (SPE) (Au-AT) comprising a gold working electrode (4 mm diameter), a gold counter electrode and silver reference electrode were purchased from Metrohm Dropsens (Runcorn, Cheshire).

## **Methods**

Polymer layers using 50  $\mu\text{L}$  depositions were fabricated directly onto Au-AT-SPE surfaces by electrochemical polymerisation using cyclic voltammetry (CV). Pre-polymer solutions were produced by dissolving 21 mg of 4-AP, 50 mg of  $\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$  in 900  $\mu\text{L}$   $\text{H}_2\text{SO}_4$  (0.5 M). DOP template was added in excess to give a final 10% (v/v) solution. To produce the MIP, the potential was cycled between 0.2 V and 1.2 V for 10 cycles at  $50 \text{ mV s}^{-1}$  ( $\sim 8$  min, room temperature (RT),  $22 \pm 2^\circ\text{C}$ ). To remove template DOP, elution was also carried out electrochemically (-0.5 V and 1.5 V for 5 cycles) at  $175 \text{ mV s}^{-1}$  ( $\sim 5$  min, RT,  $22 \pm 2^\circ\text{C}$ ) using PBS (50  $\mu\text{L}$ ) as electrolyte and elution medium. Non-imprinted polymers (NIP) were produced in the same manner but in the absence of DOP and taken through the elution process for consistency. To evaluate MIP selectivity and rebinding, the modified SPEs were exposed to 50  $\mu\text{L}$  of DOP (0.5% w/v) solution in PBS (equivalent to 250  $\mu\text{g}$  DOP) and CV and differential pulse voltammetry (DPV) data collected at 5 min intervals. All SPEs were characterised at each interval via typical CV/DPV scans (triplicate;  $50 \text{ mV s}^{-1}$ ) using an externally loaded potassium ferricyanide solution (5 mM) containing 0.5 M KCl as supporting electrolyte (50  $\mu\text{L}$ ). All experiments were conducted using PSTrace5 software and a portable Emstat3 potentiostat (PalmSens) connected

to a PC laptop.

## Results and Discussion

### *Electrochemical Characterization of E-MIP*

E-MIP and corresponding E-NIP polymers were produced using cyclic voltammetry (CV) in PBS in the presence and absence of diluted DOP, respectively. Sulphuric acid (0.5 M) was required to solubilise the 4-AP functional monomer [26] in the electrochemical synthesis of the E-MIP-based DOP sensor. Copper chloride was also included in the polymerising solution to facilitate a coordination to occur between central copper ions, the functional monomer and DOP (Fig. 1). The copper was used as a spacer and mediator to optimise the so-called cavity or binding site within the MIP.

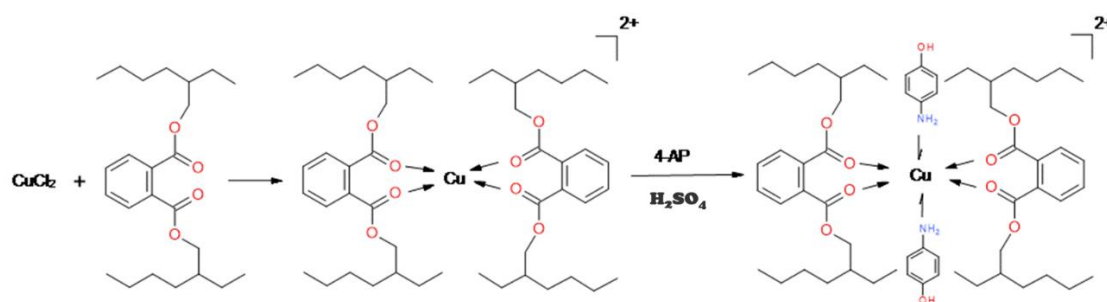


Fig. 1 - Proposed mechanism for copper-assisted self-assembly of template (DOP) with monomer (4-AP). Composed in Symyx draw 3.3.

Side redox reactions involving the  $\text{Cu}^{2+}$  being reduced to  $\text{Cu}^+$  or metallic copper which can occur at negative potentials [27] were avoided by keeping the scan range above +0.2 V (vs Ag/AgCl). Various scan speeds and cycle numbers were investigated to determine optimum conditions for DOP template capture during polymerisation (see supplementary; Fig. S1).



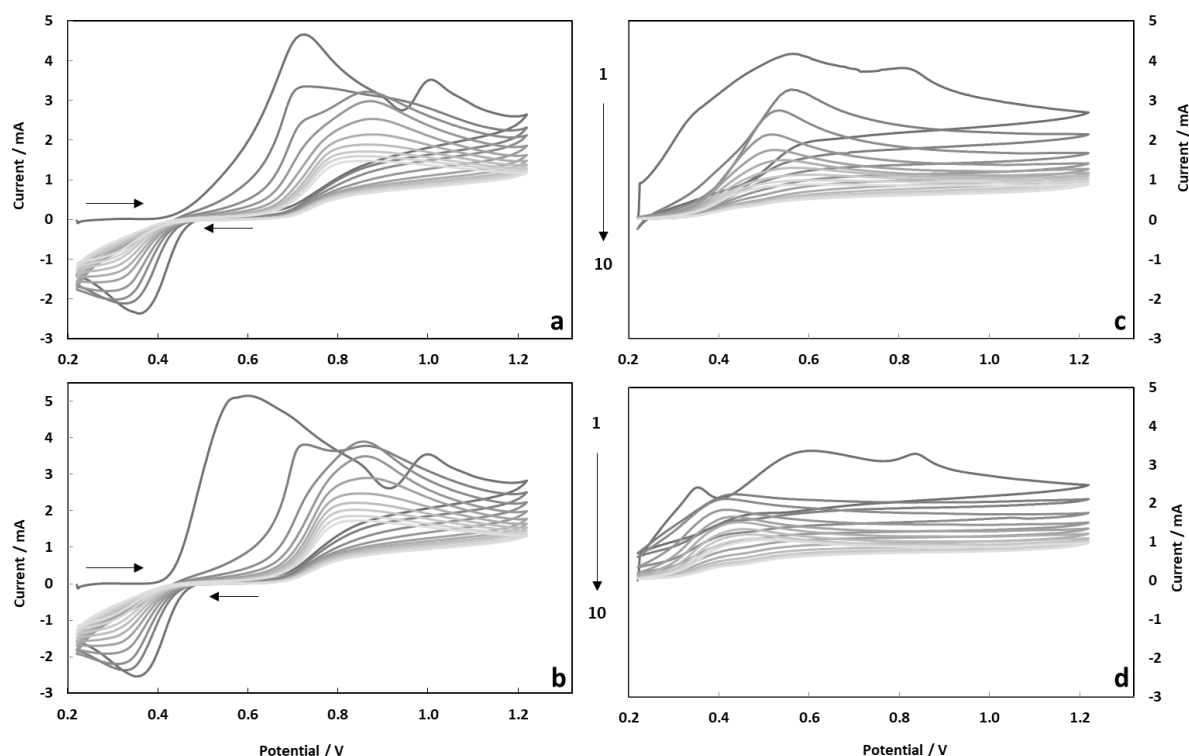


Fig.2 – CVs illustrating typical current responses in the 10 scan electropolymerisation process of 4-AP in the presence of copper chloride for DOP MIP layers (a) and NIP layers (b); absence of copper chloride DOP MIP layers (c) and NIP layers (d); all using  $\text{H}_2\text{SO}_4$  (0.5 M) at a scan rate of  $50 \text{ mV s}^{-1}$ .

A total of ten cycles were found to be optimal to form stable and integral poly(4-AP) MIP and NIP films adsorbed to the working electrode of the SPE ( $\sim 8 \text{ min}$ , RT,  $22 \pm 2^\circ \text{C}$ ). Fig. 2a and 2b show the polymerisation cycles for E-MIP and E-NIP respectively. Two anodic peaks are observed initially (at 0.6 V and 0.97 V) attributed to formation of radical monocation ( $4\text{-AP}^{\cdot+}$ ) and oxidation to dication respectively. These peaks diminish with continuous cycling and are replaced by one broad anodic peak mid-way between the two original peaks. On the negative sweep, only one of these anodic peaks show complementary cathodic peaks at around 0.25 V. The progressive decrease in anodic and cathodic peak currents with each cycle is an indicator that the 4-AP monomer is electrochemically polymerising and adsorbing to the electrode surface. A proposed structural mechanism for the synthesis of poly 4-AP is given in work by Thenmozhi et al. [28].

Fig. 2c and 2d also show the polymerisation cycles for E-MIP and E-NIP respectively in the absence of the metal mediator. It is interesting to note the anodic peaks due to 4-AP oxidation and polymerisation shift to higher potentials in the presence of copper, during and following the formation of E-MIP and E-NIP.

Following MIP or NIP formation, ferricyanide was used as a redox label to confirm that either E-MIP or E-NIP was deposited on the bare electrode. A diminution in peak current to the redox marker (compared with the bare electrode) was a firm indicator that a polymer layer was formed on the electrode surface. To remove (elute) DOP template, the voltage was cycled at more positive potentials (from -0.5 V up to 1.5 V) post-polymerisation in PBS (see supplementary; Fig. S2). This was found to effectively remove the template without apparently compromising the integrity of the pre-formed E-MIP.

Fig. 3 a and b compares the ferro/ferricyanide cyclic voltammograms on a bare electrode and following polymer formation, template elution and template rebinding for MIP and NIP respectively. The E-MIP follows the expected pattern in change in peak currents. There is a significant decrease in current upon MIP formation, compared with the bare electrode. Upon template elution, the anodic peak increases to an intermediate stage but still lower than the bare electrode, confirming that template has been removed (thus allowing more redox marker to diffuse to the electrode). Upon template rebinding, the peak current decreases due to a decrease in permeability of the redox marker to the electrode. The E-NIP also behaves as expected (Fig. 3b). The redox marker signal is much reduced following E-NIP formation, when compared with E-MIP formation. This points to a lower porosity and permeability within the NIP than the MIP, which is to be expected. The peak position shift (increase in potential) in oxidation and reduction peaks (and associated peak broadening) is expected. Prior to DOP addition, the polyphenol-based MIP layer contains DOP-selective cavities (pores) which allows relatively unimpeded access of ferricyanide to the SPE electrode surface. However, upon the addition of increasing concentration of DOP (an insulating and

199 non-conducting material), this selectively binds within the MIP cavities, blocking the path for  
200 ferricyanide transport to the electrode and subsequently introduces an increasingly insulating  
201 barrier to diffusion of the redox marker to the electrode surface resulting in the observed decrease  
202 in ferri/ferrocyanide peak current and an associated shift (increase) in peak position to more positive  
203 potentials.

204 The absence of template in the E-NIP production confers that film formation progresses unimpeded  
205 during the polymerisation cycles allowing the production of a dense polymer layer. The NIP layer is  
206 expected to be more uniform and homogeneously produced compared with the MIP. The presence of  
207 the template, DOP, serves to impede the otherwise natural course of monomer polymerisation and  
208 crosslinker incorporation. The polymerisation process therefore needs to navigate around the  
209 template and entraps it between the growing polymer chains during the process resulting in a more  
210 porous polymer layer structure on the electrode. Polymer growth in the NIP, by contrast, is less  
211 tortuous allowing it to form a more rigidly coupled, homogeneous and dense layer with inherently  
212 low porosity.

213 Therefore, for an equivalent number of polymerisation cycles, the NIP will incorporate more  
214 monomer than the MIP. With the assistance of the  $\text{Cu}^{2+}$  ions, an initial pre-polymerisation complex  
215 can be formed between DOP, copper and the 4-AP monomer. This pre-polymer complex (as  
216 proposed in Fig. 1) appears to be crucial in improving cavity affinity for DOP rebinding. Further, since  
217 there is no template to remove in the NIP, subsequent elution cycling also confirms that  
218 electrochemical elution conditions do not affect the integrity of the polymer layer.

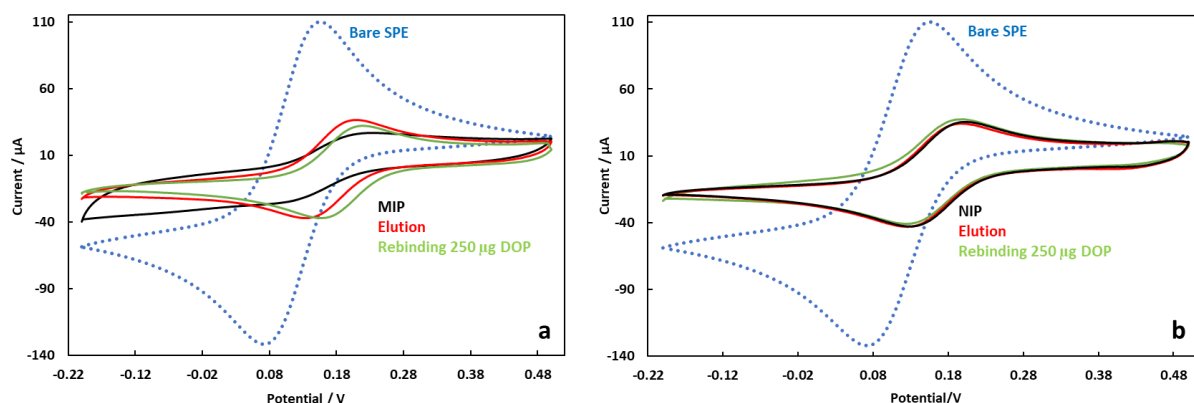


Fig.3 – CV characterisations using a 5 mM potassium ferricyanide solution containing 0.5 M KCl as supporting electrolyte (50  $\mu\text{L}$ , triplicate, 50  $\text{mV s}^{-1}$ ) illustrating the current responses for SPEs modified with MIP before elution; MIP after elution; MIP after rebinding 250  $\mu\text{g}$  DOP in PBS solution (a) and NIP before elution; NIP after elution; NIP after rebinding DOP (b).

Fig. 4 compares DOP (250  $\mu\text{g}$  DOP in 50  $\mu\text{L}$  PBS solution; equivalent to 5  $\text{mg/mL}$  or 12.8  $\mu\text{M}$ ) rebinding to MIP with and without metal ion assistance during polymerisation. In these rebinding studies, copper assistance radically improves the rebinding efficiency and selectivity for the template. Whereas, there is no significant change in the redox marker signal with metal-unassisted MIP (MU-MIP), there is a clear and measurable decrease in anodic peak of the redox marker following DOP rebinding on MIP with metal assistance (MA-MIP) due to copper pre-treatment. Additionally, our results suggest that once the complex is consolidated during MA-MIP formation, the copper persists within the polymer even during the elution cycles and produces a more compact polymer layer.

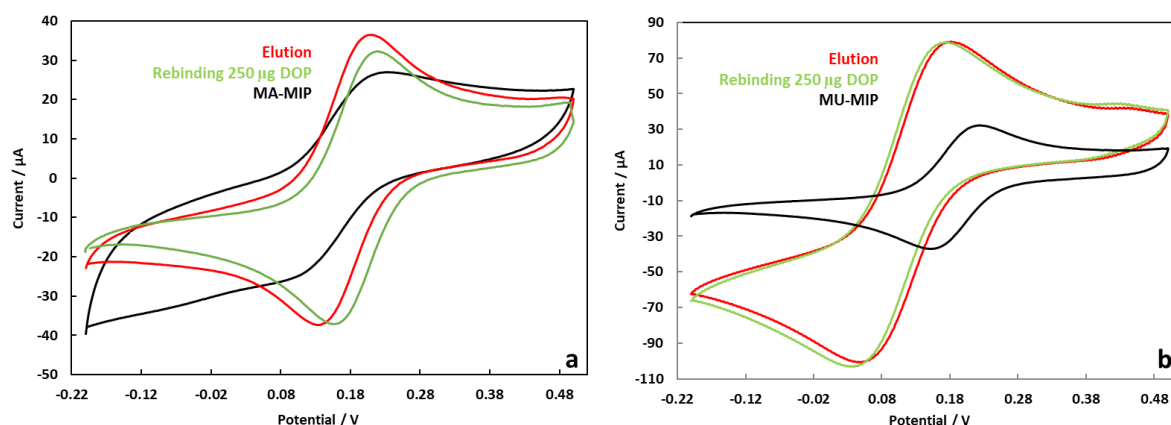


Fig. 4 - CV characterisations using a 5 mM potassium ferricyanide solution containing 0.5 M KCl as supporting electrolyte (50  $\mu$ L, triplicate, 50  $\text{mV s}^{-1}$ ) illustrating DOP (250  $\mu$ g DOP in PBS solution; i.e. 0.5% w/v) rebinding to MIP with (a) and without (b) metal ion assistance during polymerisation.

Confirmation was sought using SEM-EDX of MA-MIP before and after template elution to demonstrate the presence of polymer modification and topography change (Fig. 5); while also demonstrating the residual presence of metal ions within the polymer. Characteristic copper peaks (2000 counts at 1 keV) could be observed in freshly prepared MA-MIP, and the peaks remained upon subsequent elution (see supplementary; Fig. S3). There appears to be a hysteresis effect in the MA-MIP where copper inclusion has aided and improved the polymer cavity architecture leading to improved rebinding of DOP to MIP. This is in line with other recent reports where metal ion inclusion during both imprinting and rebinding stages has improved MIP affinity for template [15], but our findings appear to be the first report of the metal playing a semi-permanent role in improving the binding site characteristics during both the MIP formation and rebinding processes.

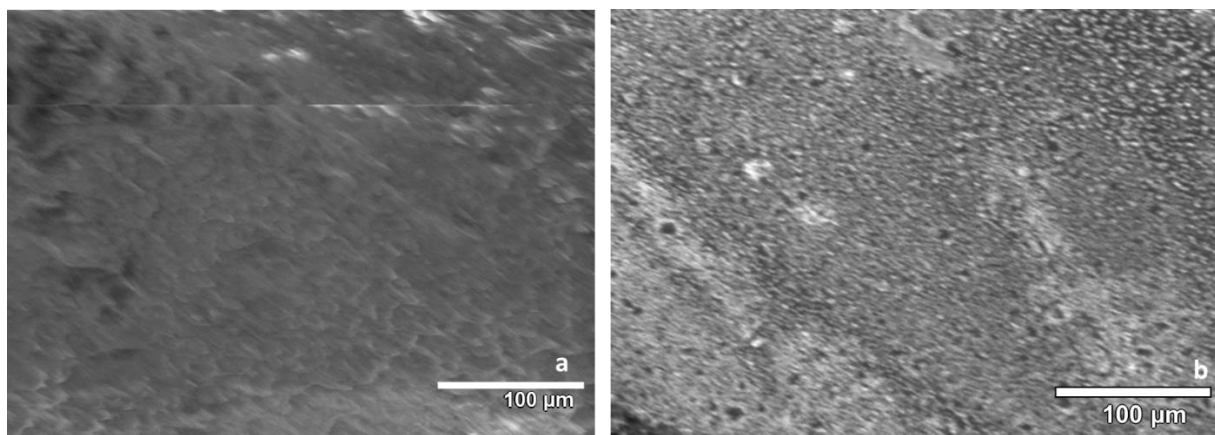


Fig.5 - SEM-EDX scans of MA-MIP before (a) and after (b) elution demonstrating the presence of polymer modification and topography change. Scans were conducted using a JCM-6000PLUS at the set parameters of 15.0 kV, Probe Current: 7.47500 nA. SPEs were measured in triplicate using 3 different sites.

#### ***DOP Detection using E-MIPs***

Fig. 6a shows the effect on the ferricyanide differential pulse voltammetry (DPV) signal with time (5-minute intervals) upon reloading DOP into MIP over a 25-minute period in PBS buffer solution. The signal decreases as expected with time as the DOP binding sites become occupied, thereby preventing diffusion of redox marker to the electrode; and reaching a saturation point at 20 minutes. When absolute values of the change in peak current are plotted against time over a 30-minute period (Fig. 6b), we can directly compare the effect of DOP binding to MIP and NIP. With MIP, as stated, there is an initial linear increase in current change with exposure time reaching a saturation (plateau) at 15-20 min. With the NIP, there is, as expected, a lower level of DOP binding (due to non-specific binding) and a linear relationship between current change and DOP exposure time. The MIP:NIP current change ratios (equated to relative imprinting factors) at 5 min and 10 min DOP exposure are 3.1 and 3 respectively. Therefore, we propose absolute levels of 250  $\mu\text{g}$  of DOP in can be detected reliably within 5 min using our method.

Given that the MIPs were able to detect the presence of DOP in less than 10 minutes, then by extrapolation a limit of detection (LOD) of  $177.09 \pm 95.83 \mu\text{g}$  (equivalent to  $3.5 \text{ mg/mL}$ ;  $9 \mu\text{M}$ ) and a limit of quantification (LOQ) of  $536.64 \pm 119.59 \mu\text{g}$  DOP were determined for our E-MIP based on poly(4-aminophenol) insulating polymer. LOD and LOQ were calculated based on the linear dynamic range (LDR) at  $3.3\sigma$  and  $10\sigma$  respectively. Using a similar electrochemical approach but with a polypyrrole conducting polymer as the E-MIP material, Bolat et al. [29] reported a detection range between  $0.01\text{--}1.0 \mu\text{M}$  of dibutylphthalate. Our DOP-MIP screen-printed electrode device is suitable for the measurement of DOP in PBS, but some sample concentration would be required. As required with chromatographic techniques [30], for both our E-MIP system and that of Bolat et al., the water sample would need to be first pre-concentrated using, for example, solid phase extraction [31] allowing for pre-concentration factors of 600 to 1000 in order to be able to measure down to the WHO recommended levels of  $5 \mu\text{g/L}$  ( $12.8 \text{ nM}$ ) of DOP. We performed experiments using DOP ( $2.5 \text{ mg/mL}$ ) spiked in tap water. The sample was diluted in PBS prior to electrochemical analysis. We demonstrate that we can determine the presence of DOP, with 98.5% recovery following 25 min of exposure of sample to the sensor.

Recently a MIP layer based on o-phenylenediamine, selective for DOP, was electrochemically grown on the bismuth sulphide ( $\text{Bi}_2\text{S}_3$ ) layer [24]. In the latter study, EIS was used to interrogate the MIP and corresponding NIP. Bespoke ITO electrodes were modified with  $\text{Bi}_2\text{S}_3$ , a metal chalcogenide semiconductor. The photoelectrochemical sensor apparently demonstrated pM sensitivity to DOP and selectivity when tested against other phthalate esters. The  $\text{Bi}_2\text{S}_3$  layer has photoelectric properties which can be interrogated electrochemically, but it was not very clear from the paper what the mechanism was that allowed  $\text{Bi}_2\text{S}_3$  to be a superior sensitive material to electrochemically detect DOP in the MIP overlayer. Also, given the multi-step approach requiring  $\text{Bi}_2\text{S}_3$  synthesis, its attachment to ITO followed by electrochemical growth of MIP layers, the reproducibility of each step is not discussed.

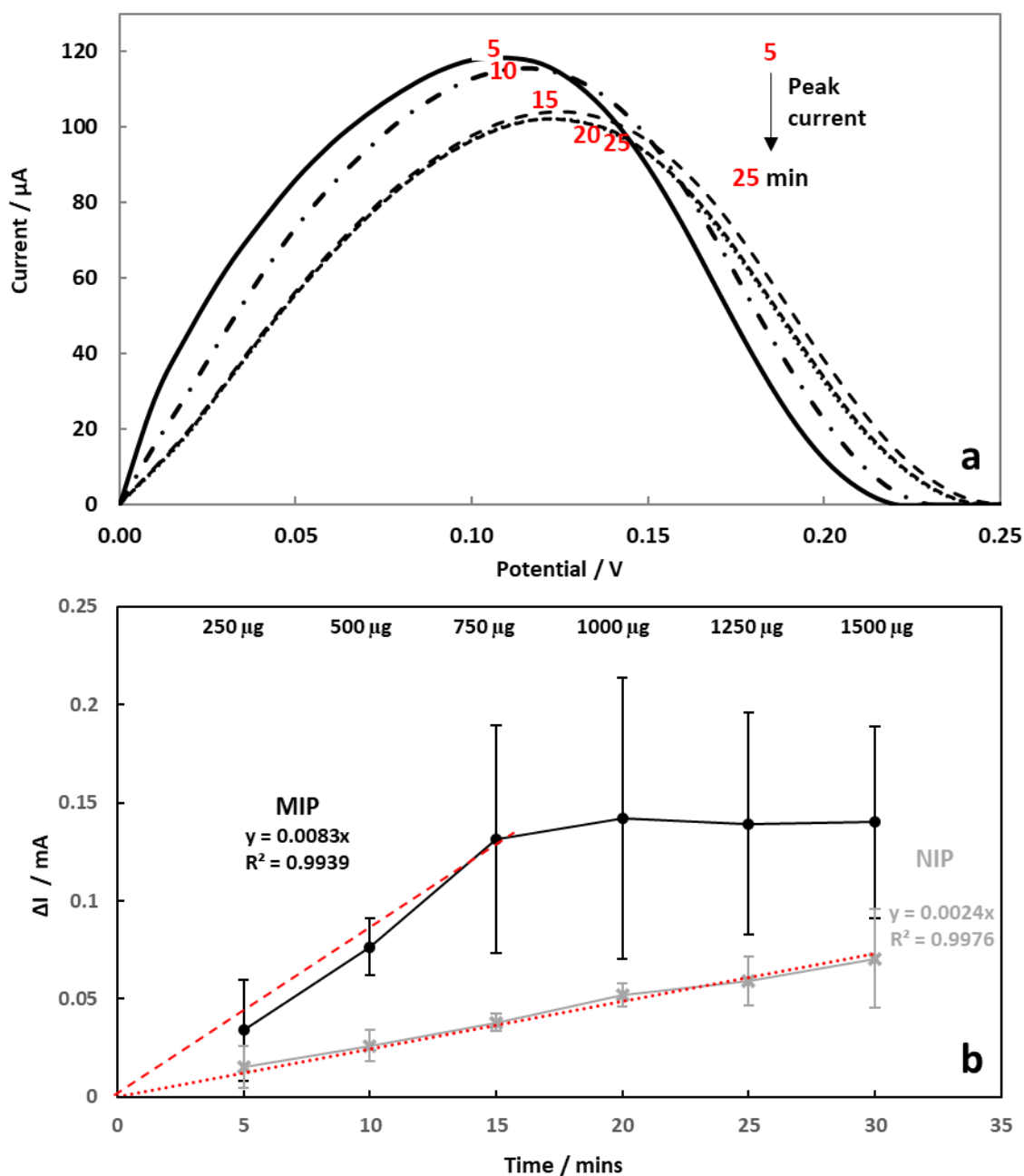


Fig.6 – (a) DPV characterisation of diminishing ferricyanide signal with DOP rebinding to MIP taken at 5, 10, 15, 20 and 25 minutes (note DPV curves at 20 and 25 min are superimposed); (b) Kinetics of rebinding 50  $\mu\text{L}$  of DOP (250  $\mu\text{g}$ ) onto MIP (■) and NIP (X) in PBS. LOD and LOQ were calculated based on the LDR at  $3.3\sigma$  and  $10\sigma$  respectively. Data represents mean  $\pm$  SD,  $n=3$ .



The feasibility of re-using our E-MIP modified SPEs for DOP detection was also investigated. Fig. 7 demonstrates that the DOP-MIP is suitable for single use only. After a first rebind (where DPV peak moves from curve 1 to 2) and subsequent DOP elution (where DPV peak moves from curve 2 to 3), attempts at a second (or third rebind) results in a ferro/ferricyanide oxidation peak returning to that of the bare electrode (i.e. DPV peaks move from curve 3 to 4), suggesting that the MIP layer has been removed. Therefore, the device is not feasible for multiple uses or real-time monitoring but is reliable for single use.

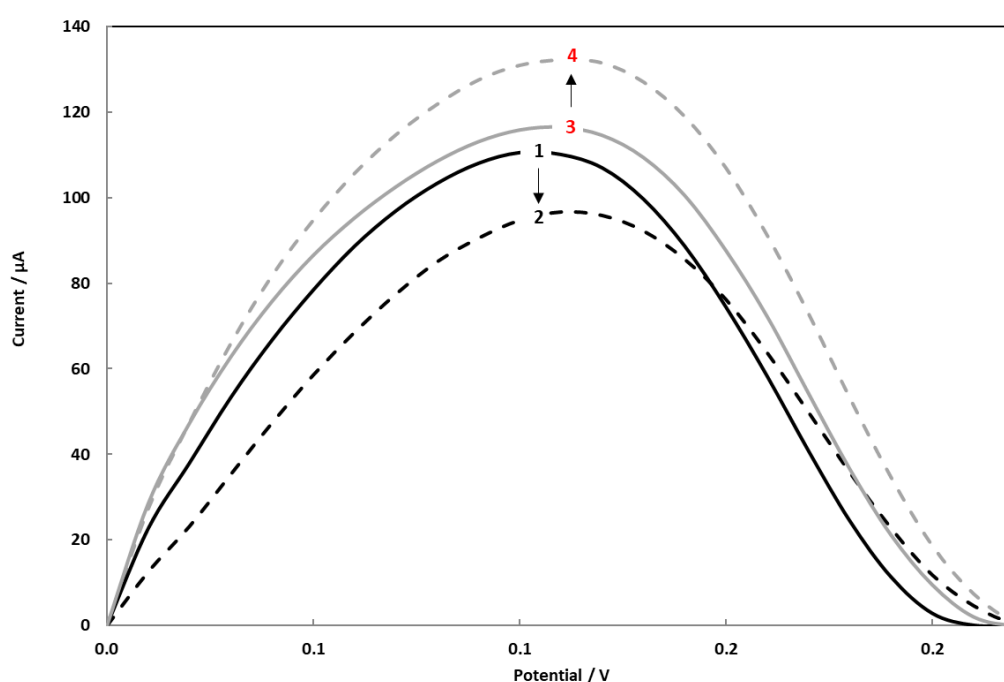


Fig.7 – DPV characterisation of ferricyanide signals with 250 µg DOP rebinding to MIP taken after 5 min using a first elution (curve 1 to curve 2) and post a second elution (curve 3 to curve 4).

## Conclusions

We have shown that 4-aminophenol can be used a functional monomer for the imprinting and determination of DOP. MIP affinity is improved with  $\text{Cu}^{2+}$  ion assistance facilitating a coordination between monomer, metal ion and DOP to form the selective cavity is proposed. We have demonstrated that the metal ion persists within the polymer post-elution of the template and is

crucial to improving the binding affinity of DOP to MIP but not NIP, suggesting that the metal is indeed assisting template selective rebinding within a so-called cavity of the MIP. We offer a simple electrochemical method to prepare DOP sensitive MIPs. Further work is required to better understand the selectivity and compatibility of the MIPs within real samples.

#### Author Contributions

SP, HELS, and SMR contributed to conception and design of the study. SP and HELS performed the study and analysis. SMR, HELS and SP wrote the manuscript. All authors contributed to manuscript revision, read and approved the submitted version.

#### Conflict of Interest Statement

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

#### Acknowledgments

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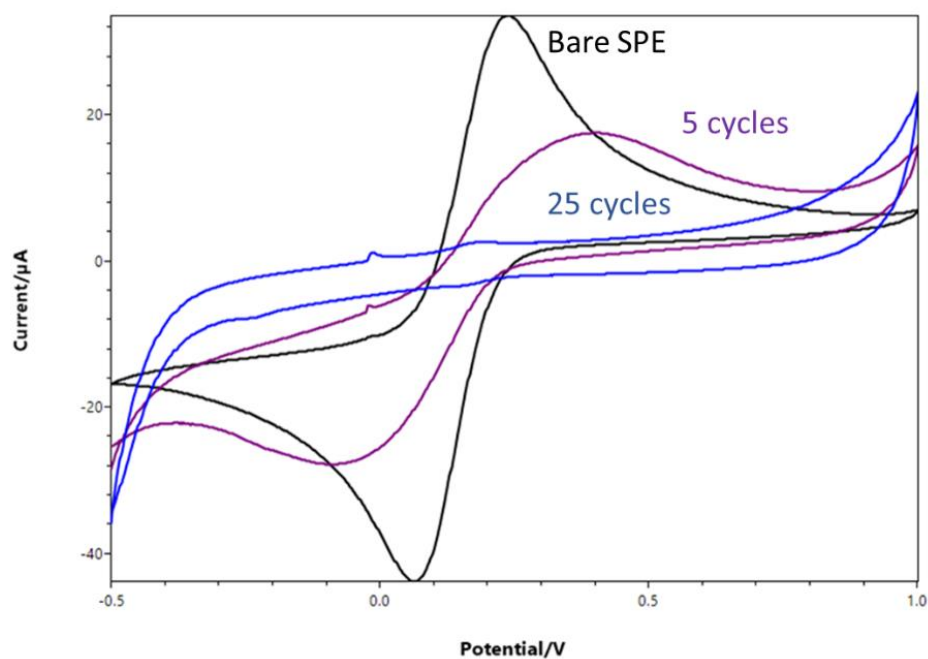
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413 **Supplementary Figures**



414

415 Fig. S1 – CV characterisations using a 5 mM potassium ferricyanide solution containing 0.5 M KCl as  
 416 supporting electrolyte (50 μL, triplicate, 50 mV s<sup>-1</sup>) illustrating the current responses for SPEs  
 417 modified at various cycle number of electropolymerisation process of 4-AP in the presence of copper  
 418 chloride for DOP MIP layers, scan rate of 50 mV s<sup>-1</sup>.

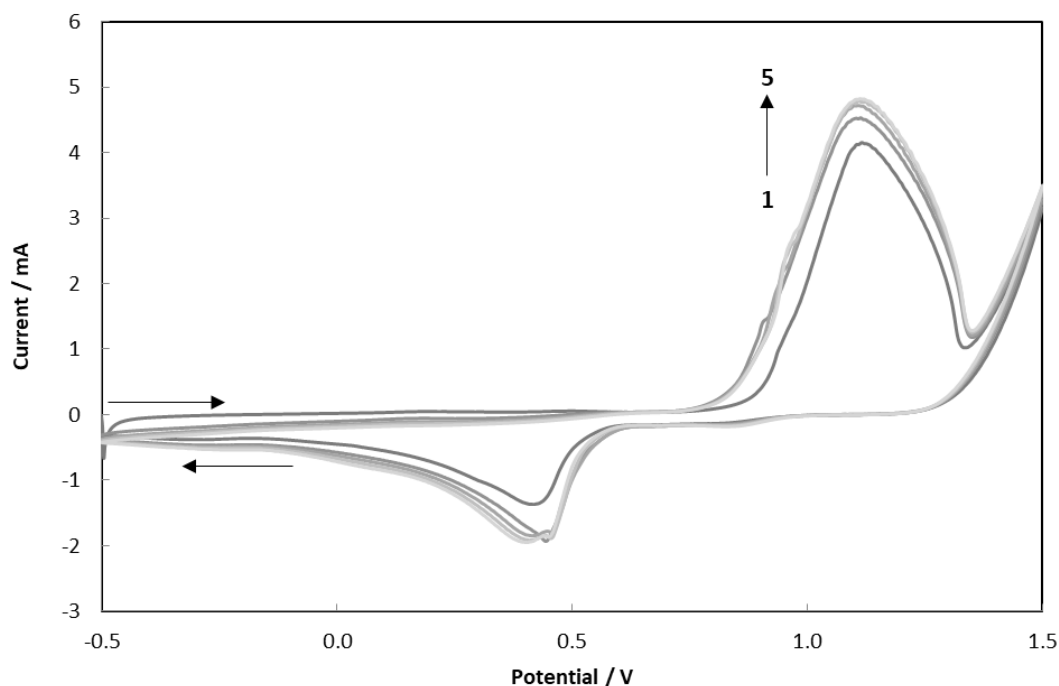


Fig. S2 - CV illustrating a typical DOP template elution process with 5 cycles at  $175 \text{ mV s}^{-1}$  ( $\sim 5 \text{ min}$ , RT,  $22 \pm 2^\circ \text{C}$ ) using PBS ( $50 \mu\text{L}$ ).

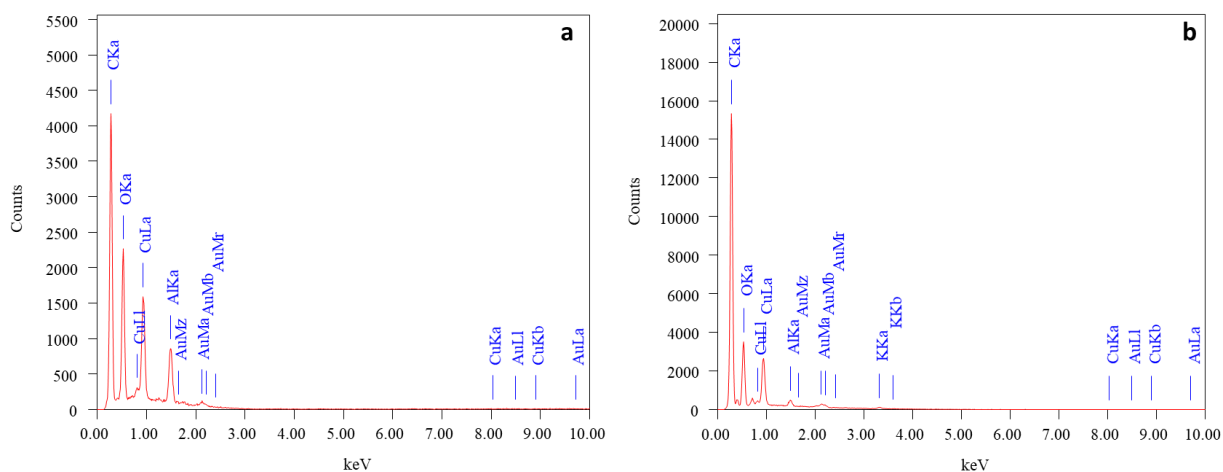


Fig. S3 - SEM-EDX scans of MA-MIP before (a) and after (b) elution demonstrating the residual presence of metal ions within the polymer. Scans were conducted using a JCM-6000PLUS at the set parameters of 15.0 kV, Probe Current: 7.47500 nA, ZAF Method Standardless quantitative analysis, fitting coefficient: 0.0762. SPEs were analysed in triplicate using 3 different sites.