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# Illuminating the black box: Explainable AI for enhanced customer behavior prediction and trust

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## Abstract

Artificial intelligence is increasingly used in business, particularly for predicting customer actions, which has improved forecasting accuracy. However, powerful machine learning models are often complex "black boxes," hiding the reasons behind predictions. This lack of visibility limits actionable insights, complicates meeting regulations like GDPR's 'right to explanation,' and makes building trust with customers and others difficult. Explainable Artificial Intelligence (XAI) addresses this by making AI models more understandable.

This paper looks at applying XAI methods to customer behavior prediction (CBP) models. We evaluated model-agnostic XAI techniques, including SHAP and Permutation Feature Importance, on high-performing Gradient Boosting and Deep Learning models. These models were trained on real customer transaction and interaction data. Our analysis focused on predictive performance and the quality of explanations provided by XAI.

We found that while complex models often predict better, XAI successfully revealed the key features and interactions influencing their predictions. This yielded insights into the reasons for customer actions. Our work shows how XAI transforms black box predictions into clear, usable intelligence. This helps businesses improve personalization, refine marketing, manage risk, and build customer relationships through openness and confidence. This research contributes to applying XAI, specially for understanding and predicting customer actions.

**Keywords:** Explainable AI; Customer Behavior Prediction; SHAP; AI Transparency; Machine Learning Interpretability; Customer Trust

## 1. Introduction

The effectiveness of artificial intelligence in predicting customer behavior is often limited by model opacity, presenting a 'black box' challenge. This article investigates how Explainable AI (XAI) can enhance both the predictive power of these models and the trust placed in their outputs.

### 1.1. Background and Context

Businesses across just about every industry are leaning heavily on data and artificial intelligence (AI) to stay competitive. At the heart of many strategic decisions is the need to understand and anticipate customer actions. This includes everything from buying products and navigating websites to responding to marketing messages and deciding whether to stick around or leave (what we call churn). This whole area, customer behavior prediction (CBP), is absolutely fundamental for crafting personalized customer experiences, using resources efficiently, targeting marketing effectively, and managing risk smartly. Historically, businesses relied on things like grouping customers by

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demographics, running basic statistics, and drawing on expert knowledge to understand different customer groups. But with the ability to collect vast amounts of data and the leaps in computing power, sophisticated data-driven approaches have become the norm. Machine learning models, ranging from traditional statistical methods all the way to complex deep neural networks, have shown remarkable skill at spotting subtle patterns within huge datasets. This has led to much more accurate predictions about how customers will behave. These models can process all sorts of data – past purchases, website clicks, customer service records (sometimes even analyzing the text from customer feedback), demographic details, and even external economic trends – to build predictive profiles for individual customers or groups. As AI models have evolved, they've generally become more complex. Think about the rise of ensemble methods like Gradient Boosting and the widespread adoption of deep learning. These models often achieve better performance metrics compared to simpler, more transparent models. But, and it's a big "but," this gain in performance often comes at the expense of being able to understand *how* they work. The intricate inner workings of these powerful models, with their countless parameters and non-linear transformations, make them effectively "black boxes." They can tell us *what* they predict, but they struggle to give us a clear, human-friendly explanation for *why* that prediction was made.

## 1.2. Problem Statement

So, the lack of transparency in these complex AI models used for customer behavior prediction presents a significant obstacle. Businesses can't just be happy with accurate predictions; they really need to grasp what's driving those predictions to develop smart strategies. For instance, knowing *that* a customer is likely to leave is useful, but understanding *why* they're likely to leave (maybe they're interacting less, had a recent bad service experience, or are engaging with a competitor's offer) is absolutely essential for putting targeted efforts in place to keep them. Without this deeper understanding, the insights we get stay pretty superficial, limiting our ability to fine-tune our actions and learn from how customers interact with us. What's more, there's growing awareness and regulatory focus on how automated systems make decisions. Regulations like the General Data Protection Regulation (GDPR) in Europe, for example, include a 'right to explanation.' This means organizations might need to explain decisions made by automated systems that have a significant impact on individuals. In the world of CBP, this could apply to decisions about things like credit applications, insurance costs, personalized pricing, or whether someone qualifies for a specific offer. Simply saying "the model predicted it" isn't enough and falls short of these requirements. Building trust with customers also relies on being transparent; people are generally more willing to accept and engage with systems when they can understand how decisions affecting them were made. Therefore, the central problem we face is the trade-off between how powerful complex AI models are at predicting and the critical need for transparency and interpretability, especially in important applications like predicting customer behavior. This research takes on the challenge of closing this gap. We apply and evaluate Explainable Artificial Intelligence (XAI) techniques to unpack the decisions made by these black box CBP models. This way, businesses can gain deeper insights they can actually use and meet those important ethical and regulatory demands. Research Questions and Objectives

This study is guided by the following research questions

- How effectively can Explainable Artificial Intelligence (XAI) techniques reveal the underlying factors driving predictions made by complex customer behavior prediction (CBP) models?
- Which model-agnostic XAI techniques are most suitable for interpreting different types of complex machine learning models commonly used in CBP, such as Gradient Boosting and Deep Learning?
- What specific, actionable insights into customer behavior can be derived from applying XAI methods to CBP model predictions?
- How do the explanations provided by XAI techniques compare in terms of consistency, fidelity to the model, and potential interpretability for business users?

Based on these questions, the primary objectives of this research are

- To implement and evaluate several high-performing, yet complex, machine learning models for a representative customer behavior prediction task.
- To apply selected model-agnostic XAI techniques to the trained predictive models to generate explanations for their predictions.
- To analyze and interpret the explanations produced by the XAI techniques to identify key features and feature interactions that influence customer behavior predictions, both globally across the dataset and locally for individual customers.
- To compare the performance and characteristics of the applied XAI techniques in terms of their ability to explain different predictive models.

- To synthesize the findings to demonstrate the practical value of XAI in transforming opaque CBP model outputs into transparent, business-relevant insights.

### 1.3. Scope and Significance of the Study

The scope of this study is focused on the application and evaluation of model-agnostic Explainable AI techniques (specifically SHAP and Permutation Feature Importance) to complex supervised machine learning models (Gradient Boosting and a selected Deep Learning architecture) for a defined customer behavior prediction task, such as customer churn prediction or purchase likelihood modeling. The study will utilize a dataset representative of typical customer data, including transactional, demographic, and interaction features. The research will involve a comparative analysis of both the predictive performance of the chosen models and the interpretability and insights provided by the selected XAI methods. Model-specific XAI techniques are outside the primary scope, focusing instead on methods applicable across different complex model types.

The significance of this study lies in its potential to bridge the gap between the power of complex AI and the necessity for transparency and understanding in business applications. For companies, the findings offer practical guidance on how to leverage XAI to move beyond prediction alone, enabling them to:

- Develop more informed and effective customer strategies (e.g., personalized offers, targeted interventions).
- Identify underlying drivers of customer behavior that may not be apparent from traditional analysis.
- Build trust with customers by being able to explain automated decisions affecting them.
- Facilitate compliance with increasingly stringent data protection and AI regulation.
- Improve and debug AI models by understanding where and why they might fail or exhibit bias.

For the research community, the study provides an empirical evaluation of specific XAI techniques in the critical, yet often opaque, domain of CBP. It contributes insights into the practical effectiveness and relative strengths of different explanation methods when applied to real-world business problems, offering a basis for further methodological development and application in this field.

### 1.4. Structure of the Paper

The remainder of this paper is organized as follows:

- Section 2 provides a comprehensive review of existing literature on customer behavior prediction, traditional and machine learning approaches, Explainable Artificial Intelligence (XAI) definitions and techniques, the intersection of XAI and CBP, relevant theoretical frameworks, and identifies gaps in current research.
- Section 3 details the methodology employed in the study, including the research design, data collection and preprocessing procedures, selection and implementation of predictive models and XAI techniques, evaluation metrics for both prediction and explainability, and the experimental setup.
- Section 4 presents the results of the empirical study, showcasing the performance of the predictive models and the explanations generated by the applied XAI techniques, including global and local insights into customer behavior drivers.
- Section 5 discusses the findings, interpreting the results in the context of previous work and theoretical frameworks, exploring the implications for businesses and future research, and acknowledging the limitations encountered.
- Section 6 concludes the paper by summarizing the key findings, restating the contributions of the study, and offering a future outlook for the field of explainable customer behavior prediction.

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## 2. Literature Review

Understanding customer behavior is a long-standing goal in business and marketing. The availability of vast digital footprints has transformed this endeavor, moving from aggregate analysis to granular, individual-level prediction. This section reviews the evolution of customer behavior prediction techniques, introduces the field of Explainable Artificial Intelligence, explores their intersection, and outlines theoretical underpinnings relevant to this research.

## 2.1. Foundations of Customer Behavior Prediction (CBP)

Customer behavior prediction involves anticipating future actions of individuals based on their past interactions, demographics, and other relevant data. Common tasks include predicting purchase likelihood, churn probability, customer lifetime value, response to marketing campaigns, and product recommendations.

### 2.1.1. Traditional Statistical Models in CBP

Early approaches to CBP relied heavily on statistical models rooted in assumptions about data distribution and relationships. Techniques like logistic regression were widely used for binary classification tasks such as churn prediction (Bahrami et al., 2020) (2019) due to their interpretability; the coefficients provided direct insight into the direction and magnitude of a feature's influence. Time series analysis was applied to forecast purchase volumes or website traffic. Survival analysis, often used in medical research to model time-to-event, found application in predicting customer churn or the time until the next purchase. While interpretable and grounded in statistical theory, these models often struggled with complex, non-linear relationships and high-dimensional data characteristic of modern customer datasets. RFM (Recency, Frequency, Monetary) analysis, while not strictly a predictive model, is a classic example of using simple features derived from transaction data to segment and understand customer value and potential future behavior. Models for predicting customer wallet size also exist, sometimes requiring survey data but with non-survey data methods emerging (Glady & Croux, 2009).

### 2.1.2. Machine Learning Approaches in CBP

The rise of machine learning offered powerful tools capable of capturing intricate patterns in data, often surpassing the predictive accuracy of traditional statistical methods. These approaches can be broadly categorized based on the learning paradigm.

#### Supervised Learning Models

Supervised learning, where models are trained on labeled data (e.g., historical data indicating whether a customer churned or made a purchase), forms the backbone of many CBP tasks.

- **Decision Trees:** These models make predictions by following a tree-like structure of decisions based on feature values. They are relatively easy to understand, especially smaller trees, and can capture non-linear relationships.
- **Random Forests:** An ensemble method that builds multiple decision trees and aggregates their predictions. Random Forests are robust to overfitting and typically offer higher accuracy than single decision trees but are less interpretable as a whole.
- **Gradient Boosting Machines (GBMs):** Algorithms like XGBoost, LightGBM, and CatBoost build trees sequentially, with each new tree correcting the errors of the previous ones. GBMs frequently achieve state-of-the-art performance on tabular data, making them highly popular for CBP tasks like churn prediction and purchase likelihood. Their sequential nature and ensemble structure contribute to their predictive power but also their complexity.
- **Support Vector Machines (SVMs):** These models find a hyperplane that best separates different classes (for classification) or fits a regression line. While effective, especially in high-dimensional spaces, the decision boundaries can be complex to interpret (Marchese Robinson et al., 2017).
- **Naive Bayes:** A probabilistic classifier based on Bayes' theorem, assuming independence between features. Used in tasks like spam detection or categorizing customer feedback, it is simple and interpretable when the independence assumption holds reasonably well.

#### Unsupervised Learning Models

Unsupervised learning deals with unlabeled data, aiming to find hidden patterns or structures.

- **Clustering:** Techniques like K-Means or Hierarchical Clustering group customers based on similarity in their attributes or behavior (Morichetta et al., 2019) (2019). This is crucial for customer segmentation, allowing businesses to tailor marketing or service strategies to different groups. Clustering can also be used as a preprocessing step before applying supervised models (Bahrami et al., 2020).
- **Dimensionality Reduction:** Methods such as Principal Component Analysis (PCA) or t-SNE reduce the number of features while retaining most of the important information. This can help visualize high-dimensional customer data or prepare it for other models.

- **Association Rule Mining:** Algorithms like Apriori discover relationships between items purchased by customers, leading to insights like "customers who bought X also bought Y."

### Deep Learning Models

Deep learning, utilizing neural networks with multiple layers, has revolutionized various fields and is increasingly applied to CBP, particularly when dealing with unstructured or sequential data.

- **Feedforward Neural Networks (FNNs):** Basic deep networks used for classification and regression on tabular data. Their multi-layer structure allows them to learn complex non-linear patterns.
- **Recurrent Neural Networks (RNNs) and LSTMs:** Designed for sequential data, making them suitable for modeling customer journeys over time, predicting next actions, or understanding temporal purchase patterns.
- **Convolutional Neural Networks (CNNs):** While initially popular for image processing, CNNs have been adapted for analyzing sequential data and text, such as understanding sentiment or extracting features from customer reviews or interaction logs (2020).

Deep learning models often achieve superior predictive performance on large, complex datasets, but their layered, non-linear structure makes them notoriously difficult to interpret, representing the archetypal "black box" (Linardatos et al., 2020) (Monroe, 2018).

## 2.2. Exploring Explainable Artificial Intelligence (XAI)

Complex machine learning models have undeniably boosted performance in Customer Behavior Prediction (CBP). Yet, this power often comes at a cost: a loss of transparency. We can see the predictions, but understanding *\*how\** these systems arrive at their decisions becomes challenging. This lack of clarity is precisely what Explainable Artificial Intelligence, or XAI, seeks to address.

### 2.2.1. What is XAI and Why Does it Matter?

Think of Explainable AI as a set of tools and techniques designed to help people truly understand, trust, and effectively manage AI systems (Vasan Srinivasan & de Boer, 2020) (Linardatos et al., 2020). While "interpretability" often refers to simply being able to peer inside a model's workings (like the straightforward rules in a decision tree), "explainability" goes further. It's about providing a clear, human-understandable reason for a specific prediction or for the model's overall behavior. The aim isn't necessarily to make every intricate detail of a complex model transparent, but rather to build systems that can offer meaningful insights into their outputs (Mittelstadt et al., 2019).

Why is XAI so important? Several factors drive this need

- **Building Trust:** Whether you're a business analyst or an end customer, you're far more likely to trust and rely on an AI system if you can understand its logic (Vasan Srinivasan & de Boer, 2020) (Shin et al., 2020) (Weitz et al., 2019) (Ferrario et al., 2020) (Chen et al., 2018) (Shahar Yar et al., 2019). A decision that feels like it came from a black box can feel arbitrary or even biased.
- **Meeting Regulations:** Laws like GDPR give individuals the right to understand how automated decisions affecting them are made. Financial sectors, such as credit scoring, have long required explaining decisions.
- **Improving Models:** Explanations are invaluable for developers. They help pinpoint issues in the model or data, like bias, overfitting, or relying on irrelevant correlations. Knowing *\*why\** a model fails in specific situations is key to making it better.
- **Discovering New Knowledge:** XAI can uncover relationships or patterns in data we didn't know were there, leading to fresh scientific or business insights (2021). Understanding what truly drives customer behavior is a perfect example.
- **Supporting Decisions:** When people work alongside AI, especially in critical fields, explanations empower human decision-makers. They can validate, refine, or even override AI suggestions when they understand the reasoning.

### 2.2.2. Different Flavors of XAI Techniques

We can generally group XAI techniques based on how and when they work, and the kind of explanation they offer.

## Model-Agnostic Techniques

These techniques are incredibly flexible because they work with *any* machine learning model *after* it's been trained. They treat the model like a black box, simply observing the relationship between inputs and outputs. This makes them useful even for the most complex models where looking inside isn't possible.

- **Permutation Feature Importance:** Imagine shuffling the values of a single feature and seeing how much the model's performance drops. That's what this technique does. Features that cause a big drop when shuffled are considered important. This gives us a global view of which features matter most overall.
- **Partial Dependence Plots (PDPs):** PDPs help us see the average effect of one or two features on the model's prediction (Marchese Robinson et al., 2017). They show how the prediction changes as a feature's value changes, averaging out the effects of all other features. This is another way to get a global understanding.
- **Individual Conditional Expectation (ICE) Plots:** Similar to PDPs, but instead of showing the average effect, ICE plots show the relationship between a feature and the prediction for *each* individual data point. This helps us spot if the relationship is different for different instances.
- **Local Interpretable Model-agnostic Explanations (LIME):** LIME helps us understand *why* a specific prediction was made for a single instance. It does this by creating a simple, understandable model (like a tiny decision tree) that works well only in the neighborhood of that specific data point (Wallace et al., 2020). It highlights the features that were most important for *that particular* prediction.
- **SHapley Additive exPlanations (SHAP):** Based on concepts from cooperative game theory, SHAP tells us how much each feature contributed to a specific prediction for a given instance (Bussmann et al., 2020). SHAP values quantify how much each feature's value pushed the prediction away from a baseline. SHAP is powerful because it can provide explanations for both individual predictions (local) and the model's overall behavior (global, by combining individual values). It offers a solid theoretical foundation for understanding feature contributions.
- **Counterfactual Explanations:** These explanations are quite intuitive. They tell you the smallest change you'd need to make to an instance's features to get a different, desired prediction (Sokol & Flach, 2019)(Mittelstadt et al., 2019). For instance, it might say, "This customer was predicted to leave; if they had opened marketing email X, the model would have predicted they wouldn't churn."

## Model-Specific Techniques

Unlike model-agnostic methods, these techniques are built specifically for certain types of models. They can often offer deeper insights by leveraging the model's internal structure, but you can't use them on just any model.

- **Linear Model Coefficients:** If you're using simple linear or logistic regression, the coefficients tied to each feature directly tell you how much that feature influences the output (assuming a linear relationship). It's a very direct form of interpretability.
- **Decision Tree Rules:** Decision trees are inherently interpretable. You can follow the path from the start (root) to the end (leaf) to see the set of rules that led to a prediction. Small trees are incredibly easy to understand.
- **Feature Importance from Tree-based Models:** Models built on trees, like Random Forests or Gradient Boosting, naturally provide scores indicating how important each feature was. These scores are often based on how much a feature helped reduce uncertainty or improve the model's splits across all the trees.
- **Activation Mapping/Visualization (for Deep Learning):** For models like deep neural networks, especially in image or text analysis, techniques like CAM (Class Activation Mapping) can give us a glimpse into which parts of the input the model focused on for a prediction. However, translating these visualizations into easily understandable explanations, especially for tabular data, remains tricky.

### 2.2.3. How Do We Know if an Explanation is Good?

Evaluating the quality of an explanation is complex; it's actually a hot topic in research right now. Unlike simply measuring predictive accuracy (which is straightforward), judging explainability often requires human judgment or using proxies for understanding.

- **Fidelity:** Does the explanation accurately reflect what the original model is doing? A good explanation should closely mirror the model's behavior and how features influence its decisions.
- **Understandability:** How easy is the explanation for a human to grasp? This is quite subjective and depends heavily on who the audience is – a data scientist needs a different kind of explanation than a business manager or a customer. We might measure this by looking at how simple the explanation is (e.g., the number of steps in a rule).

- **Completeness:** Does the explanation cover all the important aspects of the prediction?
- **Consistency:** If two data points are very similar, do they get similar explanations? Does the explanation method give stable results even with small changes?
- **Human Evaluation:** Often considered the gold standard, this involves user studies. We ask domain experts or everyday people to rate explanations based on how helpful, trustworthy, or satisfying they are, or if they can use the explanation to predict the model's output themselves. It's effective but takes a lot of effort.
- **Task-Based Evaluation:** We can also see how well explanations help people with a specific task. For example, do explanations help developers find bugs in the model, identify bad data, or help business teams come up with better strategies?

### 2.3. Where XAI Meets Customer Behavior Prediction

As we rely more on powerful, intricate models for predicting customer behavior, the need for transparency becomes paramount. This is where XAI steps in, becoming a vital part of the future of CBP. Applying XAI to CBP models lets organizations move beyond just forecasting *\*what\** a customer might do to truly understanding *\*why\**. This unlocks genuine understanding and enables smarter, more strategic actions.

#### 2.3.1. What Research Tells Us About XAI and CBP

XAI is still a relatively young field, but we're seeing its application grow in business areas like CBP.

- Researchers have explored using XAI in credit scoring, where transparency isn't just helpful, it's required by law and essential for fairness (Bussmann et al., 2020). Studies show how methods like SHAP can explain individual credit decisions, highlighting the factors that led to someone getting approved or denied.
- In the world of customer churn prediction, XAI is helping us understand which customer traits and actions are strongest indicators of risk. Explanations can directly point to specific customer issues or groups that need attention.
- When it comes to targeted marketing and personalization, XAI can explain why a particular product was recommended to a customer or why someone was included in a specific campaign (2019). This allows marketers to fine-tune their strategies and make interactions more personal and effective.
- Some work has applied XAI to understand how customers pay, identifying what factors predict timely payments versus late ones (Bahrami et al., 2020).
- Beyond standard structured data, researchers are exploring XAI to interpret models that analyze unstructured customer data, like text from online reviews or social media. The goal is to understand the underlying reasons for customer sentiment or feedback (2020) (Grljević & Bošnjak, 2018).

These studies generally confirm that XAI can indeed provide valuable insights for CBP. However, they often focus on just one specific model or XAI technique. A comprehensive comparison of different XAI methods applied to various high-performing CBP models using diverse datasets is still an area ripe for further exploration.

#### 2.3.2. Where Else Do We See XAI Being Used?

The need for explainability isn't limited to customer behavior; it stretches across many business areas where AI is used.

- **Finance:** Think credit risk assessment (Bussmann et al., 2020), fraud detection, or investment decisions. Being transparent builds trust with clients and helps meet regulations.
- **Healthcare:** This includes helping with diagnoses (Zeng-Treitler et al., 2019) or suggesting treatments. Doctors need to understand AI suggestions to ensure patient safety and feel confident in the system (Linardatos et al., 2020) (Ferrario et al., 2020).
- **Human Resources:** When AI screens resume or helps with performance reviews, explanations help prevent bias and ensure fairness in hiring and promotions.
- **Operations:** For things like optimizing supply chains or predicting when a machine might break down, understanding *\*why\** the model predicts failure helps teams schedule maintenance effectively.
- **Legal and Compliance:** XAI helps ensure AI systems follow legal rules and can be audited. We're even seeing exploration into trust evaluation models for user behavior (Chen et al., 2018).

These examples across different fields highlight a key point: as AI systems take on more significant roles with real-world consequences, being able to explain their decisions isn't just a bonus – it becomes absolutely necessary.



## 2.4. Challenges in Applying XAI to CBP

Applying Explainable AI (XAI) to understand customer behavior predictions certainly presents its own set of obstacles.

- **Data Complexity:** Customer data is often incredibly intricate. It's high-dimensional, frequently messy (noisy), and packed with complex interactions between different pieces of information that XAI methods struggle to fully untangle. When we add time-series or sequence data, things get even more complicated.
- **Balancing Performance and Explainability:** We often find ourselves in a tricky situation: the models that predict best (like deep learning or complex ensembles) are usually the hardest to understand. While XAI aims to shed light on these models, sometimes achieving that explanation involves practical trade-offs in complexity or the sheer computational effort needed.
- **Evaluating Explanation Quality:** How do we really measure if an explanation is "good"? Especially when we consider its practical value to someone in business, it remains quite challenging. Asking humans to evaluate explanations, while insightful, takes a lot of resources and can be subjective.
- **Ethical Considerations:** XAI can reveal biases hidden within our data or models. But addressing these biases and ensuring our predictions and explanations are fair is a complex task (Vasan Srinivasan & de Boer, 2020). We must be careful that explanations aren't misused to justify unfair practices. And, of course, we absolutely must protect customer privacy when generating these insights (Rohunen et al., 2018).
- **Scalability:** Imagine needing to explain millions of customer predictions in real-time. For some XAI techniques, this can demand significant computational power, making it expensive to scale up.
- **Communicating Explanations:** Taking complex model explanations and presenting them simply and actionably for business users requires smart visualization and communication techniques (Liao et al., 2020).

## 2.5. Theoretical Frameworks

To truly grasp customer behavior and how AI and XAI fit in, we need to look at it through the lens of various theoretical perspectives. These frameworks help us understand human decision-making and the dynamics of information and trust.

### 2.5.1. Cognitive Psychology and Decision-Making

Cognitive psychology gives us tools to understand how people process information, form opinions, and make choices. At its heart, customer behavior is just a series of decisions – whether to browse, buy, return something, or even stop being a customer. While traditional economics often assumes people make purely rational choices to get the most utility, cognitive psychology reminds us that real-world decisions are influenced by shortcuts (heuristics), biases, emotions, and limited rationality (Schürmann, 2019). Insights from XAI could either support or challenge these cognitive theories. For instance, if an XAI model consistently points to a specific, seemingly irrational factor heavily influencing purchases, it might be highlighting a behavioral bias or a common heuristic. Understanding the psychological drivers that XAI uncovers can help us create more effective interventions and marketing strategies that genuinely connect with how people actually make decisions. And think about explanations themselves through a cognitive lens – how do people process and make sense of the information an XAI system provides?

### 2.5.2. Information Theory

Information theory, which deals with measuring, storing, and communicating information, offers another way to view the complexity of AI models and their explanations. Complex models crunch vast amounts of information, learning incredibly intricate patterns. Explanations, in this light, are attempts to pull out and present the most important pieces of information that led to a particular outcome. They effectively compress the model's complex decision process into something more understandable (2021). The aim of XAI is to lose as little crucial information as possible during this compression while making it as clear as possible for a human to grasp. Concepts like entropy could potentially help us quantify the uncertainty or complexity of a model's decision boundary or how much useful information an explanation gives us.

### 2.5.3. Ethical Considerations in Algorithmic Transparency

Using AI for decisions, especially those affecting individuals like customers, brings up significant ethical questions about fairness, who is responsible, and how transparent the process is (Vasan Srinivasan & de Boer, 2020). Algorithmic transparency, which XAI helps facilitate, is increasingly seen as something we morally and legally must do. For example, the Equal Credit Opportunity Act (ECOA) in the US requires telling applicants the specific reasons why their credit application was denied. The GDPR's 'right to explanation' expands this idea. This framework suggests that people have a right to know how automated systems make decisions that impact their lives. This allows them to challenge unfair outcomes and helps ensure accountability for the AI systems and the people running them. Trust in AI systems is deeply

connected to these ethical points; systems that feel fair and open are much more likely to be trusted and accepted by society (Shin et al., 2020)(Weitz et al., 2019)(Ferrario et al., 2020). XAI essentially gives us the technical means to uphold these ethical principles when we're making decisions based on data.

## 2.6. Identifying Gaps in Existing Literature

The existing work clearly shows how powerful machine learning is for predicting customer behavior and emphasizes that explainability is increasingly necessary. While some studies have looked at applying XAI in specific business areas, like figuring out credit scores (Bussmann et al., 2020), we seem to lack a thorough look at how useful and what the characteristics are of popular model-agnostic XAI techniques (like SHAP and Permutation Importance) when we apply them to the diverse, high-performing "black box" models commonly used for predicting customer behavior (think Gradient Boosting and Deep Learning). Many studies tend to focus on either just how well the model predicts or just the XAI method itself, without really comparing in detail the insights we get when we apply different XAI methods to the very same prediction task and models.

So, it seems we specifically need research that:

- Compares, based on actual data, the insights different model-agnostic XAI techniques generate when we use them on complex models with a typical customer behavior prediction dataset.
- Examines how the specific choice of the underlying predictive model affects the explanations we get from the XAI techniques.
- Goes beyond just showing how to technically apply XAI and instead deeply interprets the behavioral insights these explanations reveal, connecting them back to what we already understand theoretically about how customers make decisions.
- Offers a structured way to evaluate explainability that looks past just how accurate the explanation is, considering things that matter to business users, like how actionable and easy to understand the explanations are.

This study sets out to fill these voids by empirically comparing XAI techniques for black box CBP models, really focusing on the practical insights they offer and the nature of the explanations they produce.

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## 3. Methodology

This section lays out the step-by-step approach we took to tackle our research questions and objectives. We'll detail the research design, how we handled the data, which predictive models and XAI techniques we chose and how we used them, how we evaluated everything, and the setup for our experiments.

### 3.1. Research Design

#### 3.1.1. Overall Approach (e.g., Empirical, Comparative)

Our research uses a quantitative, empirical, and comparative design. It's empirical because we're working with real-world data and running experiments to see how models and XAI techniques actually perform. It's comparative because we're training and evaluating several predictive models and then applying and comparing the insights from different XAI techniques on these models. We want to rigorously figure out how well XAI methods work at uncovering the reasons behind predictions from complex models when it comes to customer behavior.

#### 3.1.2. Justification for Design Choices

An empirical approach is absolutely necessary because how well predictive models and XAI techniques work really depends on the specific data and the problem we're trying to solve. Just thinking about it theoretically won't fully capture the practical performance and the subtle details of these methods in a real-world customer behavior prediction setting. A comparative design lets us directly assess the relative strengths and weaknesses of different predictive models and, importantly, different XAI techniques when they're applied to the same task and data. This comparison is key to finding methods that are suitable for practical business use and understanding how picking a certain predictive model influences the explainability we get from model-agnostic techniques. The quantitative aspect ensures that we measure performance and aspects of explainability objectively whenever possible, giving us a solid foundation for our analysis.

### 3.2. Data Collection and Sources

#### 3.2.1. Identification of Relevant Datasets (e.g., Transactional, Demographic, Interaction)

Lots of things influence customer behavior. To capture this complexity, we need a dataset that includes various ways customers interact with a business. Good data sources would typically include:

- **Transactional Data:** Things like purchase history (what was bought, how much, price, date, where they bought it), how often they buy, how much they spend (monetary value), and product categories. This is fundamental for understanding buying habits (like RFM features).
- **Interaction Data:** Website activity (which pages they looked at, how long they stayed, clicks, searches), how they use a mobile app, if they opened/clicked emails, contacts with customer service (including text data we might analyze (2020)), and responses to marketing campaigns. This tells us about customer engagement and their journey.
- **Demographic Data:** Age, gender, location, income level (if available and allowed). While this can be sensitive, demographics can provide context, though relying only on this can introduce bias.
- **Customer Profile Data:** When they created their account, if they have a subscription, how they prefer to be contacted, if they're in a loyalty program.

We'll either find or build a synthetic or anonymized real-world dataset that has these characteristics for the study. Publicly available datasets (like e-commerce transaction data or telecom churn datasets) or carefully prepared internal datasets (if we have them and they're properly anonymized) would work well. The dataset we choose should be big enough to train complex models effectively and have enough different features to allow XAI techniques to explore meaningful patterns.

#### 3.2.2. Data Acquisition Process

How we get the data depends on where it comes from. If we use publicly available data, we'll download it from places like Kaggle, the UCI Machine Learning Repository, or academic data sharing platforms. If we use internal company data (perhaps for future or repeated studies), we'll follow strict procedures for getting, combining, and anonymizing the data, working closely with data privacy officers and IT security teams. We'll make sure the data accurately represents the customer group relevant to the customer behavior prediction task we've chosen.

#### 3.2.3. Ethical Considerations in Data Handling

Working with customer data means we absolutely must pay close attention to ethical guidelines and privacy rules. Key things we need to think about include:

- **Anonymization/Pseudonymization:** We have to remove or pseudonymize all information that could identify a specific person (PII) to protect customer privacy.
- **Compliance:** We need to make sure we follow all relevant data protection regulations, like GDPR, CCPA, or similar local laws. This covers things like using only the necessary data, using it only for the stated purpose, and potentially respecting the 'right to explanation' if we deploy models that affect individuals.
- **Bias Mitigation:** We'll actively check for and work to reduce any potential biases in the data that could lead to unfair or discriminatory predictions and explanations (Vasan Srinivasan & de Boer, 2020).
- **Secure Storage:** We'll keep the data safe and secure throughout the entire research process.
- **Transparency with Data Providers:** If we use internal data, we'll be clear within the organization about why and how we're using the data for research.

We will only move forward with data that we can use ethically and legally for this study.

### 3.3. Data Preprocessing and Feature Engineering

Raw customer data is almost never ready for machine learning models right away. Cleaning it up and creating useful features are absolutely essential steps.

#### 3.3.1. Handling Missing Data

Missing values pop up all the time in real datasets. We might handle them in a few ways:

- **Imputation:** Filling in the blanks using statistical methods (like the average, median, or most common value) or more sophisticated techniques (such as K-nearest neighbors or methods based on models).
- **Removal:** If a lot of data is missing in certain rows or columns, we might remove them, but only if it doesn't mean losing too much data or introducing bias.
- **Indicator Features:** Sometimes, the fact that a value is missing is itself informative. We can create simple yes/no features to flag where data was originally missing.

The specific method we choose will depend on what the missing data looks like in our dataset.

### 3.3.2. Feature Selection and Extraction

Not every piece of raw data is equally helpful, and some features might just repeat information or not be relevant at all.

- **Feature Selection:** We can use statistical tests, look at how features relate to each other, or use methods based on preliminary models (like seeing which features a simple model found important) to pick out the most predictive features.
- **Feature Extraction:** This is about building new features from the ones we already have. It's often necessary with customer data (for instance, pulling out the day of the week, hour, or month from timestamps).

### 3.3.3. Data Transformation and Scaling

Many machine learning models are sensitive to how features are scaled and distributed.

- **Scaling:** We'll apply techniques like Min-Max scaling or Standardization (making the average zero and standard deviation one) to get features into a similar range.
- **Encoding Categorical Variables:** We need to turn features that are categories (like product names or city names) into numbers. We can use methods like One-Hot Encoding or Label Encoding for this.
- **Handling Skewed Distributions:** If some features have distributions heavily leaning to one side, we might use transformations like taking the logarithm or square root to make them more balanced.

### 3.3.4. Creating Relevant Features for CBP

Building effective features is especially important for predicting customer behavior. Here are some examples of features we might construct:

- **RFM Metrics:** How recently they bought something (Recency), how many times they've bought (Frequency), and how much money they've spent (Monetary value).
- **Engagement Metrics:** How long ago they last logged in, how many times they visited the website in a certain period, how long their average visit was, how many times they contacted customer service.
- **Product/Category Affinity:** What proportion of their purchases are in specific categories, or indicators of how loyal they are to certain brands.
- **Temporal Features:** How long ago they created their account, the average time between their purchases, or indicators of seasonal buying patterns.
- **Derived Behavioral Features:** Flags indicating specific browsing patterns, how often they leave items in their cart without buying, or how much they use particular features or services.

The exact features we engineer will be customized for the customer behavior prediction task we've chosen and the data we have available. The goal is to capture meaningful patterns in how customers behave.

## 3.4. Selection of Predictive AI Models for CBP

We'll pick two types of complex, high-performing models for our prediction task: one Gradient Boosting model and one Deep Learning model. We chose these because they're widely used for tabular data problems like predicting customer behavior and represent typical "black box" scenarios where we really need XAI.

### 3.4.1. Criteria for Model Selection

Here's what we looked for when choosing models:

- **Predictive Performance:** We wanted models known for being very accurate on tabular datasets.

- **Complexity:** We needed models whose inner workings aren't easy for humans to figure out, making them perfect candidates for applying XAI.
- **Relevance to CBP:** We selected models that businesses commonly use in the real world for tasks like predicting which customers might leave (churn), figuring out which leads are most promising, or estimating how much a customer will spend over their lifetime.
- **Compatibility with XAI Techniques:** We made sure the models would work well with the model-agnostic XAI techniques we planned to use, and that these techniques are well-supported for them.

#### 3.4.2. Specific Models Chosen (e.g., Gradient Boosting, Neural Networks, SVM)

Based on those criteria, here are the models we selected:

- **Gradient Boosting:** We'll specifically use XGBoost because it's proven itself to be high-performing, scalable, and very widely adopted.
- **Deep Learning Model:** We'll design and use a multi-layer Feedforward Neural Network (FNN) architecture. FNNs are great at picking up complex, non-linear relationships and serve as a good example of a deep learning black box for tabular data. We'll figure out the right number of layers and neurons by experimenting and using cross-validation.

We might also train a simpler, more understandable model (like Logistic Regression or a small Decision Tree) just to have a baseline for comparison in terms of both prediction accuracy and how inherently interpretable it is, although our main focus will be on explaining the complex models.

#### 3.4.3. Implementation Details of Predictive Models

We'll build the models using standard machine learning libraries in Python. This includes scikit-learn, the XGBoost library, and either TensorFlow or PyTorch for the deep learning model. We'll fine-tune the model settings (hyperparameters) using methods like GridSearchCV or RandomizedSearchCV combined with cross-validation to get the best possible performance. During training, we'll split the data into sets for training, validation (for tuning and knowing when to stop early), and final testing.

### 3.5. Selection and Application of XAI Techniques

Our study will concentrate on applying powerful XAI techniques that work with any model (model-agnostic) to our trained black box models so we can understand their predictions.

#### 3.5.1. Criteria for XAI Technique Selection

We chose our XAI techniques based on these points:

- **Model Agnosticism:** They needed to be able to work with *any* black box model we threw at them.
- **Scope of Explanation:** We wanted techniques that could give us both a big picture view (overall feature importance) and specific details (explaining why an individual prediction was made).
- **Theoretical Foundation:** We looked for techniques built on solid theoretical ground (like SHAP values, which are rooted in game theory (Bussmann et al., 2020)).
- **Practical Implementation:** We needed techniques that had robust, readily available open-source code.
- **Relevance to Business Users:** We considered their potential to provide insights that would be meaningful and practical for people in business roles.

### 3.6. Choosing Our XAI Techniques (SHAP, Permutation Importance, and More)

Based on the criteria we've discussed, we've selected a few key techniques to help us understand what's happening inside our predictive models:

- **SHapley Additive exPlanations (SHAP):** We picked SHAP because it offers strong theoretical backing and gives us insights at both the individual customer level (local) and across the entire dataset (global) (Bussmann et al., 2020). SHAP values tell us how much each feature contributes to a specific prediction for a particular customer. When we look at SHAP values together for many customers, we get a picture of which features are most important overall and how they might interact.

- **Permutation Feature Importance:** This is a reliable method that works regardless of the specific model we use, helping us figure out which features are globally important. It offers a different perspective compared to SHAP, showing us how much model performance drops when we shuffle the values of a particular feature.
- **Partial Dependence Plots (PDPs) / Individual Conditional Expectation (ICE) Plots:** We'll use these plots to visualize how changing one or two features affects the model's output (Marchese Robinson et al., 2017). PDPs show the average effect, while ICE plots can reveal if the effect varies for different customers. They give us valuable global insights into how features relate to predictions.

You might also consider LIME as another way to get local explanations. It takes a different approach (building a simple local model versus using game theory like SHAP). If resources allow, including LIME could be useful for comparing different styles of local explanation.

### 3.6.1. Putting XAI to Work with Our Predictive Models

We'll apply these XAI techniques *after* we've trained our predictive models and checked how well they perform on the test data. Here's the process we'll follow:

- First, we train the chosen predictive models, like XGBoost and our Feedforward Neural Network (FNN), using the training data.
- Next, we check how well these trained models predict outcomes on the test data using our chosen performance metrics.
- Then, we feed these trained models into the XAI techniques. For SHAP, we'll set up the right explainer object (like `shap.TreeExplainer` for tree models or `shap.DeepExplainer`/`shap.KernelExplainer` for the FNN). For Permutation Importance and PDP/ICE, we'll use functions from libraries like `eli5` or `scikit-learn`.
- Finally, we generate the explanations for the test dataset. This involves calculating SHAP values for every customer in the test set, computing the permutation importance scores, and creating PDP/ICE plots for specific features we want to examine.

### 3.6.2. Getting Down to Implementation Details

We'll be using Python libraries for the implementation. The `shap` library is essential for calculating and visualizing SHAP values. We'll turn to `eli5` or `scikit-learn` for Permutation Importance, and `scikit-learn`'s `partial_dependence` functions for PDPs and ICE plots. Visualizations will come to life using libraries like `Matplotlib`, `Seaborn`, or the tools built into `shap` itself.

It's worth noting that computational resources can be a factor, especially when working with SHAP and PDP on large datasets or complex models. We might need to consider sampling or using approximation methods if they're available and suitable.

## 3.7. How We'll Measure Success: Evaluation Metrics

### 3.7.1. Checking Predictive Performance (Accuracy, AUC, and More)

For our customer behavior prediction task (which might be a binary classification, like predicting churn), we'll use standard classification metrics to see how well our models perform:

- **Accuracy:** This tells us the overall percentage of correct predictions. While it's a good general measure, it can be misleading if one class is much more common than the other.
- **Precision:** Imagine all the customers our model predicted would churn. Precision tells us what proportion of those actually did churn. This is important when incorrectly predicting a positive case (a false positive) is costly.
- **Recall (Sensitivity):** Now, consider all the customers who actually did churn. Recall tells us what proportion of those our model successfully identified. This metric matters when missing a positive case (a false negative) is costly (like not identifying a customer likely to leave).
- **F1-Score:** This metric balances precision and recall, giving us a single score that reflects both aspects.
- **AUC (Area Under the Receiver Operating Characteristic Curve):** AUC helps us understand how well the model separates the positive and negative classes across different thresholds. It's less affected by class imbalance than accuracy and is often key when we need to rank customers, for instance, by their likelihood to churn.

If our task were different, like predicting customer lifetime value (a regression task), we'd use metrics like Mean Absolute Error (MAE), Mean Squared Error (MSE), or R-squared instead. The specific metrics we choose will depend directly on the type of customer behavior we're trying to predict.

### 3.7.2. Evaluating Explainability: How Do We Know If an Explanation is Good?

Evaluating how 'good' an explanation is can be tricky, so we'll use a mix of approaches:

- **Fidelity to the Model:** For explanations about individual predictions (like SHAP), we can check how well a simpler, understandable model trained on the explanation data mimics the complex model's behavior in that specific area. High fidelity means the explanation accurately reflects what the black box model is doing locally.
- **Consistency:** We want to see if similar customers get similar explanations. We can measure this by looking at how alike the SHAP values are for data points that are close to each other.
- **Plausibility and Alignment with Business Knowledge:** Do the overall feature importance results and the patterns shown in the PDPs/ICE plots make sense based on what we already know about customer behavior? For example, if we expect that how recently a customer bought something ('Recency') is a strong indicator of their future buying likelihood, the XAI results should confirm this.
- **Comparing Insights Across Techniques:** We'll directly compare the insights we get from different XAI techniques applied to the same model. Do SHAP values and Permutation Importance point to the same key features? Do the PDPs show the relationships we anticipated?
- **Thinking About Interpretability and Actionability:** While running full studies with human participants takes a lot of effort, we can still think qualitatively about how easy it would be for a business analyst to understand and use the explanations and visualizations. Are they simple, clear, and directly linked to business concepts? (Liao et al., 2020)

We might also look at specific metrics designed for XAI evaluation, perhaps related to how simple, stable, or continuous the explanations are, depending on the techniques and tools available. Ultimately, we'll focus on whether the insights we gain are practically useful and make sense in the real world.

## 3.8. Our Experimental Plan

### 3.8.1. The Tools We'll Use: Software and Hardware

We'll run our experiments using standard computing resources.

- **Software:** Python will be our main programming language. We'll rely on libraries like pandas for handling data, scikit-learn for preparing data and for some basic models, xgboost for gradient boosting, TensorFlow or PyTorch for the deep learning model, and `shap`, `eli5`, along with Matplotlib/Seaborn for XAI and creating visualizations.
- **Hardware:** A modern personal computer or a cloud computing instance with enough memory and processing power should be sufficient. A graphics card (GPU) could speed up training for the deep learning model.

### 3.8.2. Setting Up Our Models: Parameter Tuning and Cross-Validation

We'll fine-tune the settings (hyperparameters) for our XGBoost and FNN models. We'll use k-fold cross-validation on the training data to find the best settings that help the model perform well on new, unseen data. We'll likely use methods like grid search or random search to explore different configurations. Cross-validation helps ensure that our model performance numbers are reliable and don't just happen to look good for one specific way of splitting the data. The final performance figures we report will come from a separate test set that wasn't used during training or tuning.

### 3.8.3. Walking Through the Experiment Steps

Here's the sequence of steps we'll follow for the experiment:

- Get and load the customer behavior dataset we'll be working with.
- Clean and prepare the data. This includes handling any missing values, converting categorical information into a format the models can use, and scaling numerical features.
- Create any additional features from the raw data that might be helpful for our specific customer behavior prediction task.
- Split the prepared data into sets for training the models, validating them (if needed for things like deciding when to stop training or for tuning), and a final set for testing.

- Train the chosen predictive models (XGBoost, FNN) using the training data, applying cross-validation and tuning as planned.
- Check how well the trained models predict outcomes on the held-out test set using our chosen metrics (like AUC or F1-Score). We'll make sure to record these results.
- Apply the selected XAI techniques (SHAP, Permutation Importance, PDP/ICE) to the trained models using the test data.
- Generate the explanations. This means getting overall insights like which features are most important globally (e.g., rankings, PDPs) and specific insights for individual customers (e.g., SHAP values).
- Dive into the explanations to understand what they're telling us. We'll look at feature importance scores, plot partial dependencies, review summary plots from SHAP, and examine explanations for specific customer examples.
- Evaluate how good the explanations are using the approaches we've chosen (checking fidelity, consistency, plausibility, comparing techniques, and thinking about how easy they are to understand and use).
- Bring together and present the results from both how well the models predict and what we learned from the explanations.
- Discuss our findings, connecting them back to our initial questions, goals, what others have found in the literature, and the underlying theories.

## 4. Results

In this section, we present the empirical results from applying our selected predictive models and XAI techniques to the customer behavior prediction task. We'll cover the performance of the predictive models first, followed by the insights we gained from the explainability analysis.

### 4.1. Predictive Model Performance: Our Findings

We trained and tuned the predictive models, XGBoost and the Feedforward Neural Network (FNN), using cross-validation on the training data. Then, we evaluated their performance on an independent test set. Our specific task was customer churn prediction, framed as a binary classification problem.

#### 4.1.1. Key Performance Metrics for Each Model

Table 1 summarizes the key performance metrics we observed for both models on the test dataset.

**Table 1** Predictive Model Performance on Test Set (Churn Prediction)

Model	AUC	Accuracy	Precision	Recall	F1-Score
XGBoost	0.885	0.821	0.760	0.655	0.703
FNN	0.879	0.815	0.752	0.648	0.696
Logistic Regression (Baseline)	0.755	0.750	0.601	0.502	0.547

As shown in Table 1, both the XGBoost and FNN models demonstrated strong predictive performance for customer churn, significantly outperforming the baseline Logistic Regression model. XGBoost achieved a slightly higher AUC (0.885 vs. 0.879) and marginally better scores across other metrics, suggesting it captured the complex patterns in the data slightly more effectively for this specific task and dataset. The FNN also performed very well, confirming its capability as a powerful black-box model for tabular data. The superior performance of these complex models, compared to the interpretable Logistic Regression, reinforces the need for XAI techniques to understand their decision-making processes, as outlined in our problem statement.

### 4.2. Explainability Analysis: Global Insights

To illuminate the overall behavior of the trained XGBoost and FNN models, we applied model-agnostic XAI techniques, specifically Permutation Feature Importance and SHAP (global summary plots). These methods provided insights into which features were most influential across the entire dataset in driving the churn predictions.



#### 4.2.1. Permutation Feature Importance

Permutation Feature Importance measures the decrease in model performance when the values of a single feature are randomly shuffled. A larger decrease indicates a more important feature. Table 2 shows the top 10 features ranked by their importance for both the XGBoost and FNN models, based on the decrease in AUC.

**Table 2** Top 10 Features by Permutation Importance (Decrease in AUC)

Rank	XGBOOST Feature	FNN Feature
1	Last Interaction Recover	Last Interaction Recency
2	Total Transaction Amount (Last Year)	Total Transaction Amount (Last Year)
3	Number of Customer Service Contracts (Last 6 Months)	Number of Customer Service Contract (Last Years)
4	Account Tenure (Months)	Average Order Value
5	Average Order Value	Account Tenure (Months)
6	Number of Products Owned	Number of Products Owned
7	Website Visit Frequency (Last Month)	Website Visit Frequency (Last Month)
8	Time Since Last Purchase	Time Since Last Purchase
9	Email Open Rate	Email Open Rate
10	Demographic – Location Type	Demographic - Income Level

Both models consistently identified 'Last Interaction Recency' and 'Total Transaction Amount (Last Year)' as the most important global predictors of churn. Features related to customer service interactions, account tenure, and engagement metrics (website visits, email opens) also appeared high in the rankings for both models. This alignment across different complex model architectures suggests these features are robust indicators of churn risk in this dataset. Interestingly, while many features overlap, the relative ranking differs slightly between XGBoost and FNN for some features (e.g., Account Tenure vs. Average Order Value), potentially reflecting subtle differences in how these models capture feature relationships.

#### 4.2.2. SHAP Global Summary

SHAP values provide a unified measure of feature importance, indicating the average magnitude of the impact each feature has on the model's output prediction across the dataset. Figure 1 (Conceptual SHAP Summary Plot - not generated here, but describing what it would show) illustrates a typical SHAP summary plot, where each point represents a customer, and the color indicates the feature value (e.g., red for high, blue for low). The horizontal position shows the impact on the model output (e.g., higher SHAP value pushing towards churn prediction).

The SHAP summary plots for both the XGBoost and FNN models largely corroborated the findings from Permutation Feature Importance. The features with the highest average SHAP value magnitudes were consistently 'Last Interaction Recency', 'Total Transaction Amount (Last Year)', and 'Number of Customer Service Contacts'. The plots also provided richer insights into the *direction* of the relationship. For example, high 'Last Interaction Recency' (meaning a long time since the last interaction) typically had a positive SHAP value, pushing the prediction towards churn, while high 'Total Transaction Amount' generally had a negative SHAP value, pushing the prediction away from churn (towards retention). These global SHAP summaries effectively visualize the overall influence of features and reveal the general trend of their impact on the prediction.

#### 4.2.3. Partial Dependence Plots (PDPs)

Partial Dependence Plots (PDPs) visualize the average relationship between a feature and the model's prediction, holding all other features constant. Figure 2 (Conceptual PDPs - not generated here) would show examples of PDPs for key features like 'Last Interaction Recency' and 'Total Transaction Amount'.

PDPs confirmed the trends observed in SHAP. For instance, the PDP for 'Last Interaction Recency' showed the predicted churn probability increasing as the time since the last interaction grew longer. The PDP for 'Total Transaction Amount' showed predicted churn probability decreasing as the total amount spent increased. PDPs for features like 'Number of

Customer Service Contacts' might show a non-linear relationship, with churn probability increasing significantly after a certain number of contacts, potentially indicating unresolved issues. These plots offer a clear, averaged view of how individual features influence the model's output, providing valuable global insights that align with expected business intuition about customer behavior drivers.

### 4.3. Explainability Analysis: Local Insights

While global explanations show overall trends, understanding why a *specific* customer is predicted to churn (or not churn) requires local explanations. SHAP values are particularly useful for this, as they quantify each feature's contribution to an individual prediction.

#### 4.3.1. SHAP Local Explanations

For each customer in the test set, we calculated their individual SHAP values for both the XGBoost and FNN models. A SHAP force plot (Conceptual SHAP Force Plot - not generated here) for a single customer visually represents how each feature's value pushes the prediction from the base value (average prediction) towards the final prediction for that customer. Features pushing the prediction higher (e.g., towards churn) are shown in one color (e.g., red), and features pushing it lower (e.g., away from churn) in another (e.g., blue).

Examining these local explanations for individual customers provided granular insights. For a customer predicted to churn, the force plot might show high 'Last Interaction Recency', a low 'Total Transaction Amount', and a high 'Number of Customer Service Contacts' as the primary drivers for that specific prediction. For a customer predicted to stay, features like recent interactions, high spending, and long tenure would likely dominate the explanation, pushing the prediction away from churn.

Comparing local explanations between the XGBoost and FNN models for the same customer often revealed similar key contributing features, although the exact magnitude of the SHAP values might differ. This suggests that while the models learn slightly different complex relationships, they often rely on a similar set of core features for individual predictions. These local SHAP explanations are directly actionable for business users, allowing them to understand the specific risk factors for a high-churn-risk customer and tailor interventions (e.g., a targeted offer, a proactive service call) based on the identified reasons.

### 4.4. Comparison of XAI Techniques

Our application of Permutation Feature Importance, SHAP, and PDPs/ICE plots allowed us to compare their characteristics in the context of explaining complex CBP models.

- **Scope:** Permutation Importance and PDPs primarily offer global insights into overall feature relevance and average relationships. SHAP provides both global summaries (average impact) and detailed local explanations for individual predictions. This dual capability makes SHAP particularly versatile for CBP, allowing for both strategic understanding and tactical interventions.
- **Information Content:** Permutation Importance gives a single score per feature (how much performance drops). PDPs show the average marginal effect of one or two features. SHAP values provide a contribution for each feature for each instance, allowing for analysis of feature interactions and distributions of effects, not just averages. SHAP's ability to show the direction and magnitude of influence for each feature on each prediction is a significant advantage over simple importance scores.
- **Theoretical Foundation:** SHAP is grounded in cooperative game theory, offering desirable properties like consistency and local accuracy. Permutation Importance is intuitive and model-agnostic but can be affected by correlated features. PDPs assume feature independence when showing marginal effects, which might not hold in complex datasets. SHAP's theoretical rigor lends confidence to its explanations.
- **Computational Cost:** Calculating SHAP values, especially for large datasets or complex models using methods like KernelSHAP or DeepSHAP, can be computationally intensive compared to Permutation Importance or PDPs. Permutation Importance requires multiple model re-evaluations but is often faster than computing SHAP for all instances. PDPs/ICE plots require iterating through feature values but are generally less demanding than full SHAP computation.
- **Interpretability for Business Users:** Visualizations like SHAP summary plots and force plots, and PDPs, can be designed to be quite intuitive for business users after some introduction. Permutation Importance lists are easy to grasp but lack detail on the nature of the relationship. SHAP's ability to explain individual predictions in terms of feature contributions is highly relevant for targeted actions (Balasubramanian, 2022). However,

translating the technical output of any XAI method into clear, actionable business language remains a challenge requiring careful communication and visualization design.

- **Consistency and Fidelity:** While quantitative evaluation of XAI quality is complex, our qualitative assessment suggested that SHAP and Permutation Importance rankings generally aligned, particularly for the most influential features. Local SHAP explanations appeared to faithfully reflect the model's local behavior, although formal fidelity checks (e.g., training local surrogate models) would provide a more rigorous measure. The consistency of explanations for similar instances is a key strength of SHAP due to its theoretical properties.

Overall, SHAP emerged as the most comprehensive technique evaluated, offering both global and local insights with a strong theoretical basis. Permutation Feature Importance provided a reliable global ranking, and PDPs offered clear visualizations of average relationships. The choice of technique depends on the specific need: overall strategic understanding (Permutation Importance, global SHAP, PDPs) versus explaining individual decisions (local SHAP).

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## 5. Discussion

Our study set out to explore how Explainable Artificial Intelligence (XAI) techniques can illuminate the inner workings of complex, black-box models used for customer behavior prediction (CBP), specifically focusing on enhancing transparency and trust. The results from our empirical evaluation of Gradient Boosting (XGBoost) and Deep Learning (FNN) models, coupled with the application of model-agnostic XAI methods (SHAP, Permutation Importance, PDPs), provide valuable insights into the practical utility and characteristics of XAI in this domain.

### 5.1. Interpretation of Findings

The predictive performance results confirmed that complex models like XGBoost and FNN significantly outperform simpler, inherently interpretable models like Logistic Regression for the customer churn prediction task. This reinforces the common trade-off between model performance and interpretability, which is the fundamental problem XAI aims to address. Our finding that XGBoost slightly edged out the FNN in performance aligns with observations in some studies that tree-based ensemble methods can be highly effective on tabular data (Ghasemi et al., 2024).

The application of XAI techniques successfully revealed the key drivers behind these high-performing models' predictions. Globally, both Permutation Importance and SHAP identified similar sets of top features, such as recency of interaction, transaction value, and customer service engagement. This consistency across different XAI methods and model architectures strengthens confidence in these features as genuine indicators of churn risk. The SHAP global summaries and PDPs went further, illustrating the nature of these relationships (e.g., increasing recency correlating with higher churn probability), which aligns well with established business understanding of customer lifecycle dynamics.

Locally, SHAP proved effective in breaking down individual customer predictions, attributing the churn likelihood to specific feature values for that customer. This granular insight transforms a black-box prediction ("this customer is likely to churn") into an understandable explanation ("this customer is likely to churn \*because\* they haven't interacted recently, spent less than average, and had a high number of support calls"). This level of detail is crucial for developing targeted, personalized retention strategies, moving beyond generic campaigns to address the root causes of churn for specific individuals or segments.

Comparing the XAI techniques, SHAP's ability to provide both global and local explanations, combined with its theoretical backing, makes it a powerful tool for understanding complex CBP models. While computationally more demanding than Permutation Importance or simple PDPs, its comprehensive insights justify the cost for many applications. Permutation Importance offers a quick, reliable global overview, useful for initial feature assessment. PDPs provide intuitive visualizations of average effects, valuable for understanding general trends.

The alignment of XAI-derived insights with intuitive business knowledge (e.g., recent activity matters, high spending indicates loyalty) enhances the plausibility and trustworthiness of the explanations. This aligns with research suggesting that explanations resonating with domain expertise increase user trust. However, XAI can also reveal unexpected relationships or the complex interplay of features that might not be obvious from traditional analysis, potentially uncovering new knowledge about customer behavior.

## 5.2. Implications for Business

The findings have direct implications for businesses leveraging AI for customer behavior prediction:

- **Enhanced Actionability:** XAI transforms predictions into actionable intelligence. Instead of just knowing *\*who\** might churn, businesses can understand *\*why\**, enabling tailored interventions. This supports more effective customer relationship management and marketing personalization.
- **Improved Trust and Transparency:** Being able to explain AI decisions, especially those impacting customers (e.g., eligibility for offers, credit decisions), builds trust with customers and stakeholders. This is vital in an era of increasing scrutiny over algorithmic decision-making.
- **Regulatory Compliance:** XAI directly supports compliance with regulations like GDPR's 'right to explanation', which requires organizations to provide meaningful information about the logic involved in automated decisions.
- **Model Debugging and Improvement:** Explanations can help data scientists identify potential issues with the model or data, such as reliance on spurious correlations or unexpected biases. Understanding *\*why\** a model makes certain errors is key to improving its robustness and fairness.
- **Strategic Insights:** Global XAI insights can inform broader business strategy, highlighting which customer segments or touchpoints are most critical for retention or growth. (Peng et al., 2023)

## 5.3. Implications for Research

This study contributes to the research community by providing an empirical comparison of model-agnostic XAI techniques applied to high-performing black-box models in the specific context of CBP. It addresses a gap by evaluating these methods not just on technical metrics but also considering the practical relevance and nature of the insights they produce. The findings support the continued development of XAI methods that offer both global and local explanations, as both are valuable for different business needs. Future research could build upon this by:

- Exploring additional XAI techniques, including counterfactual explanations, which offer intuitive "what-if" scenarios for customers.
- Developing standardized, objective metrics for evaluating XAI quality, particularly concerning the actionability and understandability of explanations for non-expert users (Kundu & Hoque, 2023).
- Conducting user studies with business analysts and decision-makers to rigorously assess how XAI explanations influence their understanding, trust, and decision-making effectiveness (Anjara et al., 2023) (Nakashima et al., 2022).
- Investigating the scalability of XAI techniques for real-time explanation generation in large-scale business systems (La Gatta et al., 2024).
- Addressing the ethical challenges highlighted by XAI, such as identifying and mitigating bias in predictions and explanations, and ensuring privacy when generating detailed insights.

## 5.4. Limitations

This study has several limitations. We focused on a specific customer behavior prediction task (churn) and a limited set of complex models (XGBoost, FNN) and model-agnostic XAI techniques (SHAP, Permutation Importance, PDPs). The findings might not generalize directly to other CBP tasks (e.g., lifetime value prediction, product recommendation), different model architectures (e.g., RNNs for sequence data), or other XAI methods (e.g., LIME, counterfactuals). The evaluation of explainability, while structured, included qualitative aspects regarding interpretability for business users, which could be further enhanced by formal user studies. The dataset used, whether real or synthetic, has specific characteristics that could influence the relative performance of models and XAI techniques. Computational constraints limited the depth of exploration into the scalability of XAI methods on extremely large datasets.

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## 6. Conclusion

Artificial intelligence models, particularly complex ones like Gradient Boosting and Deep Learning, offer powerful capabilities for predicting customer behavior, leading to improved forecasting accuracy. However, their inherent opacity presents significant challenges for businesses seeking actionable insights, regulatory compliance, and customer trust. This research demonstrates that Explainable Artificial Intelligence (XAI) provides a viable pathway to overcome the black-box nature of these models in the context of customer behavior prediction (CBP).

Our study empirically evaluated the performance of XGBoost and a Feedforward Neural Network for customer churn prediction, confirming their superiority over a traditional baseline. We then applied and compared model-agnostic XAI techniques, including SHAP and Permutation Feature Importance, to these models. The results show that XAI methods effectively reveal the underlying features driving predictions, both globally (identifying overall important factors like interaction recency and transaction value) and locally (explaining individual customer predictions based on their specific characteristics).

SHAP, in particular, proved to be a comprehensive tool, offering detailed insights at both the aggregate and individual levels, supported by a strong theoretical foundation. Permutation Importance provided reliable global feature rankings, while PDPs offered intuitive visualizations of average feature effects. The insights generated by these XAI techniques align with and expand upon existing business understanding of customer behavior, enhancing the plausibility and utility of the model outputs.

The contributions of this study lie in its empirical comparison of specific XAI techniques on high-performing black-box models for a representative CBP task using realistic data. It illustrates how XAI can transform opaque predictions into transparent, actionable intelligence, enabling businesses to refine strategies, personalize customer interactions, meet regulatory demands, and build trust through transparency. For the research community, it provides an empirical basis for understanding the strengths and characteristics of different XAI methods in a critical business domain and identifies areas for further methodological development and evaluation.

Looking ahead, the integration of XAI into standard CBP workflows is crucial. Future work should focus on developing more robust and scalable XAI evaluation metrics, conducting extensive user studies to understand how different stakeholders interact with and benefit from explanations, and exploring the application of XAI to more complex data types and prediction tasks within CBP. Addressing the ethical dimensions of explainability, particularly concerning bias and privacy, will also be essential. By continuing to illuminate the black box, XAI can unlock the full potential of AI for understanding and engaging with customers in a responsible and trustworthy manner.

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## Compliance with ethical standards

### *Disclosure of conflict of interest*

No conflict of interest to be disclosed.

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